

Testing Evaluation Laboratories, Inc.

2002 Wood Court Suite 1 – Plant City, FL 33563
Phone: 813-754-9887

AAMA/WDMA/CSA/101/I.S.2/A440-08
AAMA/WDMA/CSA/101/I.S.2/A440-11
(A440S1-09)

TEST REPORT SUMMARY

Test Report Issued To:

Fleetwood Windows and Doors
1 Fleetwood Way
Corona, CA 92879

3900-T Aluminum Side Hinged Door - Inswing
Impact Rated

Title	Summary of Results	
	Specimen 2	Specimen 2 Alt
Primary Product Designator	Class LC –PG50 5105 x 3048 (201 x 120) – Type LW SHD	Class LC –PG55 5105 x 3048 (201 x 120) – Type LW SHD
Design Pressure	+ 2394 Pa / - 2633 Pa (+ 50.0 psf / - 55.0 psf)	+ 2633 Pa / - 3112 Pa (+ 55.0 psf / - 65.0 psf)
Air Infiltration	0.56 L/s/m ² (0.115 scfm/ft ²) @ 75 Pa (1.57 psf)	See Specimen 2 for these results
Air Infiltration/Exfiltration (A440S1-09)	Level A2: < 1.50 L/s•m ²	See Specimen 2 for these results
Water Resistance (Per ASTM E547-00)	0 Pa (0.0 psf)	See Specimen 2 for these results
Structural Test Pressure	+ 3591 Pa / - 3950 Pa (+ 75.0 psf / - 82.5 psf)	+ 3950 Pa / - 4668 Pa (+ 82.5 psf / - 97.5 psf)
Forced Entry	No Entry	No Entry

Reference should be made to Report No. TEL 01991317 for complete test specimen description and data.

For Testing Evaluation Laboratories, Inc.


Vivian K. Wright,
President



Testing Evaluation Laboratories, Inc.

2002 Wood Court Suite 1 – Plant City, FL 33563

Phone: 813-754-9887

AAMA/WDMA/CSA 101/I.S.2/A440-08 and A440-11 (A440S1-09)

Issued to:

Fleetwood Windows and Doors

1 Fleetwood Way

Corona, CA 92879

IAS Lab Certification Number TL-299

Report Number:

TEL 01991317

Test Date:

March 31, 2015

Report Date:

June 26, 2015

Project Summary: Testing Evaluation Laboratories, Inc. (TEL) was contracted to perform tests on a Fleetwood Windows and Doors 3900-T Aluminum Side Hinged Door at TEL's Plant City, FL test facility. The sample tested successfully met the performance requirements as follows:

Class LC-PG50 5105 x 3048 (201 x 120) – Type LW SHD – Specimen 2

Class LC-PG55 5108 x 3048 (201 x 120) – Type LW SHD – Specimen 2-Alt

Test Specifications: The test specimen was evaluated in accordance with the following:

AAMA/WDMA/CSA/101/I.S.2/A440-08 and A440-11 (A440S1-09)

Standard/Specification for Windows, Doors and Unit Skylights

Series / Model: 3900-T Aluminum Doors

Type: Impact Rated Inswing Glazed Doors w/Sidelites (OXXO)

Overall Size: 5105 mm (201.00") x 3048 mm (120.00")

Daylight Opening: 737 mm (29.00") x 2743 mm (108.00") – Doors – Spec 2 & 2 ALT

1194 mm (47.00") x 2743 mm (108.00") – Sash Sidelite– Spec 2 & 2 ALT

For complete product description, see attached drawing L-7348 and L-7348A for details.

Test Results: 5105 mm (201.00") x 3048 mm (120.00") - Inswing Glazed Doors w/Sidelites (OXXO)
Specimen 2

The test results are tabulated as follows:

<u>Paragraph</u>	<u>Title of Test / Test Method</u>	<u>Results</u>	<u>Allowed</u>
5.3.1.2.1	Force to Latch – Multipoint Locking Device	78N (17.5 lbf)	Report Only
5.3.2.1	Air Leakage Resistance (Infiltration) ASTM E283 Test conducted @ 75 Pa (1.57 psf) (Standard Weatherstrip)	0.56 L/s/m ² 0.115 scfm/ft ²	1.50 L/s/m ² 0.3 scfm/ft ²
5.3.3.1	Limited Water Penetration Resistance ASTM E547 & ASTM E331 Test conducted @ 0 Pa (0.0 psf) (Standard Weatherstrip) Test conducted @ 108 Pa (2.25 psf) (Std. Weatherstrip w/ Adjustments) Test conducted @ 180 Pa (3.75 psf) (Std. Weatherstrip w/ Drip Cap) Test conducted @ 108 Pa (2.25 psf) (Sill Bulb Weatherstrip) Test conducted @ 180 Pa (3.75 psf) (Sill Bulb w/Drip Cap)	No Leakage No Leakage No Leakage No Leakage No Leakage	No Leakage No Leakage No Leakage No Leakage No Leakage
5.3.4.2	Uniform Load Deflection Test @ Design Pressure ASTM E330		(See Note #1)
5.3.4.3	Uniform Load Structural Test @ 150% of Design Pressure ASTM E330		(See Note #1)
<i>Note #1:</i>	<i>(Client opted to start at a pressure higher than the minimum required. Those results are listed under "Optional Performance".)</i>		
5.3.5	Forced Entry Resistance AAMA 1304 1330 N (300 lbf) point load Top lock stile corner Bottom lock stile corner Above lock	No Entry No Entry No Entry	No Entry No Entry No Entry

Test Results

Spec. 2 **5105 mm (201.00") x 3048 mm (120.00") - Inswing Glazed Doors w/Sidelites (OXXO)**

Cont:

Optional Performance

5.3.4.2 Uniform Load Deflection Test @ Design Pressure ASTM E330

Load Range	Time (Sec)	Load Pa (psf)	Loc	Deflection mm (inches)	Set mm (inches)	Allowable mm (inches)
Half Test Positive	10	1197 (25.00)				
Test Positive	10	2394 (50.00)	1	9.550 (0.376)	NA	(See Note #2)
Half Test Negative	10	1317 (27.50)				
Test Negative	10	2633 (55.00)	1	12.725 (0.501)	NA	(See Note #2)

Note #2: *The deflections reported are not limited by AAMA/WDMA/CSA101/I.S.2/A440-08 and A440-11(A440S1-09) for this product designation. The deflection data is recorded in this report for special code compliance and information only*

5.3.4.3 Uniform Load Structural Test @ 150% of Design Pressure ASTM E330

Load Range	Time (Sec)	Load Pa (psf)	Loc	Deflection mm (inches)	Set mm (inches)	Allowable mm (inches)
Half Proof Positive	10	1796 (37.50)				
Proof Positive	10	3591 (75.00)	1	13.995 (0.551)	0.559 (0.022)	12.192 (0.480)
			2	31.064 (1.223)	1.041 (0.041)	11.887 (0.468)
Half Proof Negative	10	1975 (41.25)				
Proof Negative	10	3950 (82.50)	1	16.281 (0.641)	1.753 (0.069)	12.192 (0.480)
			2	31.013 (1.221)	1.549 (0.061)	11.887 (0.468)

Note #3: *Deflection / Set for Locations 1 measured at center of mullion.
Deflection/Set for Location 2 measured at center of door panel at latch stile.*

<u>Paragraph</u>	<u>Title of Test / Test Method</u>	<u>Results</u>	<u>Allowed</u>
5.3.2.1	Air Leakage Resistance (Exfiltration) ASTM E283	0.27 L/s/m ²	
	Test conducted @ 75 Pa (1.57 psf) (Standard Weatherstrip)	0.054 scfm/ft ²	0.3 scfm/ft ²
	Air Leakage Resistance (Infiltration) ASTM E283	0.47 L/s/m ²	
	Test conducted @ 75 Pa (1.57 psf) (Bulb Weatherstrip)	0.093 scfm/ft ²	0.3 scfm/ft ²
	Air Leakage Resistance (Exfiltration) ASTM E283	0.24 L/s/m ²	
	Test conducted @ 75 Pa (1.57 psf) (Bulb Weatherstrip)	0.048 scfm/ft ²	0.3 scfm/ft ²

Test Results:

Specimen 2- 5105 mm (201.00") x 3048 mm (120.00") - Inswing Glazed Doors w/Sidelites (OXXO)
ALT

The test results are tabulated as follows:

<u>Paragraph</u>	<u>Title of Test / Test Method</u>	<u>Results</u>	<u>Allowed</u>
5.3.1.2.1	Force to Latch – Multipoint Locking Device	<i>See Specimen 2 for Results</i>	
5.3.2.1	Air Leakage Resistance (Infiltration) ASTM E283 Test conducted @ 75 Pa (1.57 psf)	<i>See Specimen 2 for Results</i>	
5.3.3.1	Limited Water Penetration Resistance ASTM E547 & ASTM E331	<i>See Specimen 2 for Results</i>	
5.3.4.2	Uniform Load Deflection Test @ Design Pressure ASTM E330		(See Note #1)
5.3.4.3	Uniform Load Structural Test @ 150% of Design Pressure ASTM E330		(See Note #1)
Note #1:	<i>(Client opted to start at a pressure higher than the minimum required. Those results are listed under "Optional Performance".)</i>		
5.3.5	Forced Entry Resistance AAMA 1304	<i>See Specimen 2 for Results</i>	

Test Results

Spec. 2 ALT **5105 mm (201.00") x 3048 mm (120.00") - Inswing Glazed Doors w/Sidelites (OXXO)**
Cont:

Optional Performance

5.3.4.2 Uniform Load Deflection Test @ Design Pressure ASTM E330

Load Range	Time (Sec)	Load Pa (psf)	Loc	Deflection mm (inches)	Set mm (inches)	Allowable mm (inches)
Half Test Positive	10	1317 (27.50)				
Test Positive	10	2633 (55.00)	1	9.144 (0.360)	NA	(See Note #2)
Half Test Negative	10	1556 (32.50)				
Test Negative	10	3112 (65.00)	1	14.656 (0.577)	NA	(See Note #2)

Note #2: *The deflections reported are not limited by AAMA/WDMA/CSA101/I.S.2/A440-08 and A440-11(A440S1-09) for this product designation. The deflection data is recorded in this report for special code compliance and information only*

5.3.4.3 Uniform Load Structural Test @ 150% of Design Pressure ASTM E330

Load Range	Time (Sec)	Load Pa (psf)	Loc	Deflection mm (inches)	Set mm (inches)	Allowable mm (inches)
Half Proof Positive	10	2155 (41.25)				
Proof Positive	10	4309 (82.50)	1	12.675 (0.499)	1.118 (0.044)	12.192 (0.480)
			2	25.578 (1.007)	1.245 (0.049)	11.887 (0.468)
Half Proof Negative	10	2334 (48.75)				
Proof Negative	10	4668 (97.50)	1	16.281 (0.641)	0.559 (0.022)	12.192 (0.480)
			2	34.188 (1.346)	0.203 (0.008)	11.887 (0.468)

Note #3: *Deflection / Set for Location 1 measured at center of mullion.*
Deflection/Set for Location 2 measured at center of door panel at latch stile.

Conditions, Terms, and General Notes Regarding These Tests

The product tested Has Been compared to the detailed drawing, bill of materials and fabrication information supplied by the client so named herein. Our analysis, which includes dimensional and component description comparisons, indicate the tested product and engineering information supplied by the client "Are Equivalent".

The report and representative samples will be retained for four years from the date of initial test.

These test results were obtained by employing all requirements of the designated test methods with no Deviations unless explicitly noted in test report. The test results and specimen supplied for testing are in compliance with the reference.

The test results are specific to the product tested by this laboratory and of the sample supplied by the client named herein, and they relate to no other product either manufactured by the client, a fabricator of the client or of the client or of installed field performance.

This test report does not constitute certification of this product, but only that the above test results were obtained using the designated test methods and they indicate compliance with the performance requirements (paragraphs as listed) of the above referenced specifications.

Testing Evaluation Laboratories, Inc. makes no opinions or endorsements regarding this product and its performance. This report may not be reproduced or quoted in partial form without the expressed written approval of Testing Evaluation Laboratories, Inc.

