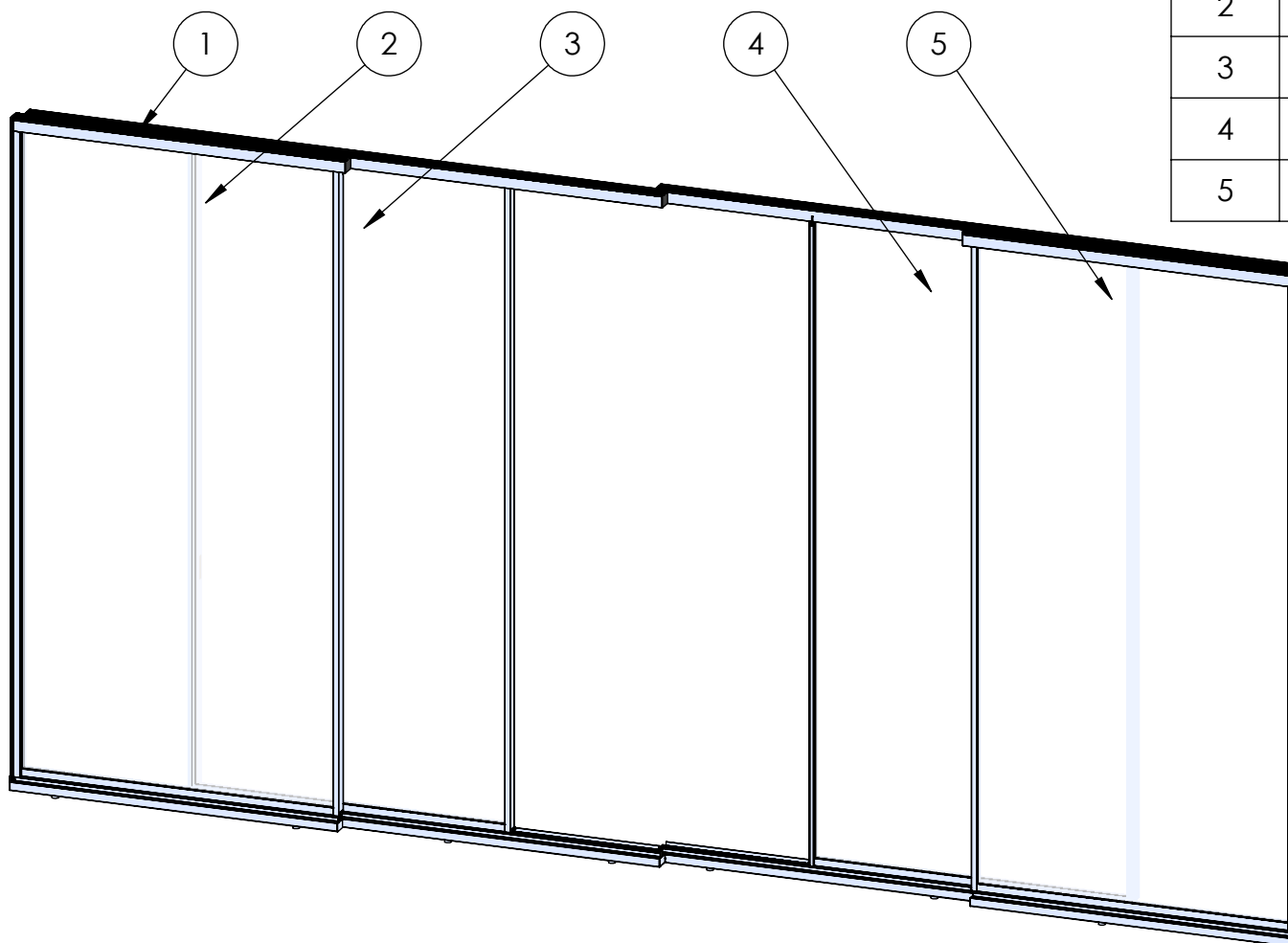


ASSEMBLY / PARTS LIST (B.O.M.)

