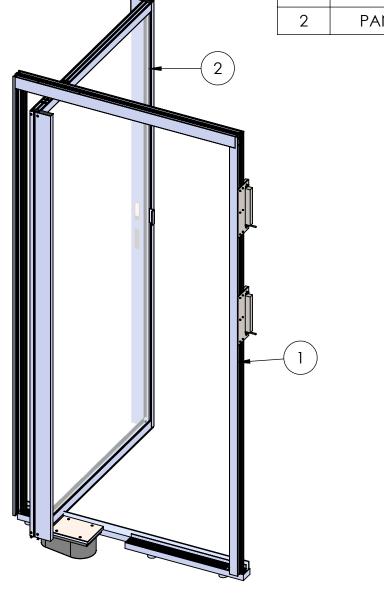


Series: EDGE | p |

Type: H Configuration with Rixson Closer

ITEM NO.	DESCRIPTION	QTY.	PAGE #
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2	PANEL ASSEMBLY	1	4-5



Description
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File Name

Released

EDGE_p_H Rixson Closer Assembly

11/1/2023

REV

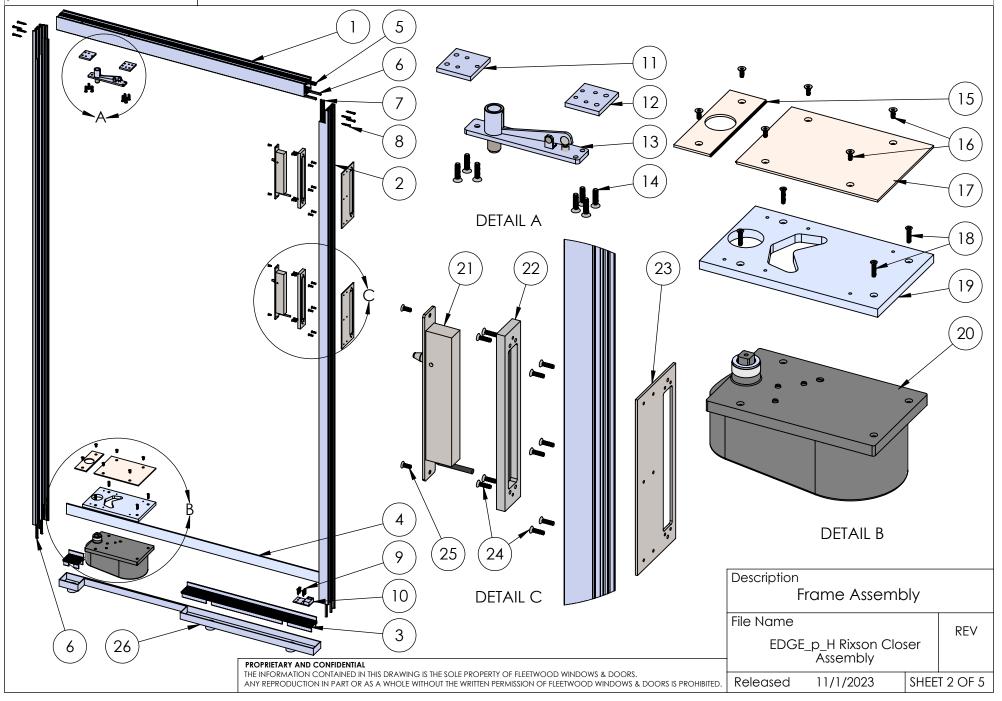
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SHEET 1 OF 5