Testing Evaluation Laboratories, Inc.'s letter, reports, its name or insignia or mark are for the exclusive use of the client so named herein and any other use is strictly prohibited. The report, letters and the name of Testing Evaluation Laboratories, Inc., its seal or mark shall not be used in any circumstance to the general public or in any advertising.

Limitation of liability: Due diligence was used in performing the tests and reporting the results. By acceptance of this report, this client agrees to hold harmless and indemnify Testing Evaluation Laboratories, Inc., its employees, sub-contractors and officers and owners against all claims and demands of any kind whatsoever, which arise out of or in any manner connected with the performance of work referred to herein.

Testing Evaluation Laboratories, Inc.



Vivian K. Wright,
President

Revision Log

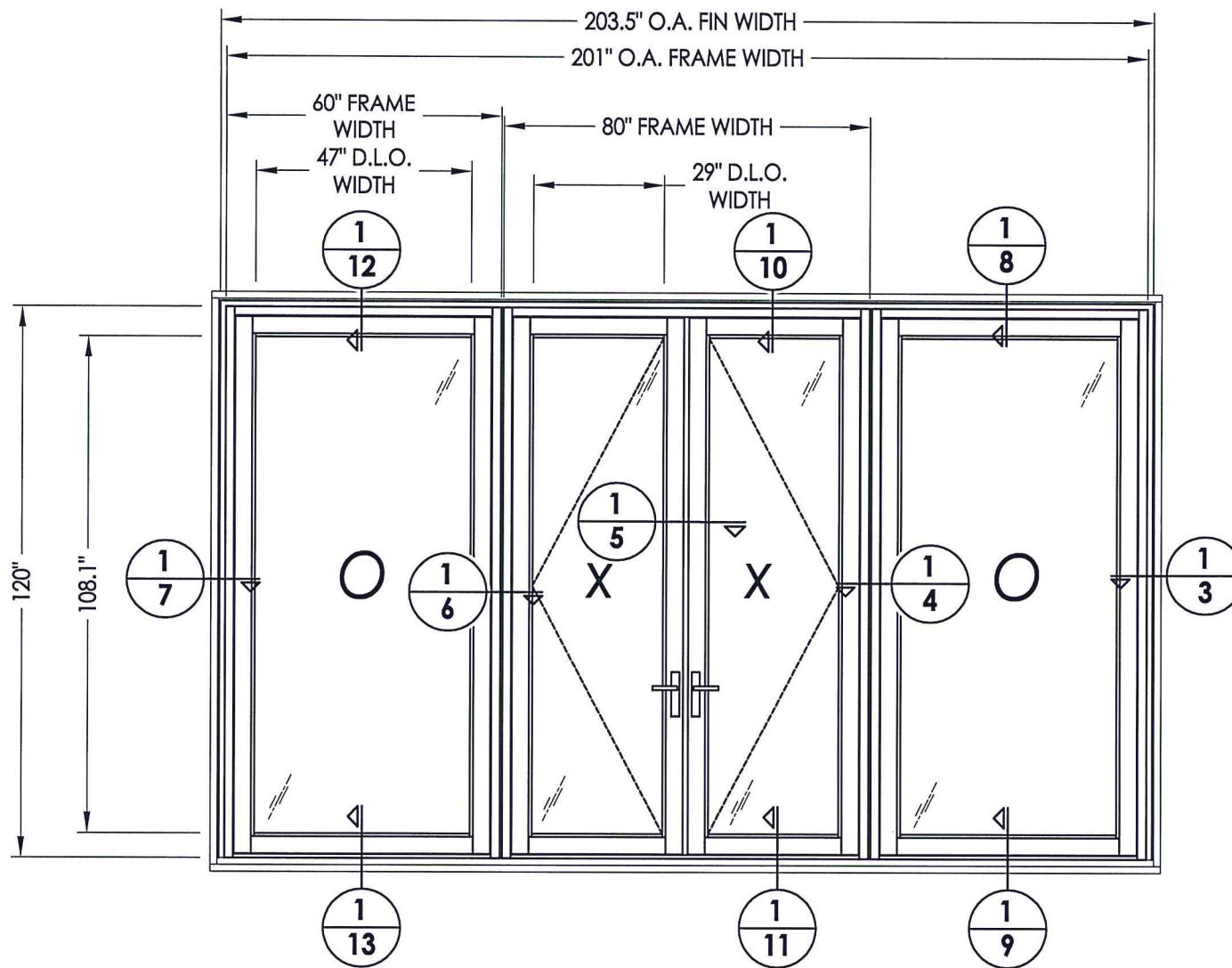
<u>Rev Number</u>	<u>Date</u>	<u>Pages</u>	<u>Revision(s)</u>
0	6/26/2015	NA	Original Report Issue

TABLE OF CONTENTS

SHEET #	DESCRIPTION
1	Table of contents
2	Test elevation
3	Horizontal cross sections
4	Horizontal cross sections
5	Horizontal cross sections
6	Horizontal cross sections
7	Horizontal cross sections
8	Vertical cross sections
9	Vertical cross sections
10	Vertical cross sections
11	Vertical cross sections
12	Vertical cross sections
13	Vertical cross sections
14	Frame anchoring
15	Sidelite panel detail
16	Components and glazing detail
17	Components
18	Bill of materials

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by *gw*

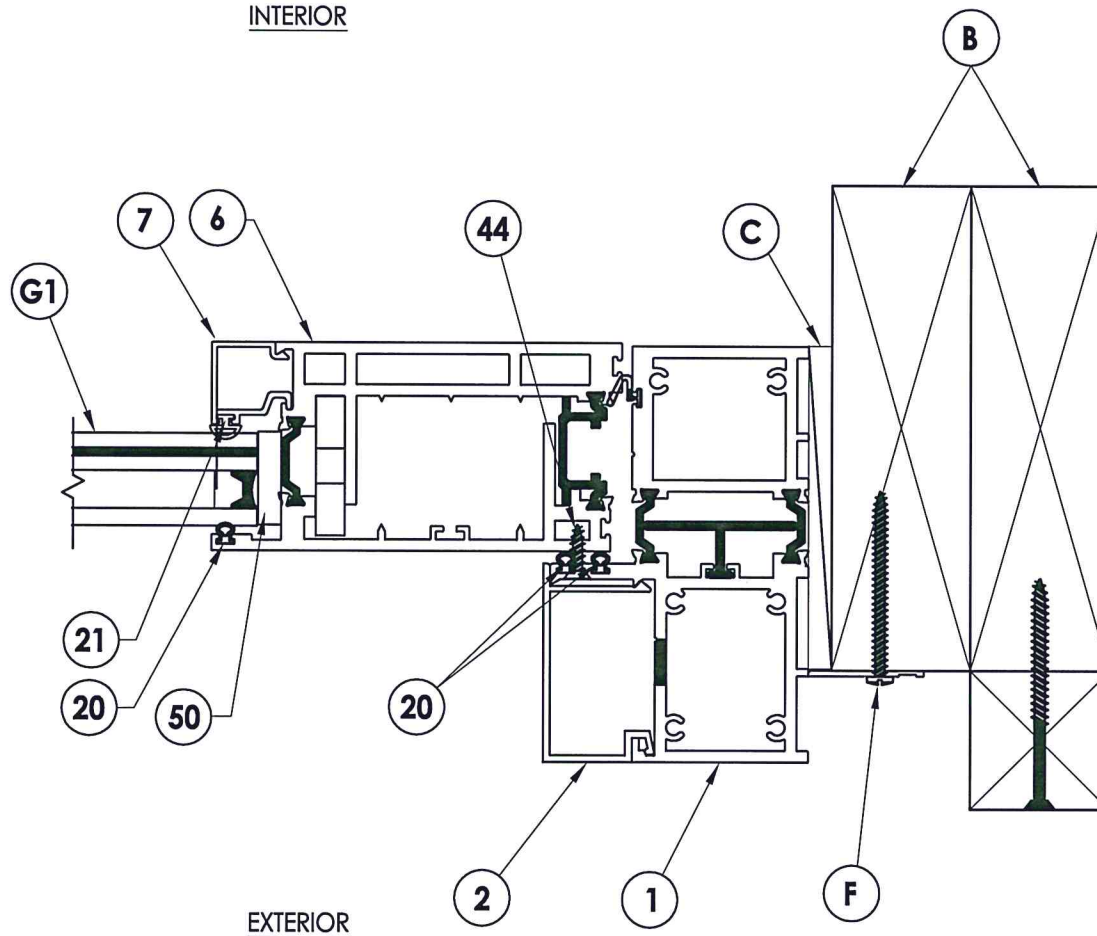
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Testing Evaluation Laboratories Inc.
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 Deviations Noted - TEL# 01991317
 Date 6/26/15 Verified by gw

PRODUCT: FLEETWOOD Spec. 2				PART OR ASSEMBLY: TEST ELEVATIONS			
</							

INTERIOR



EXTERIOR

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Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by 

1 **HORIZONTAL CROSS SECTION**

PRODUCT:

FLEETWOOD
Spec. 2

PART OR ASSEMBLY:

HORIZONTAL CROSS SECTIONS

BY

REVISIONS

NO.	DATE
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NO.	DATE
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**RW BUILDING
CONSULTANTS, INC.**
813.659.9197

DATE: 4/2/15

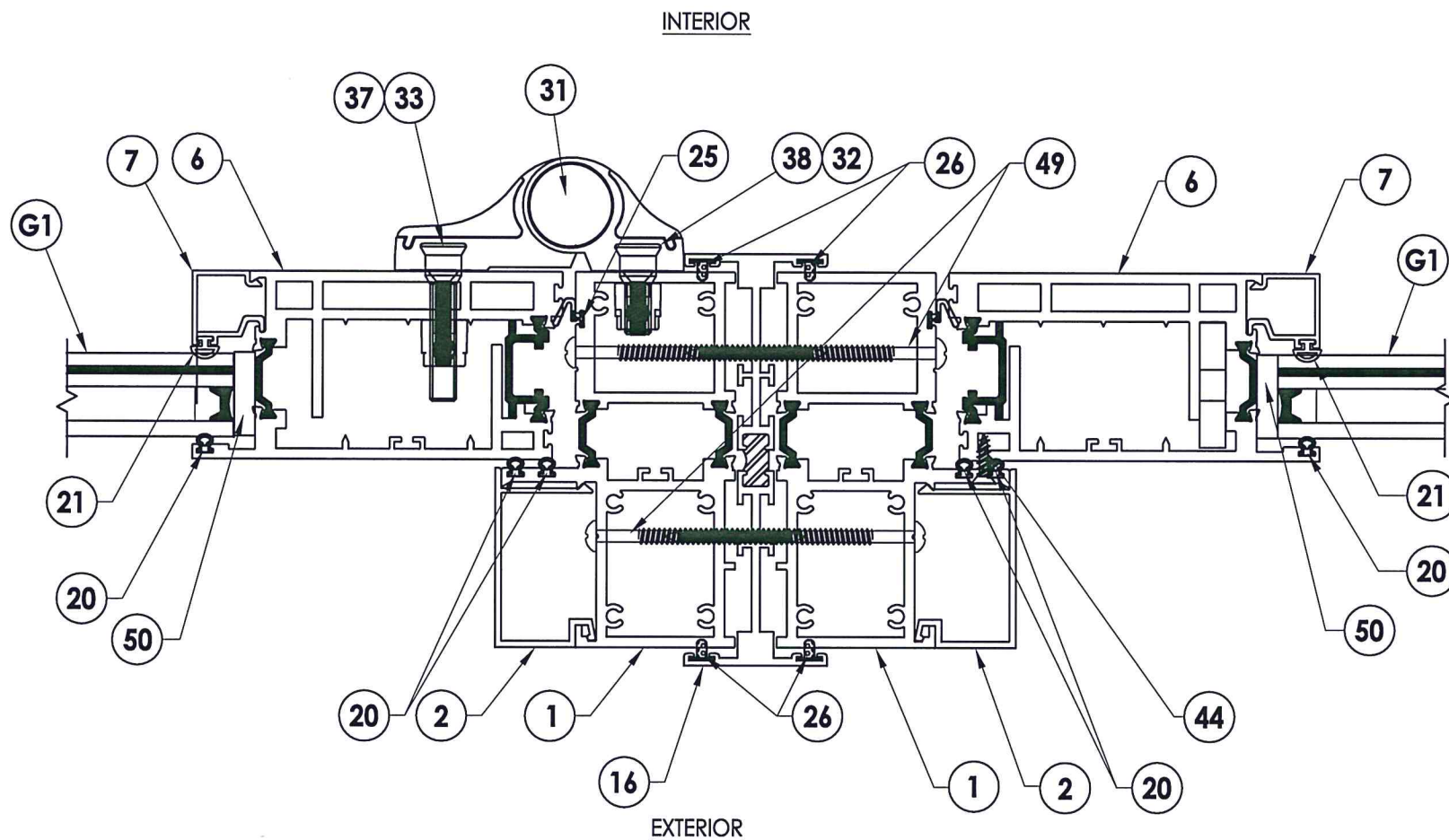
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DWG. BY: JK