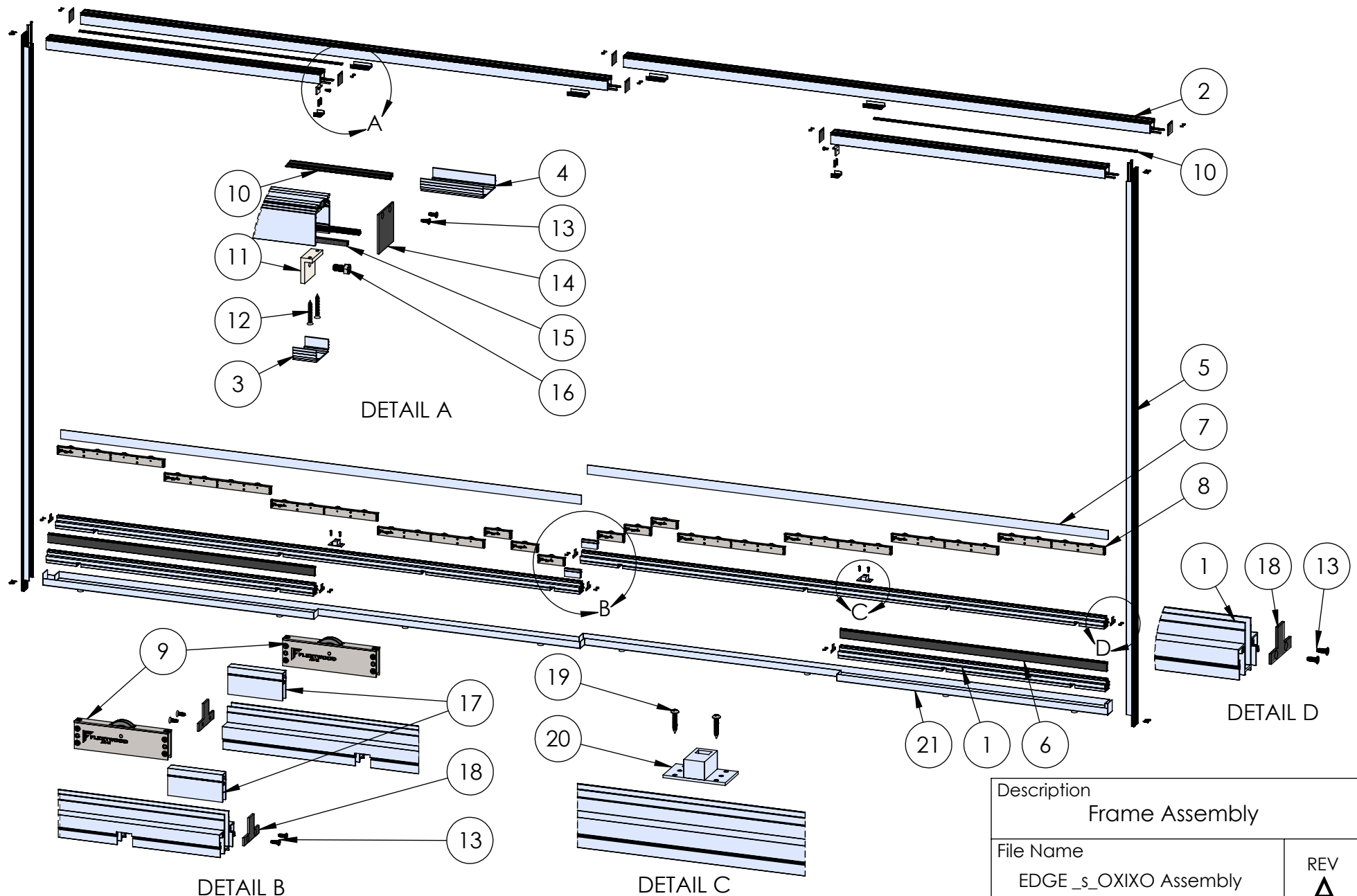
Series: EDGE | s |
Type: OXIXO Configuration

| ITEM NO. | DESCRIPTION | QTY. | PAGE # |
|----------|----------------------|------|--------|
| 1 | FRAME ASSEMBLY | 1 | 2-3 |
| 2 | O - PANEL 1 ASSEMBLY | 1 | 4 |
| 3 | X - PANEL 2 ASSEMBLY | 1 | 5-6 |
| 4 | X - PANEL 3 ASSEMBLY | 1 | 7-8 |
| 5 | O - PANEL 4 ASSEMBLY | 1 | 9 |



| | |
|-------------------------------------|-----------------|
| Description Table of Contents | |
| File Name EDGE _s_OXIXO Assembly | REV A |
| Released 12/5/2023 | SHEET 1 OF 9 |

ASSEMBLY / PARTS LIST (B.O.M.)



| | |
|------------------------------------|-----------------|
| Description Frame Assembly | |
| File Name EDGE_s_OXIXO Assembly | REV A |
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|-------------------------------------|------|
| 1 | Es0003 | Sill | 4 |
| 2 | Es0004 | Head | 4 |
| 3 | Es0013 | Head filler | 2 |
| 4 | Es0013 | Anti-Lift | 4 |
| 5 | Es0016 | Jamb | 2 |
| 6 | Es0019 | Roller Block | 2 |
| 7 | FW1201 | Aluminum Flat Bar Slot Drain Spacer | 2 |