TIEM NO. NUMBER NUMBER	EVENUENCE					
NO. NUMBER DESCRIPTION QTT.	EXTRUSIONS					
2 Ep002 Jamb 2 3 4411 Arche-Duct Sill 1 4 FW1201 2.0" x 0.188" Alum Flat Bar (Slot Drain Spacer) 1 HARDWARE 5 25065 14.6mm x 10.2mm I-Strut 1 6 27422 Fin Seal Mohair 6 7 26233 Flexible Bulb Vinyl 4 8 20353 #10 PHP-A, 1-1/2", SS, Clear 8 9 20350 #10 PHP-A, 1", SS, Clear 4 10 26930 Archetype Blade Sill Strike (Blade Case)* 1 11 27185 Head Pivot Plate 1 1 12 27298 Head Pivot Plate 2 1 13 26476 Top Pivot (Head Portion) 1 14 26325 #1/4-20 Torx FH Screw, 1" 7 15 27355 Rixson Closer Cover Plate 1 of 2 1 16 25486 #10-32 Torx FH Screw, 0.5 in. 6 17 27356 Rixson Closer Cover Plate 2 of 2 1			DESCRIPTION	QTY.		
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17 27356 Rixson Closer Cover Plate 2 of 2 1 18 27413 #10-24 FHP, 7/8", SS, Clear 4 19 27357 Rixson Closer Cover Spacer 1 20 See Table B Rixson Floor Closer* 1 21 27401 V-Lock Assembly* 2 (See Table A) 22 27402 V-Lock Frame Backup Plate 1 of 2 2 23 27403 V-Lock Frame Backup Plate 2 of 2 2 24 25073 #10-32 FHP-B, 3/4", SS, Clear 20 25 24843 #10-32 FHP, UC, 1/2", SS, Clear 4 26 - ArcheDuct 1	15			1		
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21 27401 V-Lock Assembly Table A) 22 27402 V-Lock Frame Backup Plate 1 of 2 2 23 27403 V-Lock Frame Backup Plate 2 of 2 2 24 25073 #10-32 FHP-B, 3/4", SS, Clear 20 25 24843 #10-32 FHP, UC, 1/2", SS, Clear 4 26 - ArcheDuct 1	20	See Table B	Rixson Floor Closer*	·		
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24 25073 #10-32 FHP-B, 3/4", SS, Clear 20 25 24843 #10-32 FHP, UC, 1/2", SS, Clear 4 26 - ArcheDuct 1	22	27402	V-Lock Frame Backup Plate 1 of 2	2		
25 24843 #10-32 FHP, UC, 1/2", SS, Clear 4 26 - ArcheDuct 1	23	27403	V-Lock Frame Backup Plate 2 of 2	2		
26 - ArcheDuct 1	24	25073		20		
		24843	#10-32 FHP, UC, 1/2", SS, Clear	4		
	26	-	ArcheDuct	1		

<u>Table A: Number of V-Locks Recommended</u> (2 V-Locks shown)

		Pivot Distance					
		<24"		≥24"		Center	
		Active Jamb	Pivot Jamb	Active Jamb	Pivot Jamb	Active Jamb	Pivot Jamb
Net Frame	<96"	1	1	2	2	1	1
Height	≥96"	2	2	2	2	2	2

Table B: Rixson Floor Closer Options

Swing	Pivot Location	Max Opening Angle	ID
	Left	105	27410
In Swing	LOTI	90	27410 27411 27408
ii i swii ig	Right	105	27408
	Kigi ii	90	27409