CHK. BY: LFS

DRAWING NO.:
L-7348

SHEET 3 OF 18



Testing Evaluation Laboratories Inc.
 Specimen Complies with Drawing
 Deviations Noted - TEL# 01991317
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1
4 **HORIZONTAL CROSS SECTION**

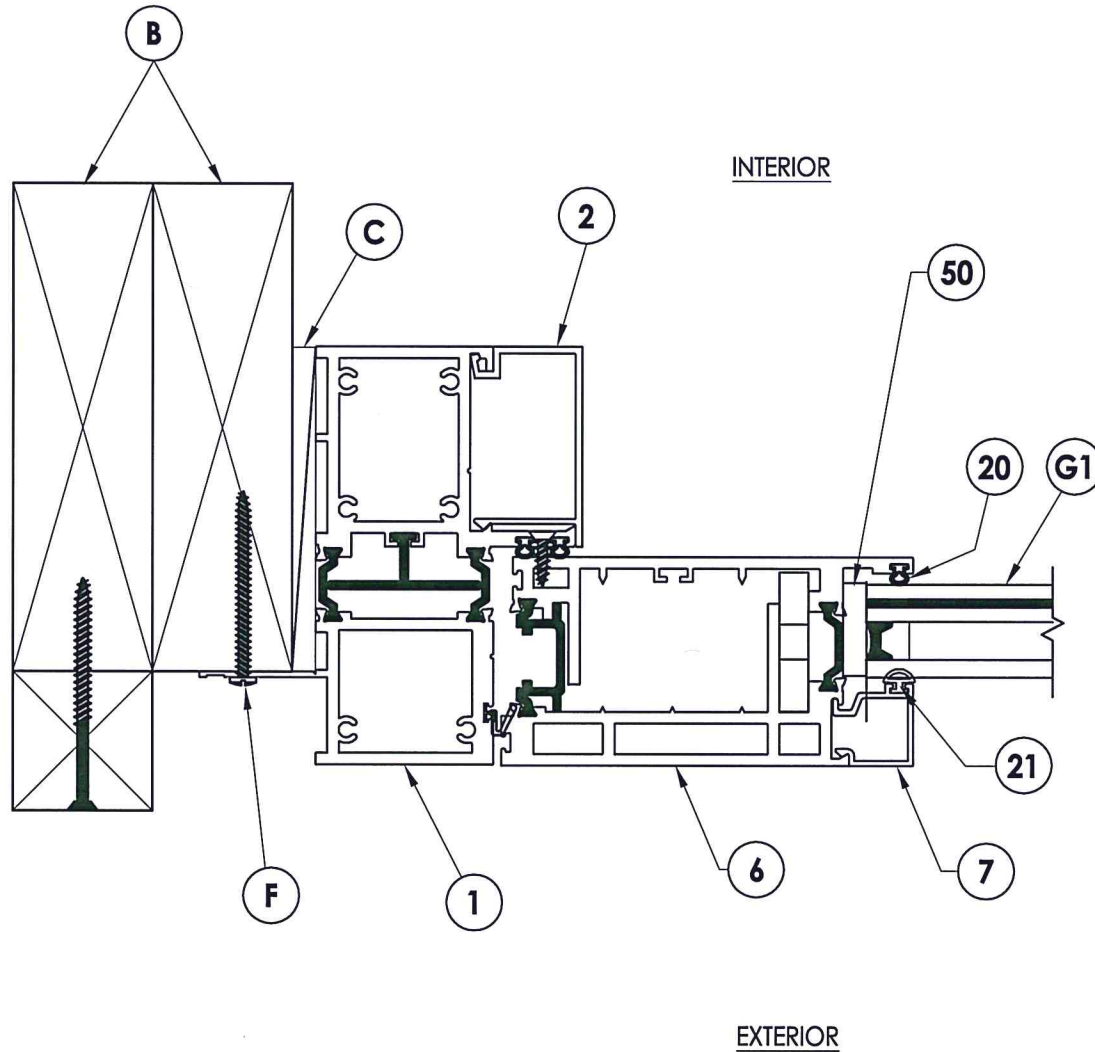
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CHK. BY: LFS			
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SHEET 4 OF 18			

1 **HORIZONTAL CROSS SECTION**
5

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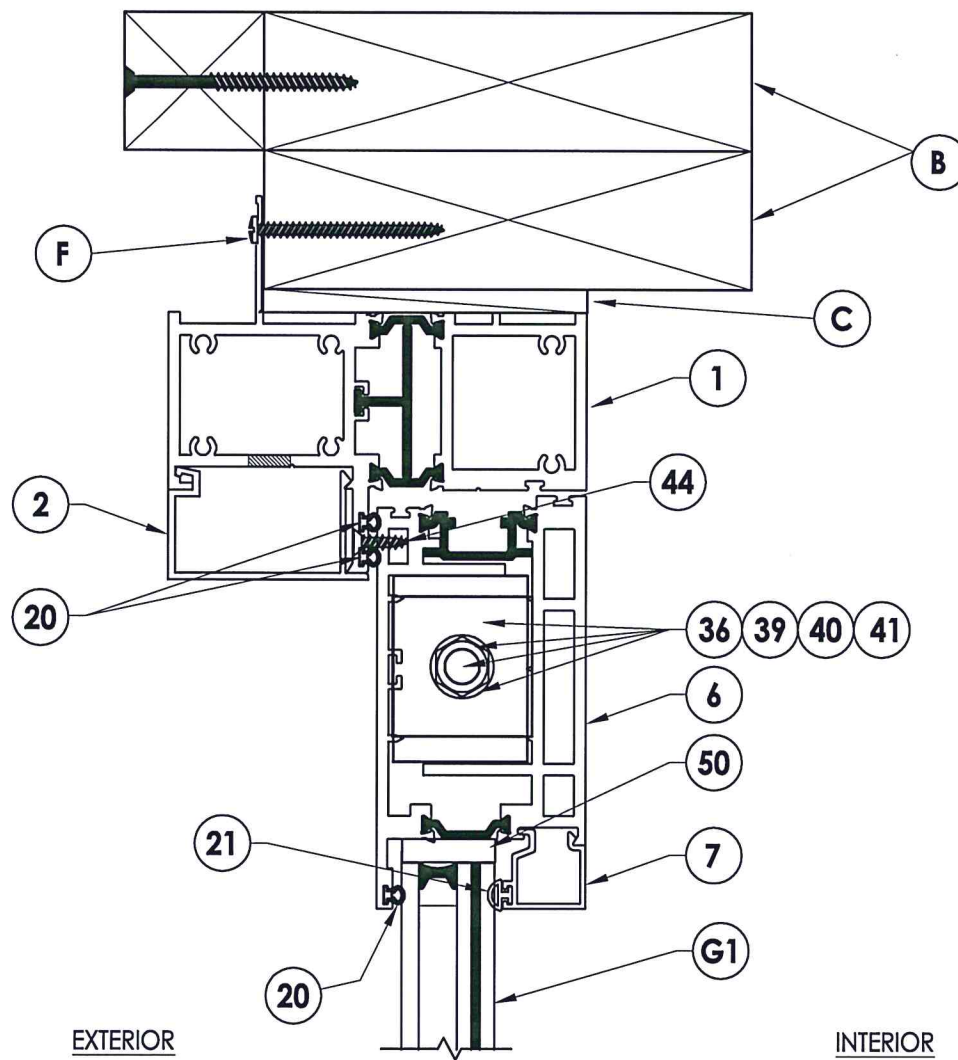
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 Specimen Complies with Drawing
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1
7 **HORIZONTAL CROSS SECTION**

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CHK. BY: LFS			
DRAWING NO.: L-7348			
SHEET 7 OF 18			



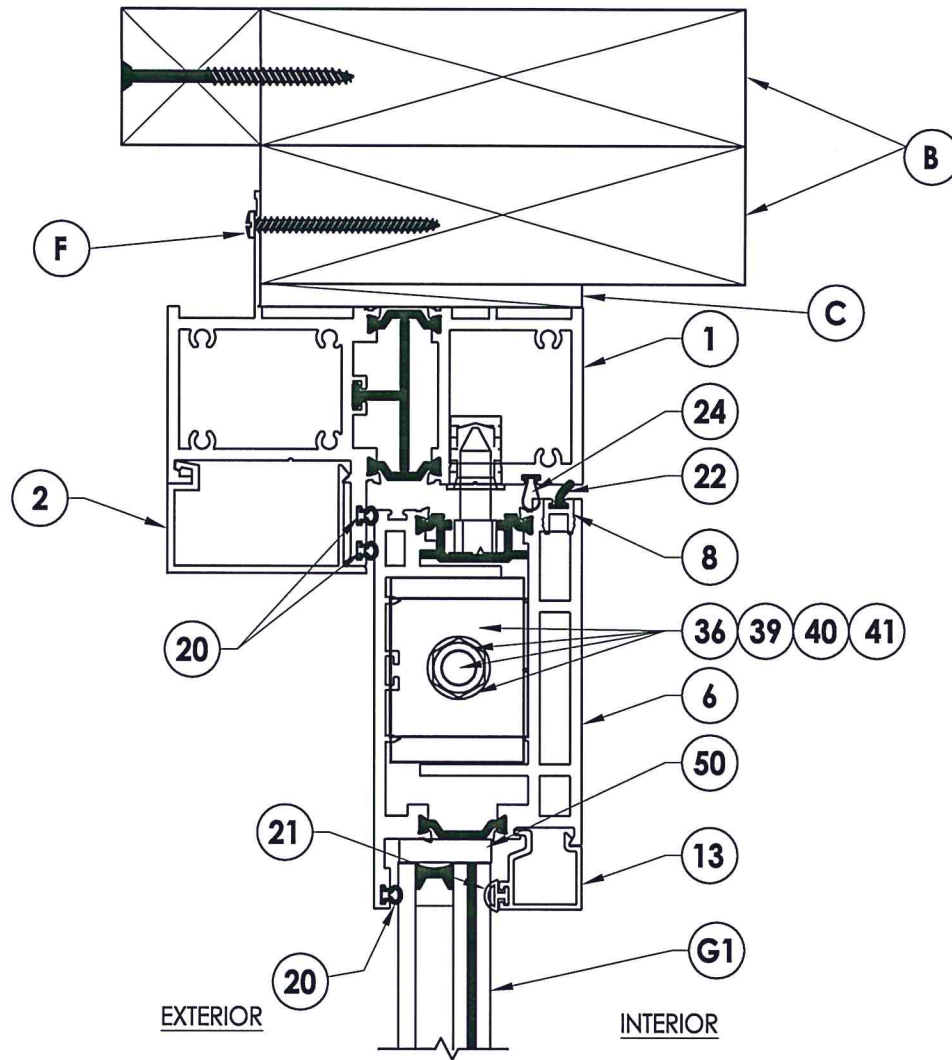
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10 VERTICAL CROSS SECTION