HARDWARE

| | | | |
|----|-------------|-------------------------------|--------|
| 8 | See Table A | A4-E Roller | Varies |
| 9 | See Table B | A1-E Roller | Varies |
| 10 | 25065 | 14.6mm x 10.2mm I-Strut | 2 |
| 11 | 27018 | Fixed Panel Bracket | 2 |
| 12 | 20295 | #10 FHP-A, 1-1/2", SS, Clear | 4 |
| 13 | 20273 | #10 FHP-B-UC, 1/2", SS, Black | 24 |
| 14 | 26977 | Head Cap | 6 |
| 15 | 19118 | Small Fin Seal | 12 |
| 16 | 27022 | 3/8"-16, 3/4" Hex Head Bolt | 2 |
| 17 | 27023 | Roller Spacer | 2 |
| 18 | 26976 | Sill Cap | 6 |
| 19 | 20350 | #10 PHP-A, 1", SS, Clear | 12 |
| 20 | 26930 | Archetype Blade Case | 2 |
| 21 | - | Arche-Duct | 2 |

TABLE A: A4-E ROLLER OPTIONS

| COLOR | WHEEL COLOR | ID # |
|-----------------|-----------------|-------|
| Black | Black | 27168 |
| Custom color | | 27169 |
| Stainless Steel | Stainless Steel | 27044 |
| Custom color | | 27175 |

TABLE B: A1-E ROLLER OPTIONS

| COLOR | WHEEL COLOR | ID # |
|-----------------|-----------------|-------|
| Black | Black | 27171 |
| Custom color | | 27170 |
| Stainless Steel | Stainless Steel | 27045 |
| Custom color | | 27172 |

Description
Frame Assembly BOM

File Name
EDGE_s_OXIXO Assembly

REV
A

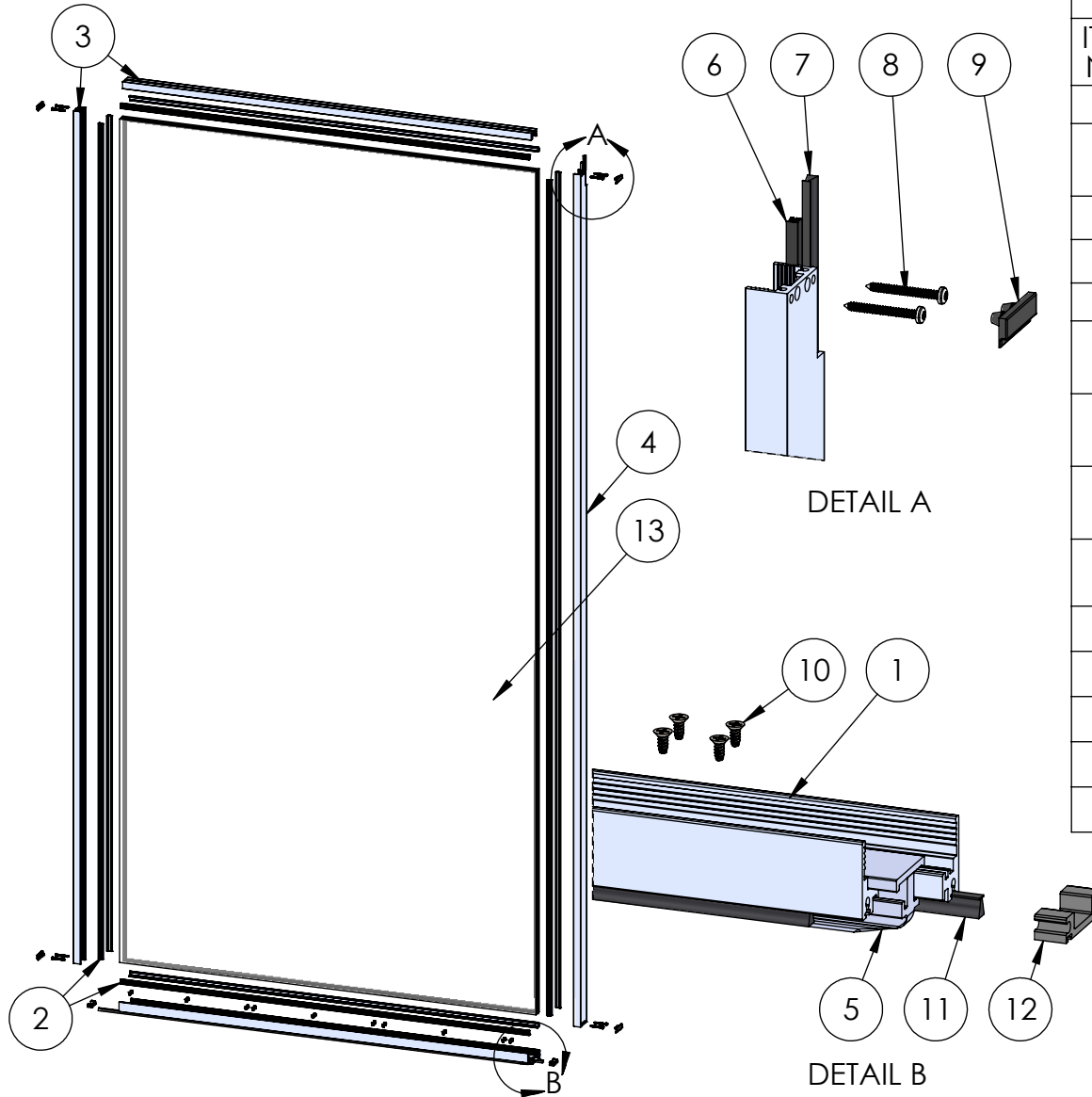
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SHEET 3 OF 9