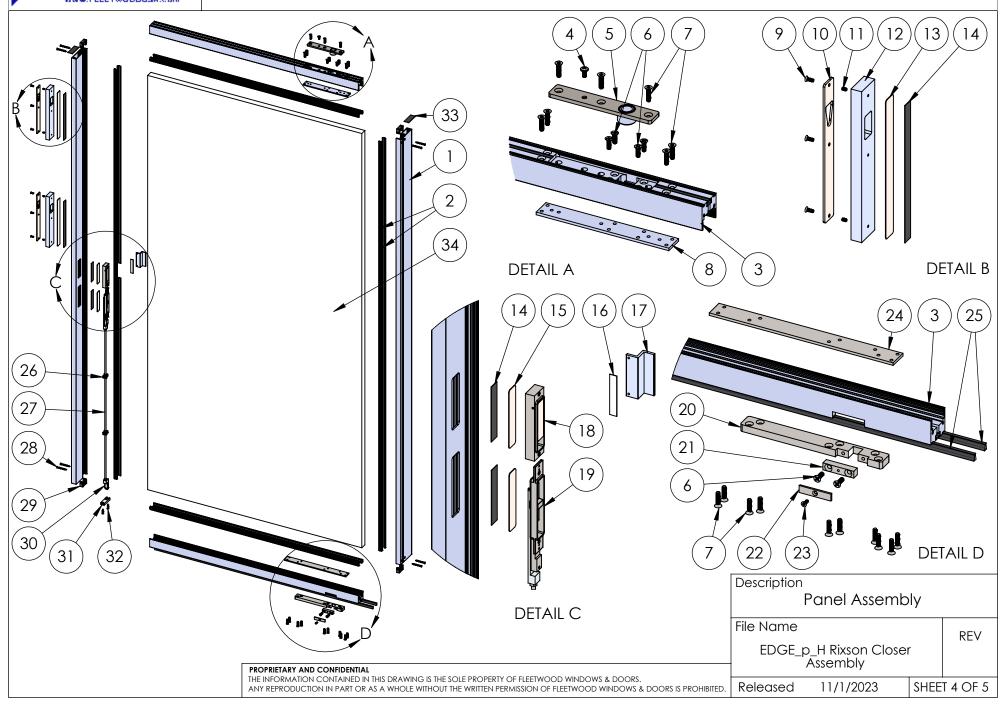
*Needs to be modified by Fleetwood

Description					
Frame Assembly BOM					
File Name					
FDGF	REV				
2502	Assembly	3301			
Released	11/1/2023	SHFF	T 3 OF 5		
	File Name	Frame Assembly File Name EDGE_p_H Rixson Clo Assembly	Frame Assembly BON File Name EDGE_p_H Rixson Closer Assembly		

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	EXTRUSIONS					
ITEM NO.	PART NUMBER DESCRIPTION		QTY.			
1	Es0008	Fin Lead Stile	2			
2	Es0002	Glass Key (1 1/4" Exact)	9			
3	Ep003	Top and Bottom Rail	2			
		HARDWARE				
4	20357	#1/4-20 PHP - B, 1/2", SS, Clear	1			
5	26476	Top Pivot (Panel Portion)	1			
6	20305	#1/4-20 FHP - B, 3/4", SS, Clear	6			
7	26325	#1/4-20 Torx FH Screw, 1"	17			
8	27187	Top Rail Back Up Plate	1			
9	9 24843 #10-32 FHP, UC, 1/2", SS, Clear		6			
10	27401 V-Lock Strike Plate*		2 (See Table A)			
11	27420	#10-32 Set Screw, 5/16"	4			
12	27404	V-Lock Panel Backup Plate	2			
13	27399	Edge Backup Plate for V-Lock	2			
14	25637 3M Double-Sided Foam tape		4			
15	27095	Archetype Blade Backup Plate	2			
16	27419	3M VHB Tape 4905	1			
17	17 27192, Exterior Handle (Clear, BLK)		1			
18	18 26925, 26926 Fin-Pull Assembly (Clear, BLK)		1			
19	26919, 26920	Archetype Blade (Clear, BLK)	1			
20	27188	Load Arm	1			
21	27189	Load Arm Block	1			

HARDWARE				
22	27300, 27190			
23	26414, 27114	#8-32 FH Torx Screw, 1/2" (SS, BLK)	1	
24	27191	Load Arm Back Up Plate	1	
25	27421	Mohair (No Fin Seal)	2	
26	25566	Shoot Bolt Rod Guide (Spider)	2	
27	27 26923 Archetype Blade Shoot Bolt Rod Assembly		1	
28	20298	#10 FHP-A, 2", SS, Clear	8	
29	27326	Weatherstrip Holder (EDGE p)	4	
30	26921	Shootbolt Cap Assembly	1	
31	26922	Archetype Blade Shoot Bolt Guide	1	
32	20293	#10 FHP-A, 1", SS, Clear	2	
33	27020	Top Rail Sticker - Fin	2	
34	-	Glass	1	

*Needs to be modified by Fleetwood

	Description			
	File Name			RFV
	EDGE_p	o_H Rixson Closer Assembly		IXL V
İ	Released	11/1/2023	SHEE	T 5 OF 5

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