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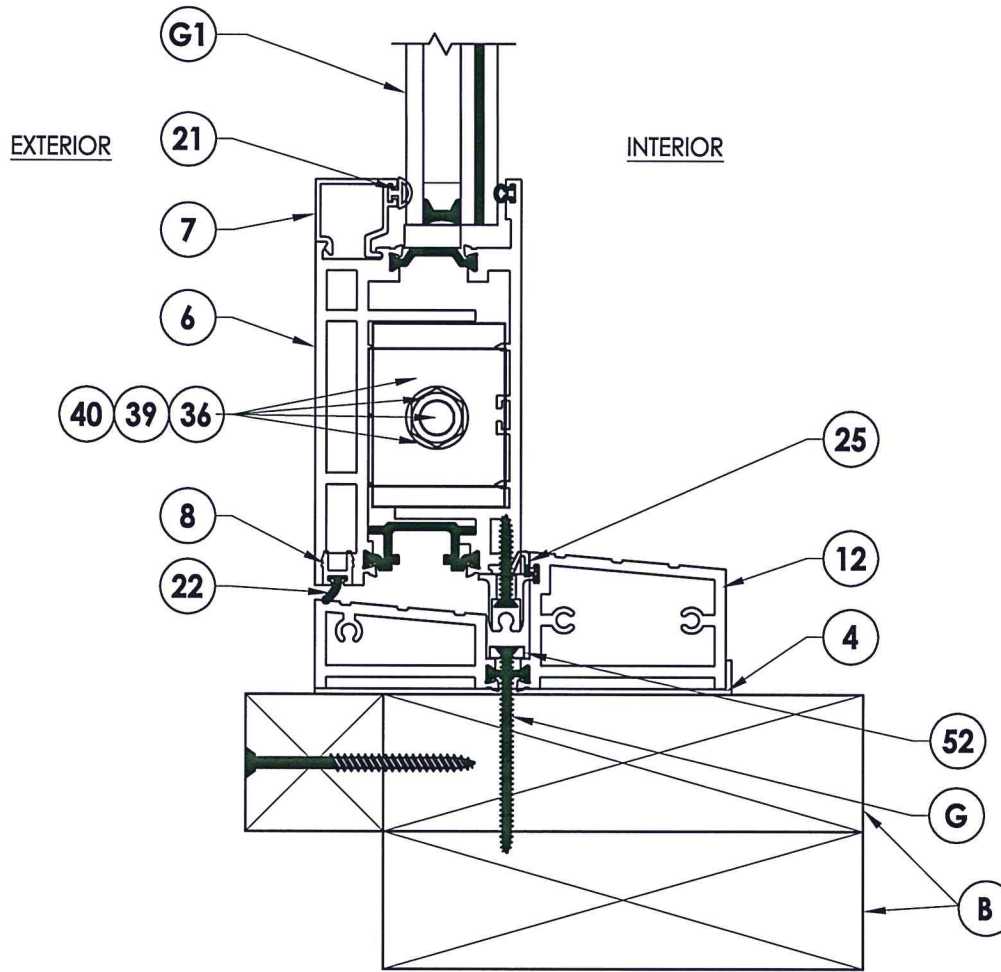
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DATE: 4/2/15			
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CHK. BY: LFS			
DRAWING NO.: L-7348			
SHEET 10 OF 18			

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Specimen Complies with Drawing
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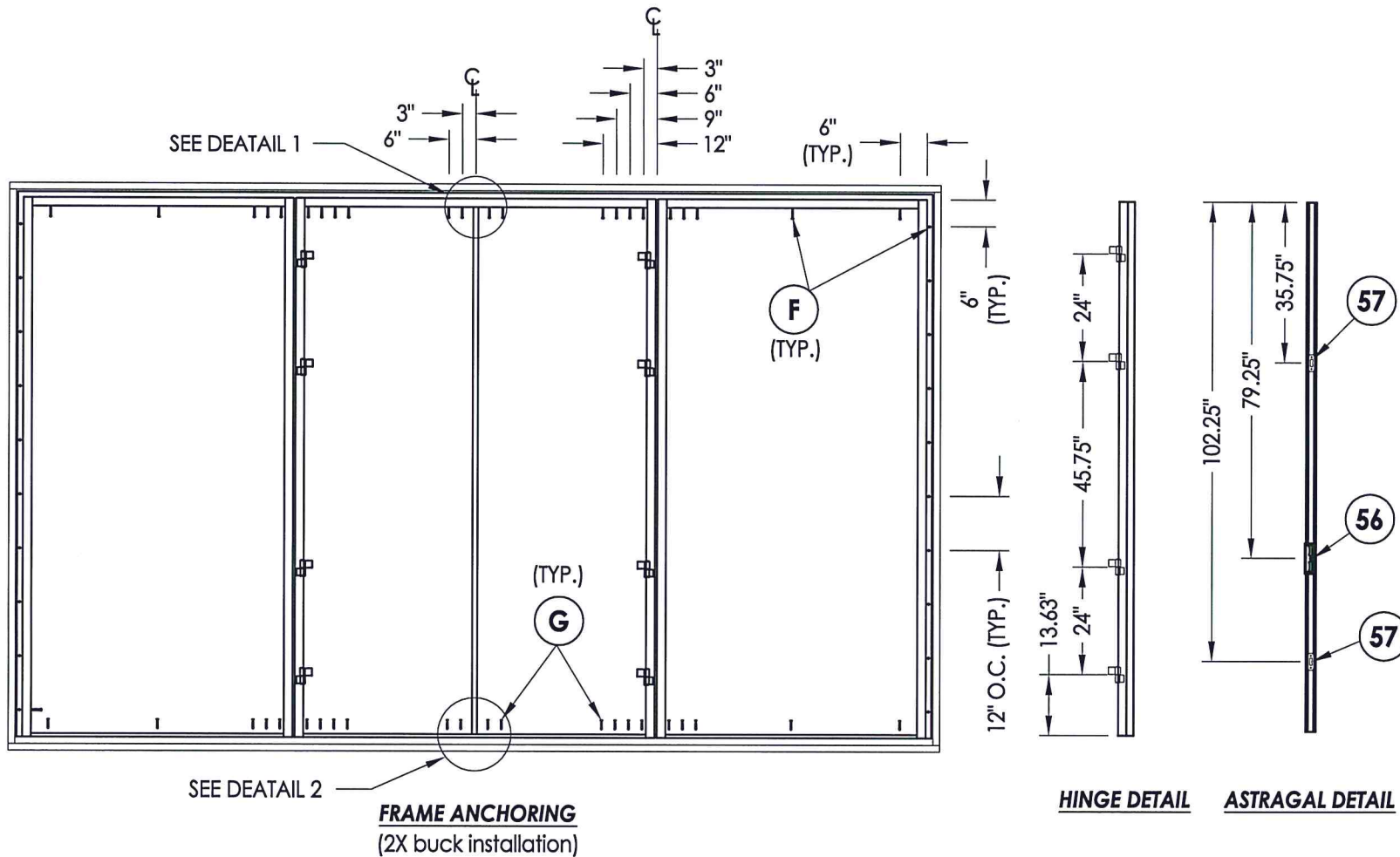
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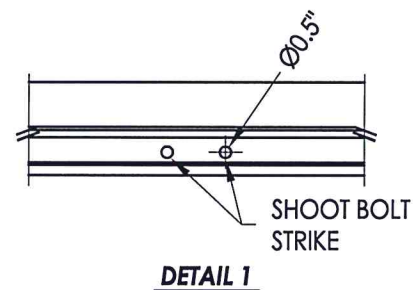
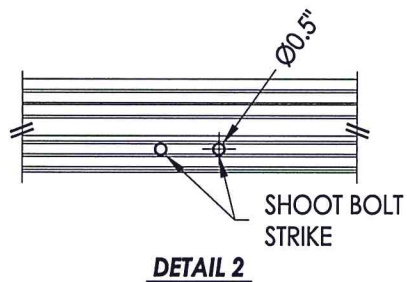
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13 **VERTICAL CROSS SECTION**

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Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
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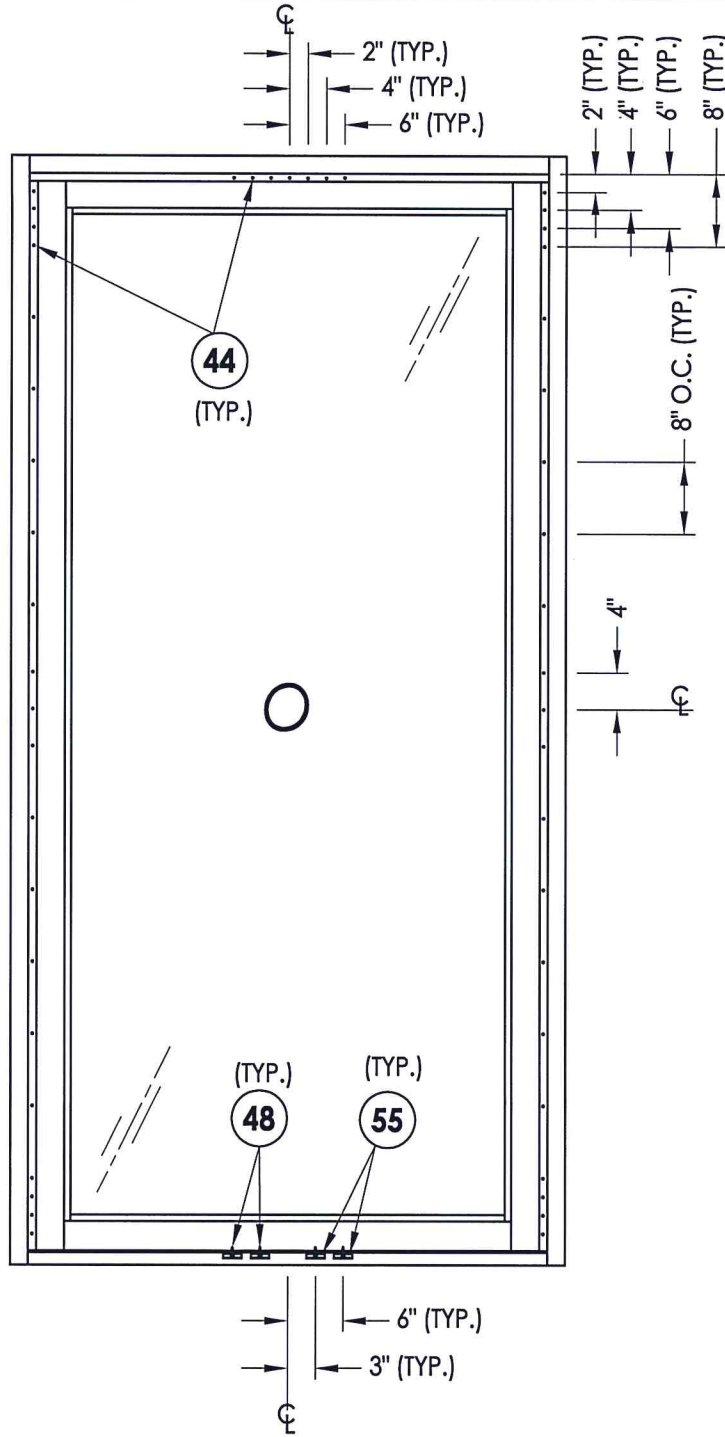
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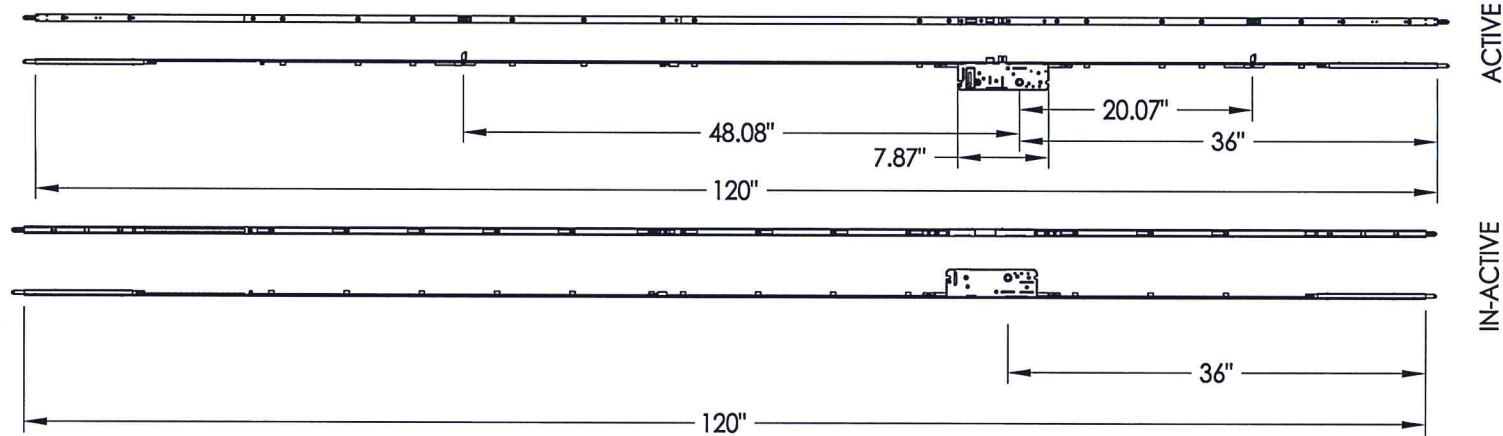
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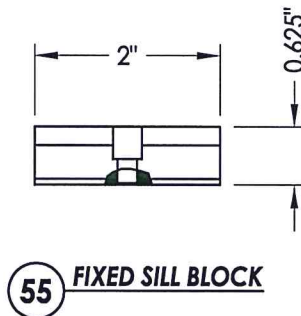
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REVISIONS			
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DATE: 4/2/15			
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DWG. BY: JK			
CHK. BY: LFS			
DRAWING NO.: L-7348			
SHEET 15 OF 18			