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ASSEMBLY / PARTS LIST (B.O.M.)



| EXTRUSIONS | | | |
|------------|-------------|--------------------------------------|--------|
| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
| 1 | Es0001 | Bottom Rail | 2 |
| 2 | Es0002 | Glass Key (1-1/4" Exact) | 8 |
| 3 | Es0007 | Top Rail and Lead Stile | 2 |
| 4 | Es0009 | Interlocker | 1 |
| HARDWARE | | | |
| 5 | 26467 | Archetype Keel (72" Max) | 1 |
| 6 | 19117 | Large Fin Seal Mohair (29027045BKGB) | 1 |
| 7 | 27031 | Large Fin Seal Mohair (50018745BKGB) | 1 |
| 8 | 27021 | #10 Torx Head, 1-3/4", SS, Clear | 8 |
| 9 | 27017 | Panel Bumper | 4 |
| 10 | 25783 | #8 FHP-B-UC, 3/8", SS | Varies |
| 11 | 27314 | Fin Seal Mohair | 2 |
| 12 | 27016 | Bottom Wipe Holder | 2 |
| 13 | - | 1-1/4" Glass | 1 |

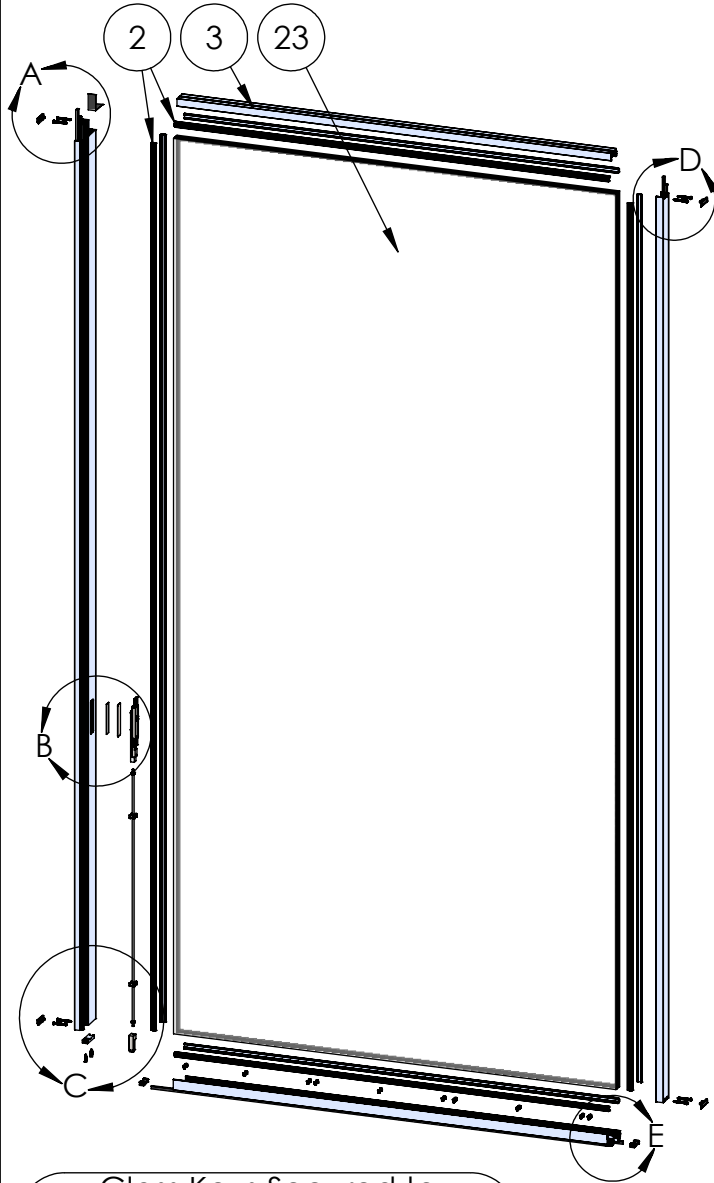
Glass Keys Secured to Glass by Fleetwood, using 27091 Silkasil Sealant