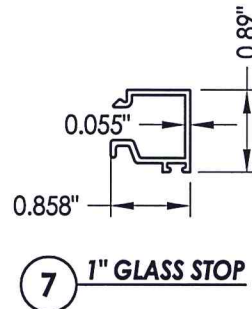
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IN-ACTIVE

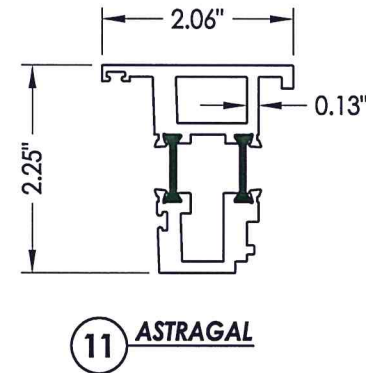
30 MULTI-POINT LOCK
TRUTH



55 FIXED SILL BLOCK

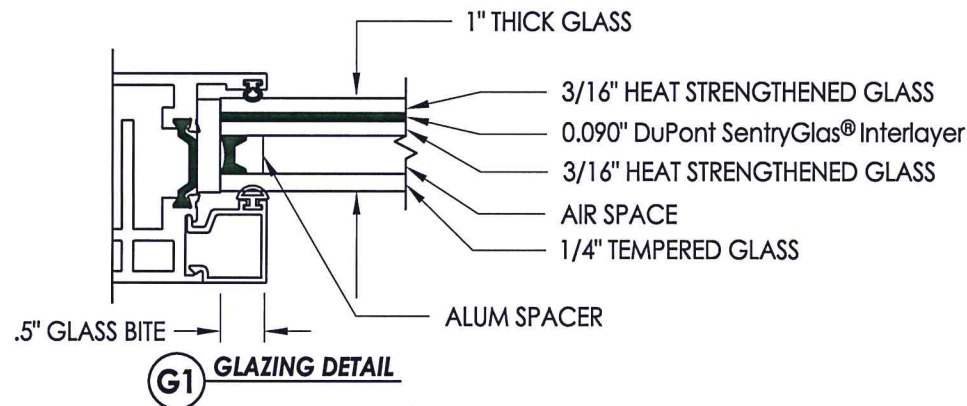


7 1" GLASS STOP



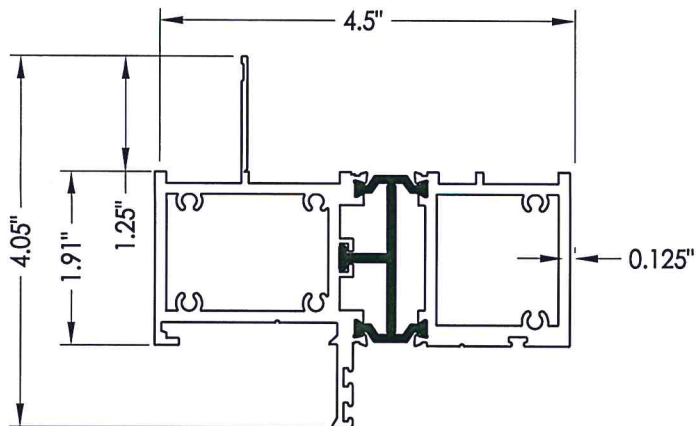
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Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by *gus*

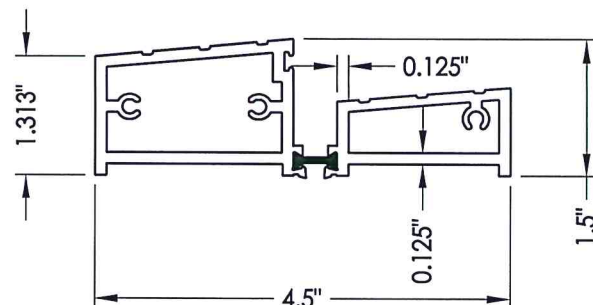


G1 GLAZING DETAIL

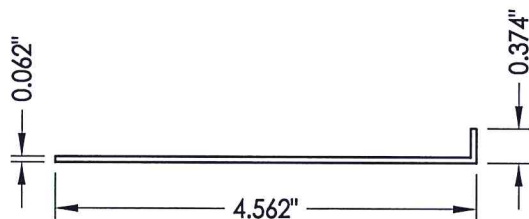
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				BY	
				REVISIONS	
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DATE: 4/2/15					
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DWG. BY: JK					
CHK. BY: LFS					
DRAWING NO.: L-7348					
SHEET 16 OF 18					



1 BLOCK HEAD & JAMBS
(Fin)

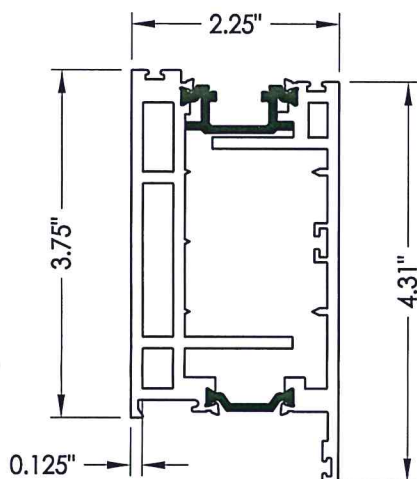


12 IN-SWING SILL

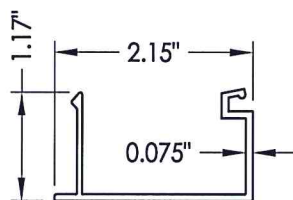


4 SILL PAN

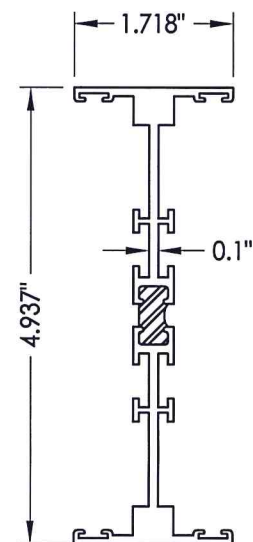
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6 SASH



2 FRAME SNAP-IN



16 KONA I-MULLION

PRODUCT: FLEETWOOD Spec. 2		PART OR ASSEMBLY: COMPONENTS	
		NO.	DATE
		BY	
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DRAWING NO.: L-7348			
SHEET 17 OF 18			

BILL OF MATERIALS			
ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55	-	WOOD
C	1/4" MAX. SHIM SPACE	-	-
F	#10 x 2" PFH WOOD SCREW	-	STEEL
G	#8 x 2" PFH WOOD SCREW	-	STEEL
1	FRAME (FIN)	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
4	SILL PAN	-	SHEET METAL (ALUMINUM)
6	SASH	3902	6063-T6 ALUM
7	1" GLASS STOP	3907	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
11	ASTRAGAL	3905	6063-T6 ALUM
12	IN-SWING SILL	3904	6063-T6 ALUM
16	KONA I-MULLION	3082	6063-T6 ALUM
20	BULB VINYL - MINI (EPDM 70 Durometer)	25199	TREMCO, # TX20801E
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QEZ 376
26	Q-LON FOAM SEAL	19120	SCHLEGEL CORP., # U 5212
30	LOCKING HARDWARE (5 point lock)	-	TRUTH
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
38	MACHINE SCREW NO 10-32, FHP .75"	25073	STAINLESS STEEL
39	HEX HEAD CAP SCREW .375-16, 2.250"	25175	STAINLESS STEEL
40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
42	.375-16 SS. HEX NUT	25176	STAINLESS STEEL
44	#8 x 1/2" PFH SMS	-	STEEL
46	SCREW NO 10, UFHP .5"	20275	STAINLESS STEEL
47	SCREW NO 10, FHP 2"	20298	STAINLESS STEEL
48	#8 x 1" PFH SMS	-	STEEL
49	#10 x 3" PFH SMS	-	STEEL
50	4" LONG SETTING BLOCK	18620	-
52	ANCHOR BLOCK	-	6063-T6 ALUM
55	FIXED SILL BLOCK	-	6063-T6 ALUM
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by gw

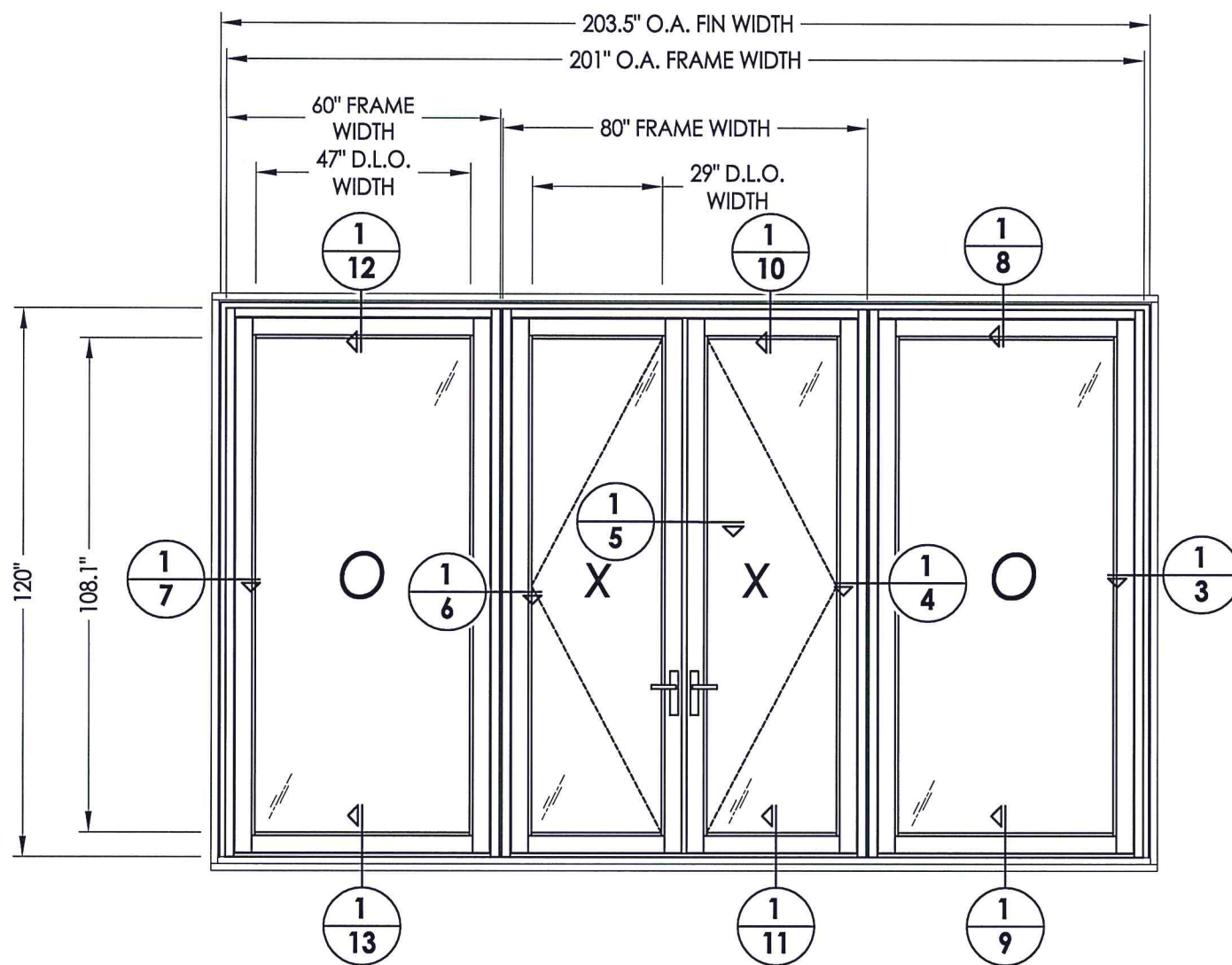
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TABLE OF CONTENTS

SHEET #	DESCRIPTION
1	Table of contents
2	Test elevation
3	Horizontal cross sections
4	Horizontal cross sections
5	Horizontal cross sections
6	Horizontal cross sections
7	Horizontal cross sections
8	Vertical cross sections
9	Vertical cross sections
10	Vertical cross sections
11	Vertical cross sections
12	Vertical cross sections
13	Vertical cross sections
14	Frame anchoring
15	Sidelite panel detail
16	Components and glazing detail
17	Components
18	Bill of materials

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by [Signature]

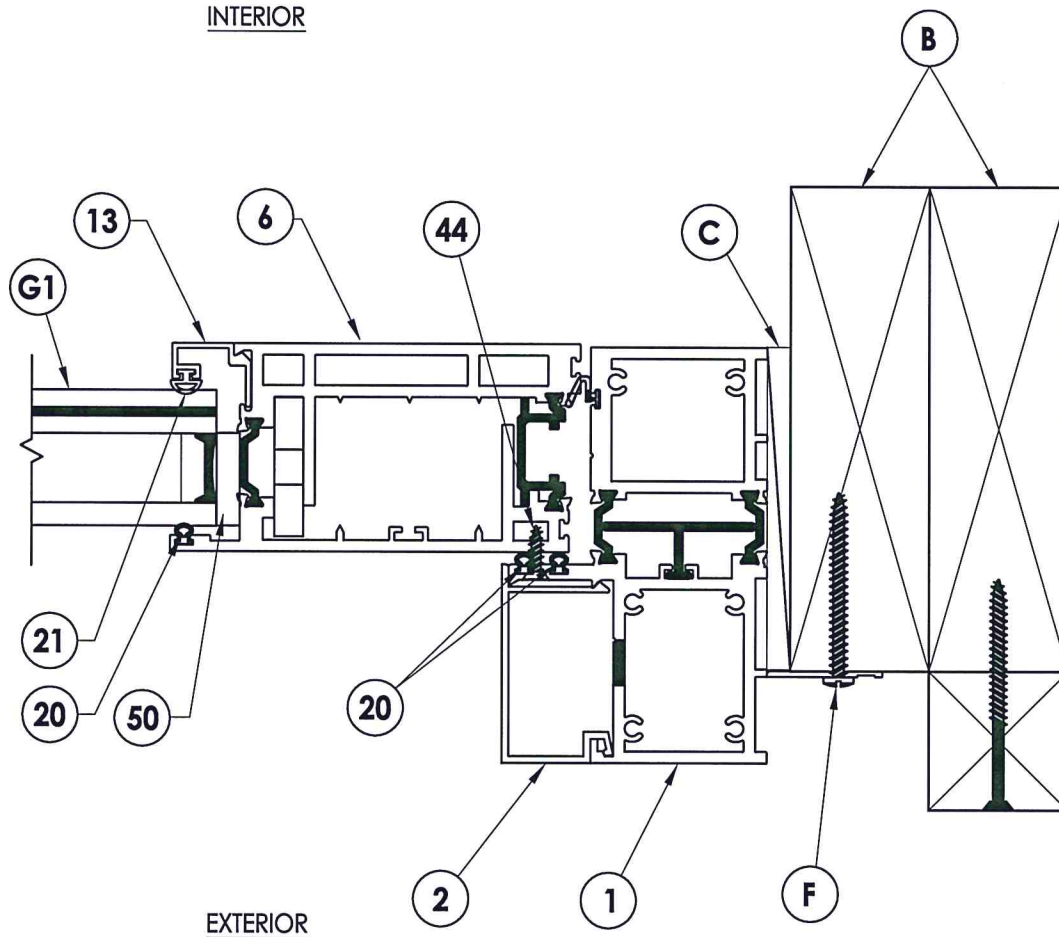
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Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by QW

PRODUCT: FLEETWOOD SPEC. 2 Alt								PART OR ASSEMBLY: TEST ELEVATIONS					
<div style="text-align: center;">  BUILDING CONSULTANTS, INC. 813.659.9197 </div>													
DATE: 4/2/15													
SCALE: N.T.S.													
DWG. BY: JK													
CHK. BY: LFS													
DRAWING NO.: L-7348A													
SHEET 2 OF 18													

INTERIOR



EXTERIOR

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by [Signature]

1 **HORIZONTAL CROSS SECTION**
3

PRODUCT:

FLEETWOOD
SPEC. 2 Alt

PART OR ASSEMBLY:

HORIZONTAL
CROSS SECTIONS

10

REVISIONS

DATE	VIC
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97

**RW BUILDING
CONSULTANTS, INC.**
813.659.9197

DATE: 4/2/15

SCALE: N.T.S.

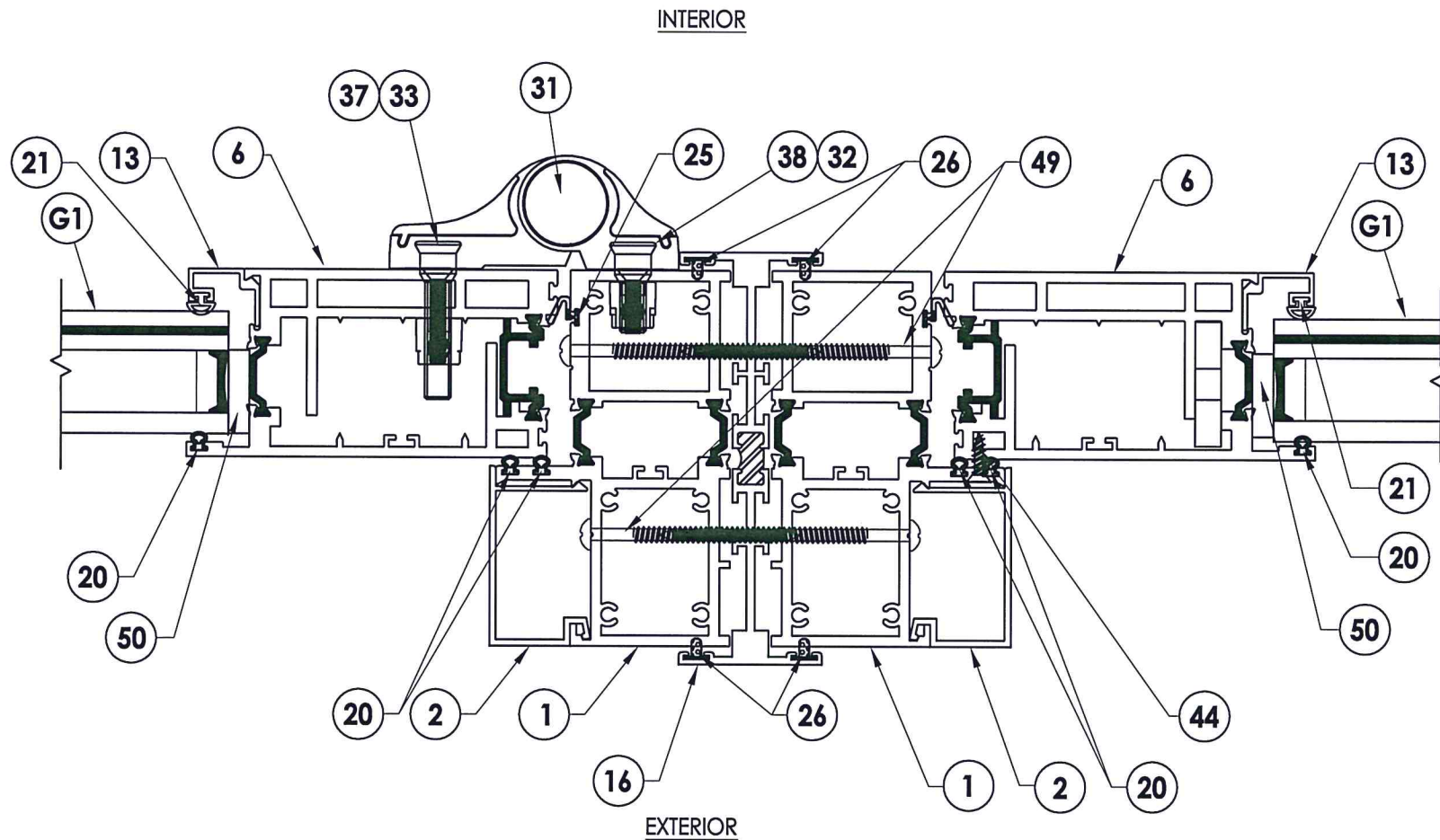
DWG. BY: JK

CHK. BY: *LFS*

DRAWING NO.:

L-7348A

SHEET 3 OF 18



Testing Evaluation Laboratories Inc.
 Specimen Complies with Drawing
 Deviations Noted - TEL# 01991317
 Date 6/26/15 Verified by *[Signature]*

1
4 **HORIZONTAL CROSS SECTION**

PRODUCT: FLEETWOOD SPEC. 2 Alt		PART OR ASSEMBLY: HORIZONTAL CROSS SECTIONS	
		NO.	DATE
		BY	REVISIONS
<div style="border: 1px solid black; padding: 5px; text-align: center;"> RW BUILDING CONSULTANTS, INC. 813.659.9197 </div>			
DATE: 4/2/15			
SCALE: N.T.S.			
DWG. BY: JK			
CHK. BY: LFS			
DRAWING NO.: L-7348A			
SHEET 4 OF 18			

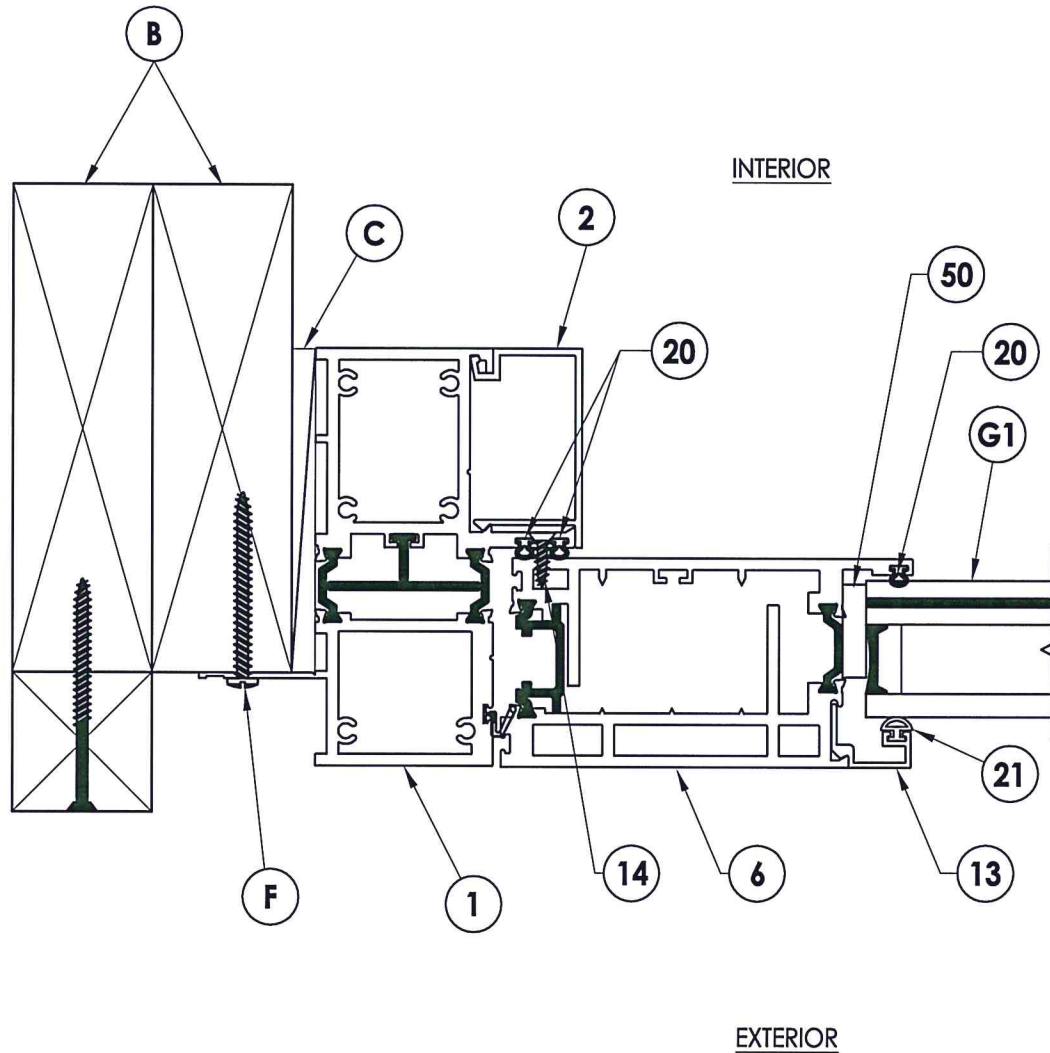


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1 **HORIZONTAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by 