PROPRIETARY AND CONFIDENTIAL

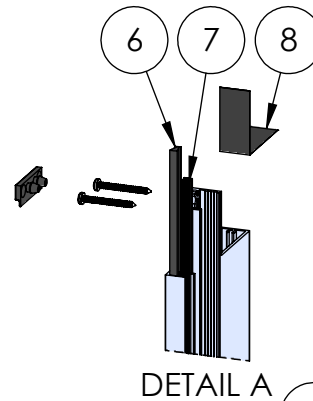
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| | |
|-------------------------------------|--------------|
| Description O - Panel 1 Assembly | |
| File Name EDGE_s_OXIXO Assembly | REV A |
| Released 12/5/2023 | SHEET 4 OF 9 |

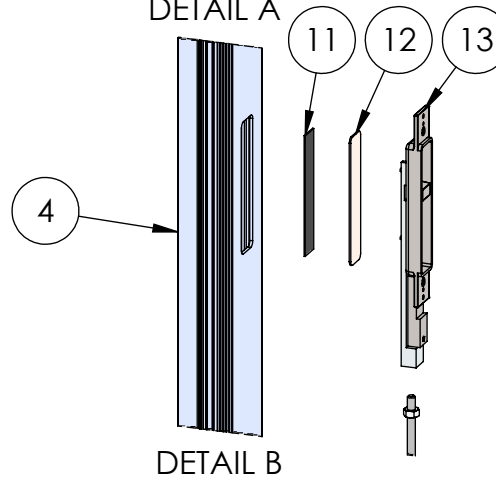
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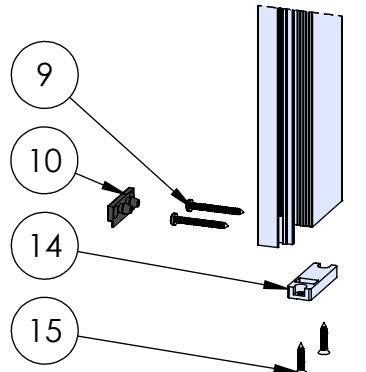
Glass Keys Secured to
Glass by Fleetwood, using
27091 Silkasil Sealant



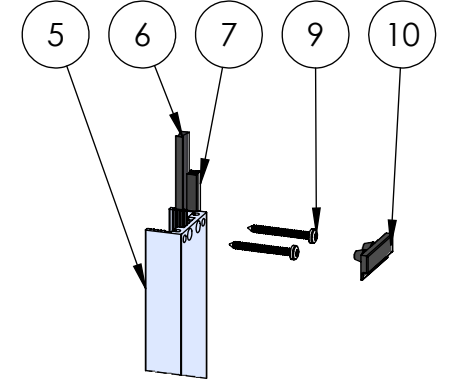
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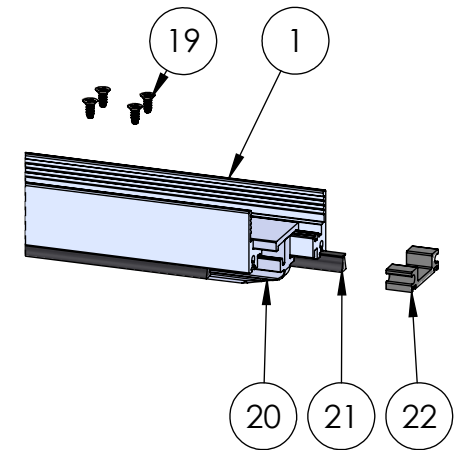
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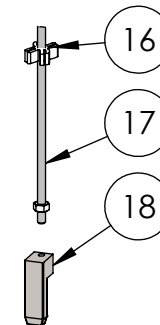
DETAIL C



DETAIL D



DETAIL E



Description
X - Panel 2 Assembly

File Name
EDGE_s_OXIXO Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|--------------------------|------|
| 1 | Es0001 | Bottom Rail | 2 |
| 2 | Es0002 | Glass Key (1-1/4" Exact) | 8 |
| 3 | Es0007 | Top Rail | 1 |
| 4 | Es0010 | Fin Interlocker | 1 |
| 5 | Es0014 | Reverse Interlocker | 1 |