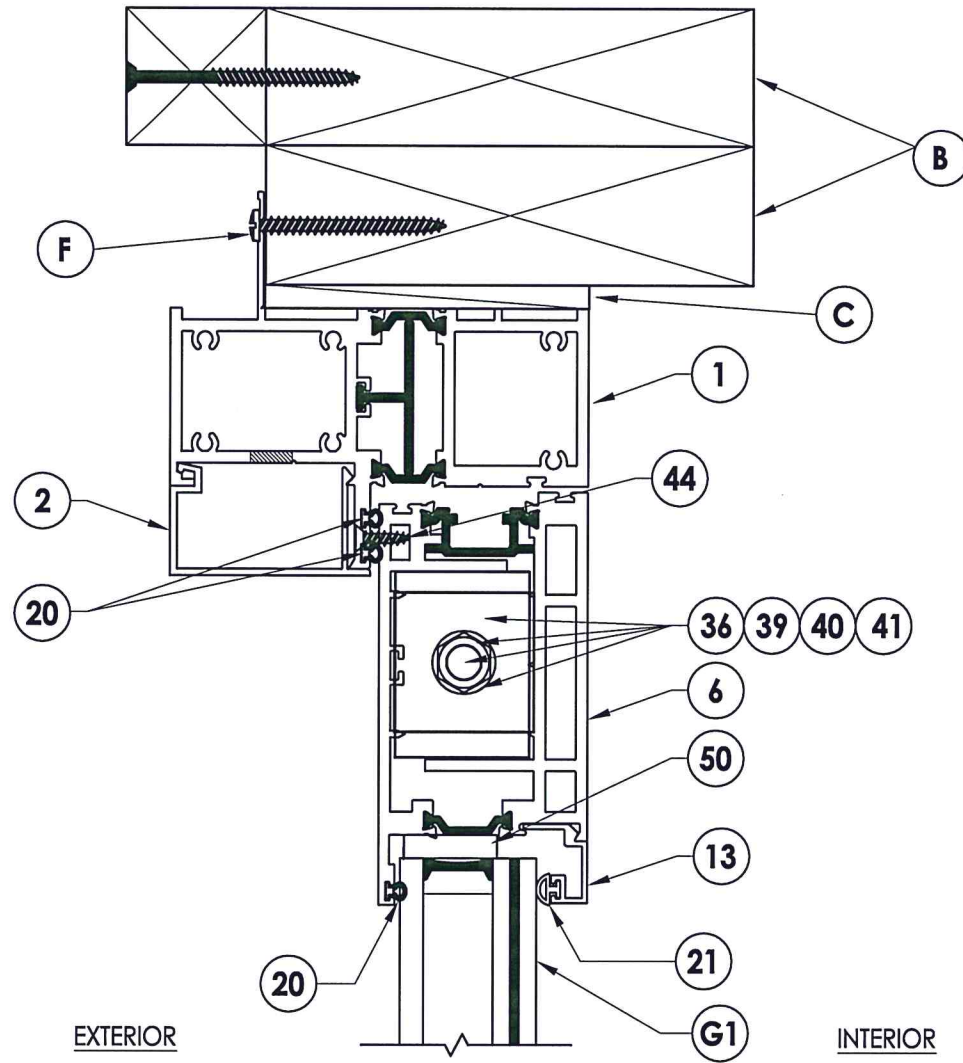
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DATE:	4/2/15		
SCALE:	N.T.S.		
DWG. BY:	JK		
CHK. BY:	LFS		
DRAWING NO.:	L-7348A		
SHEET	6	OF	18



Testing Evaluation Laboratories Inc.
 Specimen Complies with Drawing
 Deviations Noted - TEL# 01991317
 Date 6/26/15 Verified by gw

1
7 **HORIZONTAL CROSS SECTION**

PRODUCT:		FLEETWOOD SPEC. 2 Alt		PART OR ASSEMBLY:		HORIZONTAL CROSS SECTIONS	



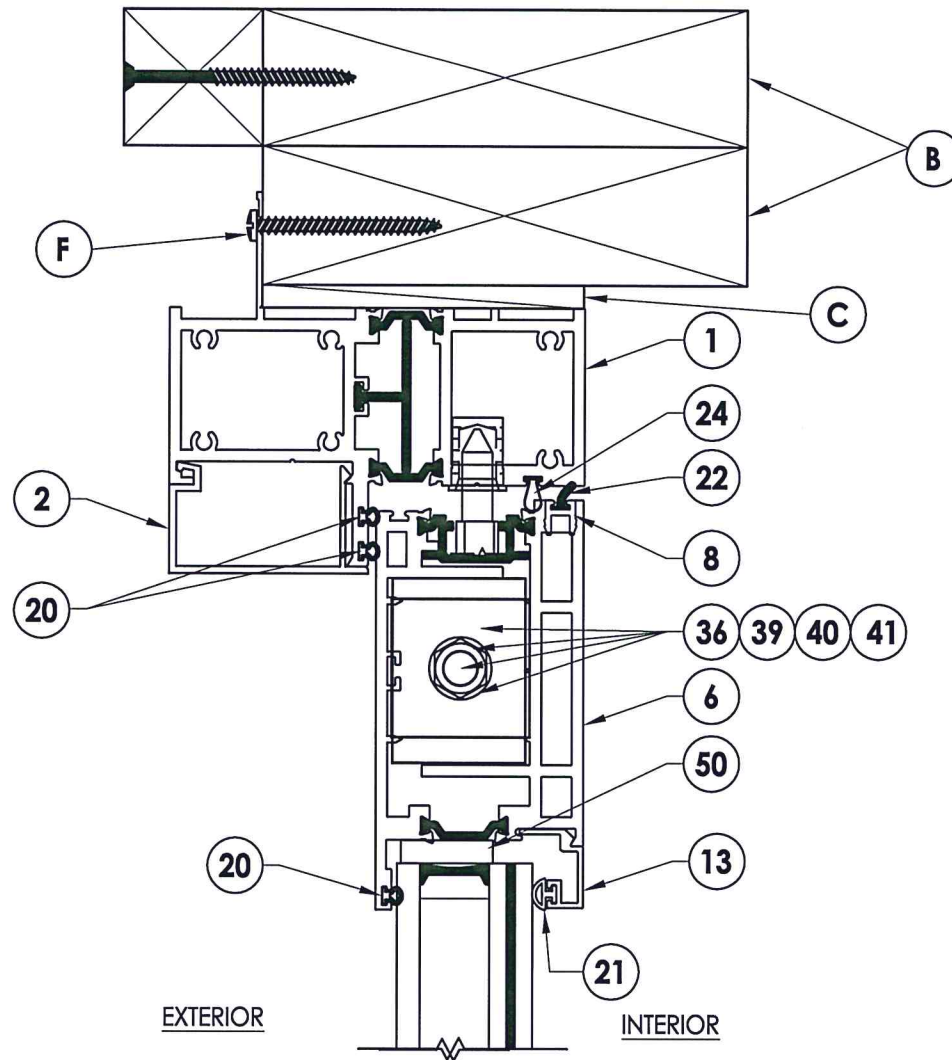
1 8 VERTICAL CROSS SECTION

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by g

<i>RW</i> BUILDING CONSULTANTS, INC. 813.659.9197					
DATE: 4/2/15					
SCALE: N.T.S.					
DWG. BY: JK					
CHK. BY: LFS					
DRAWING NO.: L-7348A					
SHEET	8	OF	18		

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by gw

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EXTERIOR

INTERIOR

1
10 **VERTICAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by *gpa*

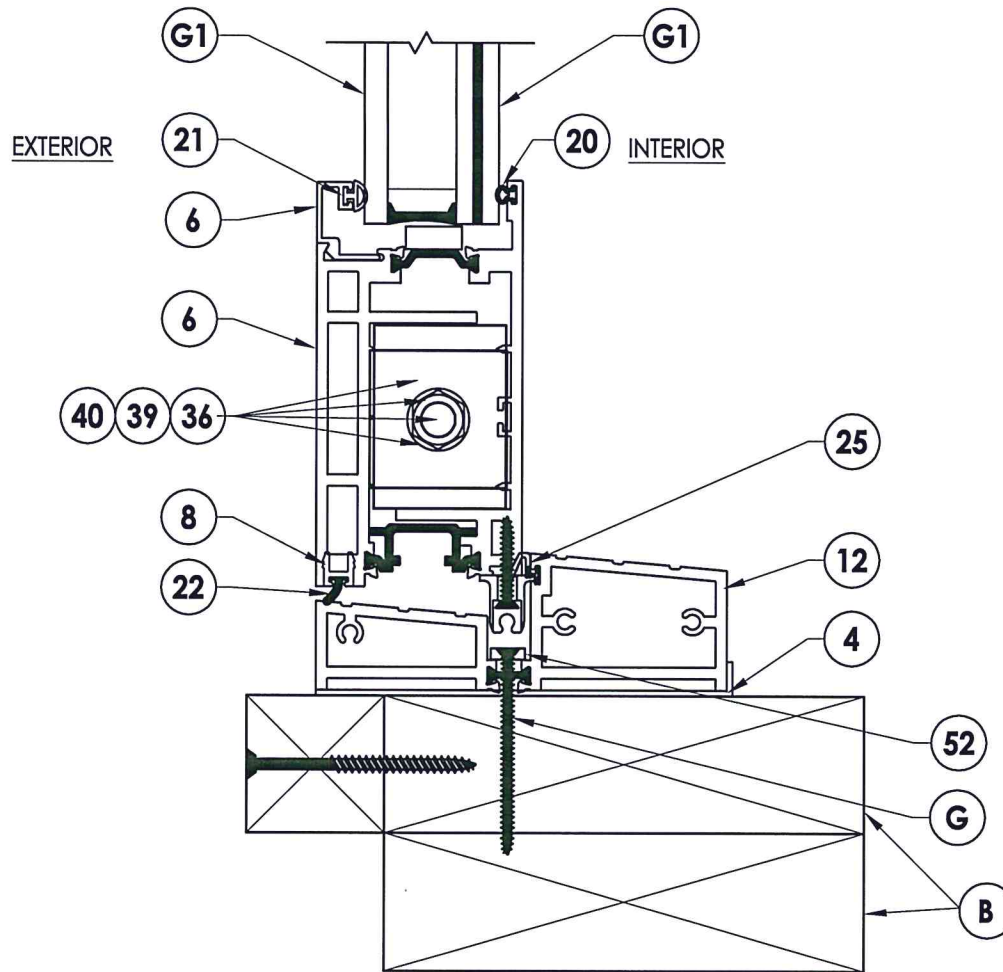
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		NO.	DATE
		BY	
		REVISIONS	
RW BUILDING CONSULTANTS, INC. 813.659.9197			
DATE: 4/2/15			
SCALE: N.T.S.			
DWG. BY: JK			
CHK. BY: LFS			
DRAWING NO.: L-7348A			
SHEET 10 OF 18			

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by gjs

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**1
13** **VERTICAL CROSS SECTION**

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by gws

PRODUCT:		FLEETWOOD SPEC. 2 Alt	
PART OR ASSEMBLY:		VERTICAL CROSS SECTIONS	
NO.		DATE	
BY		REVISIONS	
1		4/2/15	
2		N.T.S.	
3		JK	
4		LFS	
5		L-7348A	
6		13 OF 18	

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813.659.9197

DATE: 4/2/15

SCALE: N.T.S.