HARDWARE

| | | | |
|----|-------|---|--------|
| 6 | 27031 | Large Fin Seal Mohair (50018745BKGB) | 2 |
| 7 | 19117 | Large Fin Seal Mohair (29027045BKGB) | 2 |
| 8 | 27020 | Top Rail Sticker - Fin | 1 |
| 9 | 27021 | #10 Torx Head, 1-3/4", SS, Clear | 8 |
| 10 | 27017 | Panel Bumper | 4 |
| 11 | 25637 | 3M Double-Sided Foam tape | 1 |
| 12 | 27095 | Archetype Blade Backup Plate | 1 |
| 13 | 26919 | Archetype Blade Assembly (Clear, Black) | 1 |
| 14 | 26922 | Archetype Blade Shoot Bolt Guide | 1 |
| 15 | 20293 | #10 FHP-A, 1", SS, Clear | 2 |
| 16 | 25566 | Shoot Bolt Rod Guide (Spider) | 2 |
| 17 | 26923 | Archetype Blade Shoot Bolt Rod Assembly | 1 |
| 18 | 26921 | Archetype Blade Shoot Bolt Cap Assembly | 1 |
| 19 | 25783 | #8 FHP-B-UC, 3/8", SS | Varies |
| 20 | 26467 | Archetype Keel (72" Max) | 1 |
| 22 | 27016 | Bottom Wipe Holder | 2 |
| 23 | - | 1-1/4" Glass | 1 |

Description
X - Panel 2 Assembly BOM

File Name
EDGE_s_OXIXO Assembly

REV
A

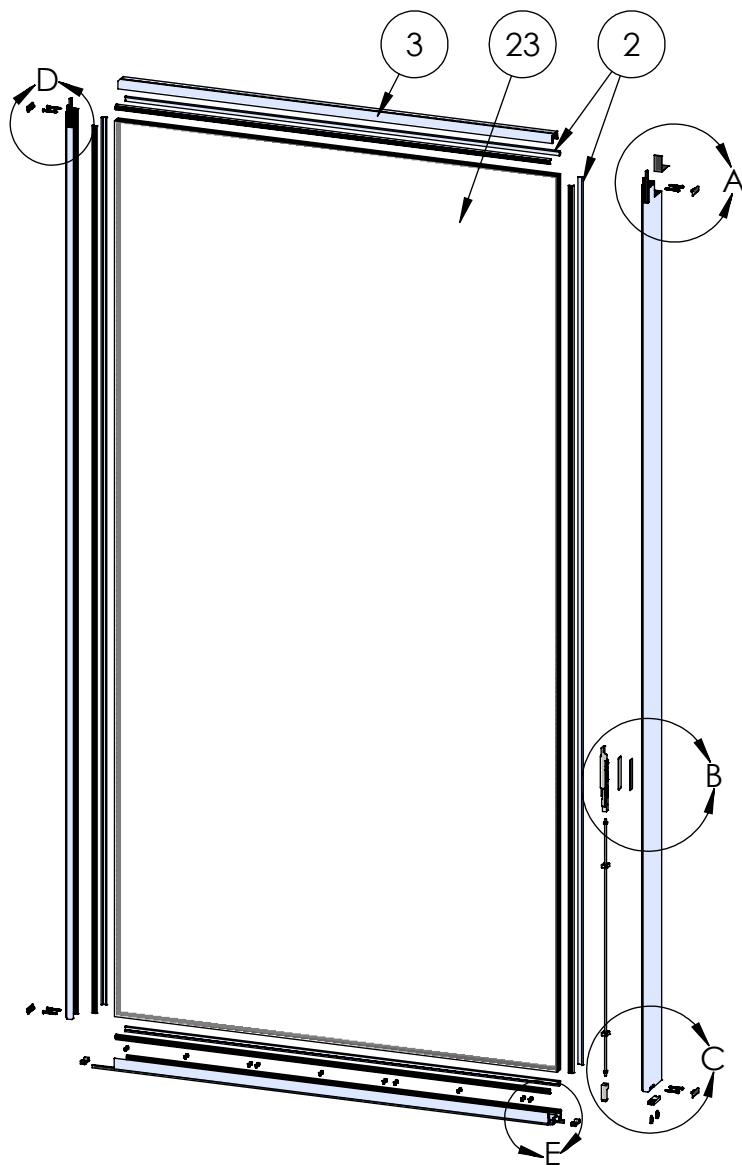
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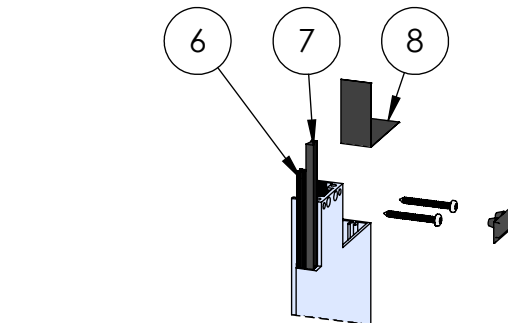
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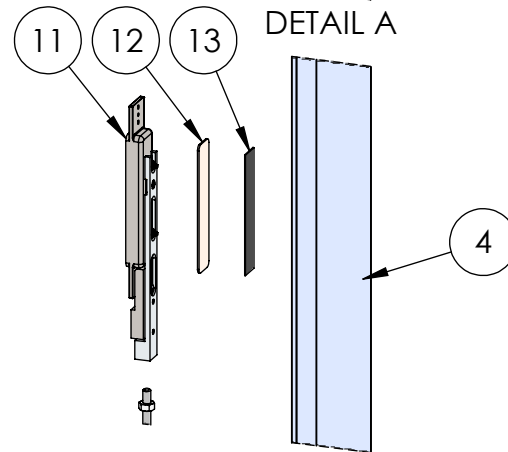
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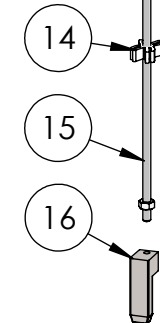
Glass Keys Secured to
Glass by Fleetwood, using
27091 Silkasil Sealant



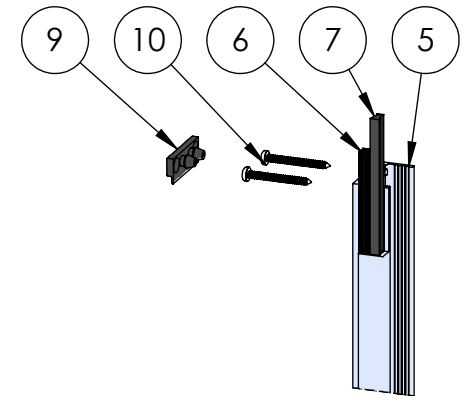
DETAIL A



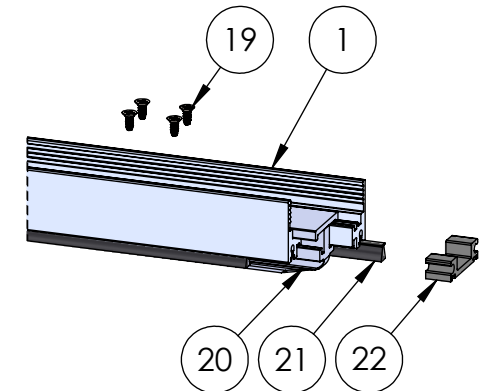
DETAIL B



DETAIL C



DETAIL D



DETAIL E

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Description
X - Panel 3 Assembly

File Name
EDGE_s_OXIXO Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|--------------------------|------|
| 1 | Es0001 | Bottom Rail | 2 |
| 2 | Es0002 | Glass Key (1-1/4" Exact) | 8 |
| 3 | Es0007 | Top Rail | 1 |
| 4 | Es0010 | Fin Interlocker | 1 |
| 5 | Es0014 | Reverse Interlocker | 1 |

HARDWARE

| | | | |
|----|-------|---|--------|
| 6 | 19117 | Large Fin Seal Mohair (29027045BKGB) | 2 |
| 7 | 27031 | Large Fin Seal Mohair (50018745BKGB) | 2 |
| 8 | 27020 | Top Rail Sticker - Fin | 1 |
| 9 | 27017 | Panel Bumper | 4 |
| 10 | 27021 | #10 Torx Head, 1-3/4", SS, Clear | 8 |
| 11 | 26919 | Archetype Blade Assembly (Clear, Black) | 1 |
| 12 | 27095 | Archetype Blade Backup Plate | 1 |
| 13 | 25637 | 3M Double-Sided Foam tape | 1 |
| 14 | 25566 | Shoot Bolt Rod Guide (Spider) | 2 |
| 15 | 26923 | Archetype Blade Shoot Bolt Rod Assembly | 1 |
| 16 | 26921 | Archetype Blade Shoot Bolt Cap Assembly | 1 |
| 17 | 26922 | Archetype Blade Shoot Bolt Guide | 1 |
| 18 | 20293 | #10 FHP-A, 1", SS, Clear | 2 |
| 19 | 25783 | #8 FHP-B-UC, 3/8", SS | Varies |
| 20 | 26467 | Archetype Keel (72" Max) | 1 |
| 21 | 27314 | Fin Seal Mohair | 2 |
| 22 | 27016 | Bottom Wipe Holder | 2 |
| 23 | - | 1-1/4" Glass | 1 |

Description
X - Panel 3 Assembly BOM

File Name
EDGE _s_OXIXO Assembly

REV
A

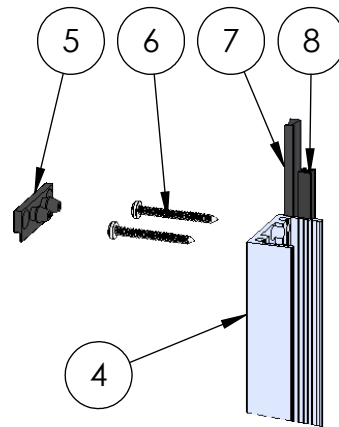
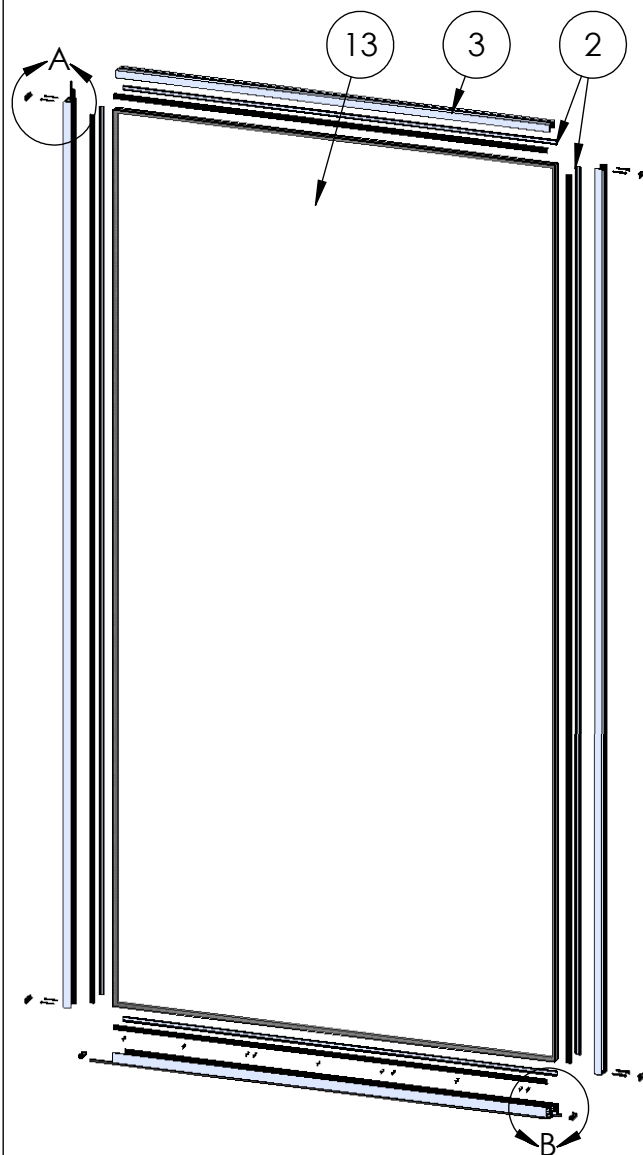
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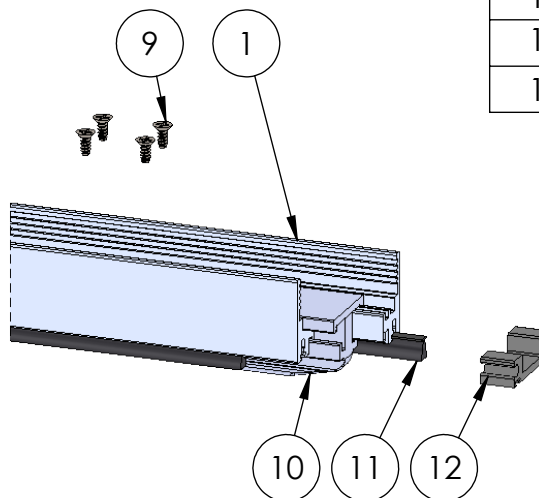
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ASSEMBLY / PARTS LIST (B.O.M.)



DETAIL A



DETAIL B

Glass Keys Secured to Glass by Fleetwood, using 27091 Silkasil Sealant

EXTRUSIONS

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|--------------------------------------|--------|
| 1 | Es0001 | Bottom Rail | 2 |
| 2 | Es0002 | Glass Key (1-1/4" Exact) | 8 |
| 3 | Es0007 | Top Rail and Lead Stile | 2 |
| 4 | Es0009 | Interlocker | 1 |
| HARDWARE | | | |
| 5 | 27017 | Panel Bumper | 4 |
| 6 | 27021 | #10 Torx Head, 1-3/4", SS, Clear | 8 |
| 7 | 27031 | Large Fin Seal Mohair (50018745BKGB) | 1 |
| 8 | 19117 | Large Fin Seal Mohair (29027045BKGB) | 1 |
| 9 | 25783 | #8 FHP-B-UC, 3/8", SS | Varies |
| 10 | 26467 | Archetype Keel (72" Max) | 1 |
| 11 | 27314 | Fin Seal Mohair | 2 |
| 12 | 27016 | Bottom Wipe Holder | 2 |
| 13 | - | 1-1/4" Glass | 1 |

Description

O - Panel 4 Assembly

File Name

EDGE_s_OXIXO Assembly

REV
A

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