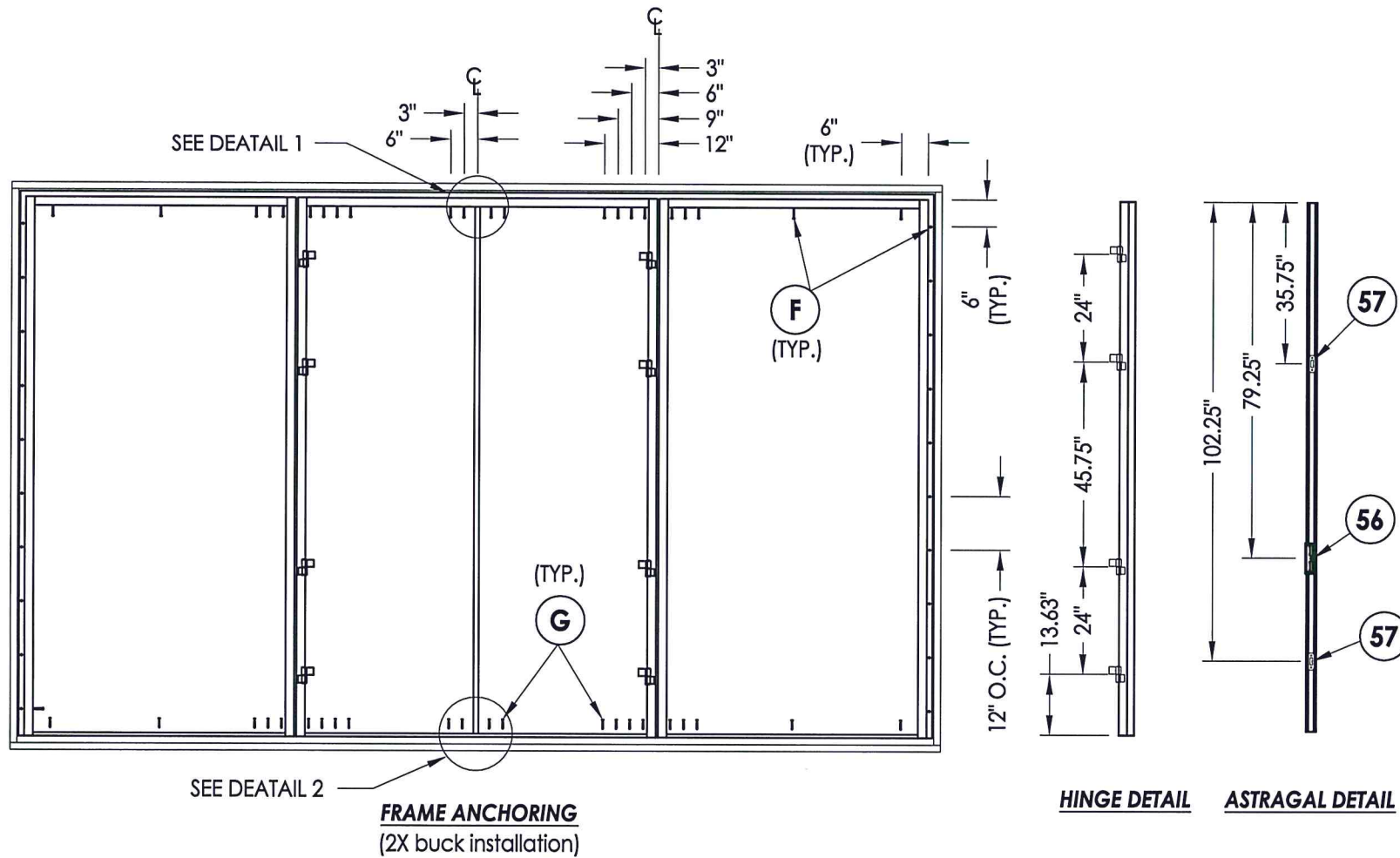
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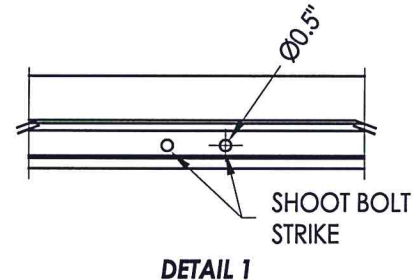
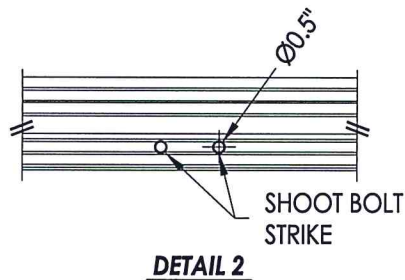
DRAWING NO.:

L-7348A

SHEET 13 OF 18



Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by *gwo*



NOTE: Welded Shoot Bolt Housing

PRODUCT:
FLEETWOOD
SPEC. 2 Alt

PART OR ASSEMBLY:
FRAME ANCHORING

NO.	DATE	BY	REVISIONS

RW BUILDING
CONSULTANTS, INC.
813.659.9197

DATE: 4/2/15

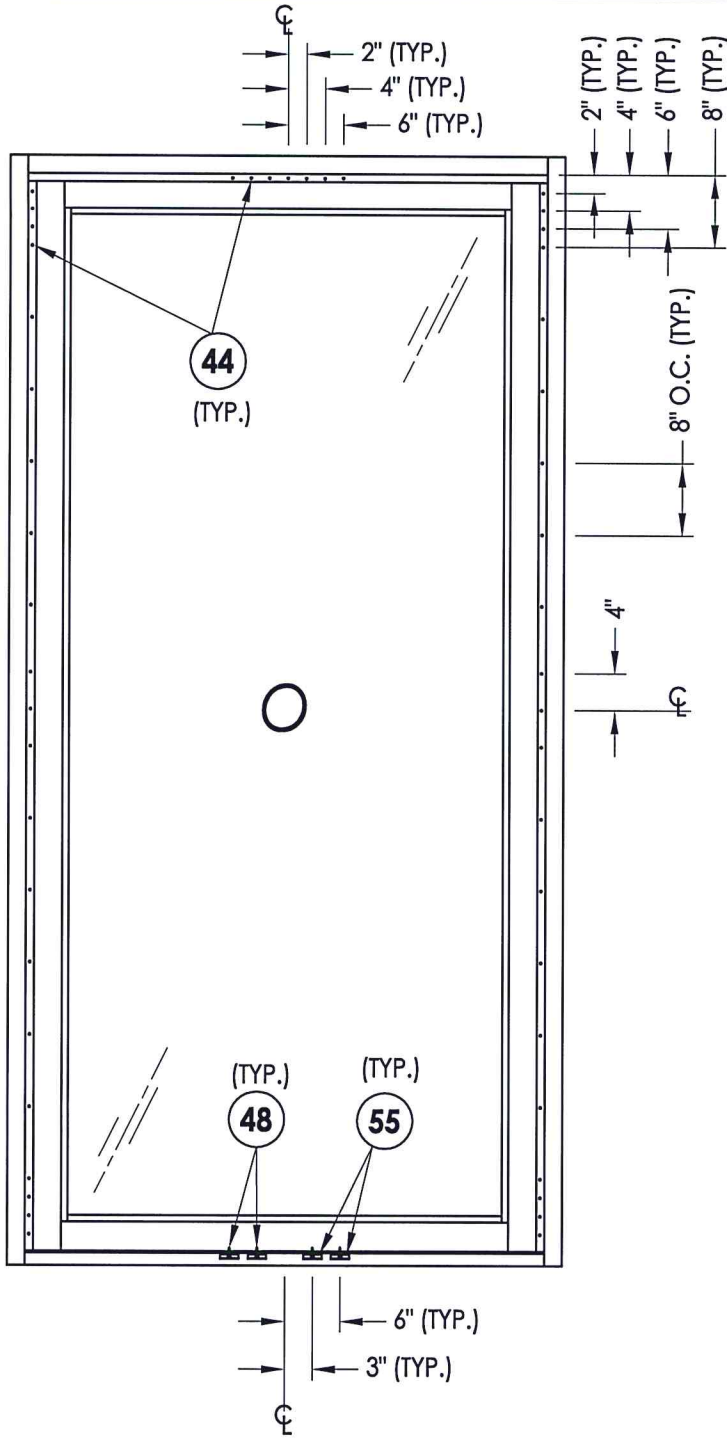
SCALE: N.T.S.

DWG. BY: JK

CHK. BY: LFS

DRAWING NO.:
L-7348A

SHEET 14 OF 18



Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by gws

[illegible]

Diagram illustrating the cross-section of a laminated glass unit, showing the following components from left to right:

- .5" GLASS BITE
- 1.5" THICK GLASS
- 1/4" TEMPERED GLASS
- AIR SPACE
- 3/16" HEAT STRENGTHENED GLASS
- 0.090" DuPont SentryGlas® Interlayer
- 3/16" HEAT STRENGTHENED GLASS
- ALUM SPACER

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by *gws*

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Technical drawing of a cross-section of a mechanical assembly. The drawing shows two main components joined together. The left component has a height of 1.313" and a width of 4.5". The right component has a height of 1.5" and a width of 0.125". The assembly is shown in a cross-sectional view, with dimensions indicating the overall size and the thickness of the components.

Technical drawing of a stepped profile. The drawing shows a horizontal line with a vertical step at the right end. The dimensions are: 0.062 inch (vertical height of the step), 4.562 inch (horizontal length of the profile), and 0.374 inch (vertical height of the base).

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by aw

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BILL OF MATERIALS			
ITEM #	DESCRIPTION	PART#	MATERIAL
B	2X BUCK SG >= 0.55	-	WOOD
C	1/4" MAX. SHIM SPACE	-	-
F	#10 x 2" PFH WOOD SCREW	-	STEEL
G	#8 x 2" PFH WOOD SCREW	-	STEEL
1	FRAME (FIN)	3911	6063-T6 ALUM
2	FRAME SNAP-IN	3912	6063-T6 ALUM
4	SILL PAN	-	SHEET METAL (ALUMINUM)
6	SASH	3902	6063-T6 ALUM
8	ATLANTIC SEAL CLIP	3916	6063-T6 ALUM
11	ASTRAGAL	3905	6063-T6 ALUM
12	IN-SWING SILL	3904	6063-T6 ALUM
13	1-1/2" GLASS STOP	-	6063-T6 ALUM
16	KONA I-MULLION	3082	6063-T6 ALUM
20	BULB VINYL - MINI (EPDM 70 Durometer)	25199	TREMCO, # TX20801E
21	BULB VINYL - LARGE (EPDM 70 Durometer)	25031	TREMCO, # TX19638E
22	FOAM SEAL	25196	EMESBURY, # 32390
23	Q-LON FOAM SEAL	25189	SCHLEGEL CORP., # Q225T190
25	Q-LON FOAM SEAL	25059	SCHLEGEL CORP., # QE2 376
26	Q-LON FOAM SEAL	19120	SCHLEGEL CORP., # U 5212
30	LOCKING HARDWARE (5 point lock)	-	TRUTH
31	BUTT HINGE	-	SAVIO
32	BACK UP KIT	20535	SAVIO
33	HINGE BOLT, 8M X 48MM (FOR PANEL)	25026	SAVIO
36	BACK UP PLATE FOR CORNER BLOCK	25025	-
37	MACHINE SCREW NO 10-32, FHP 1.125"	25074	STAINLESS STEEL
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40	.375-16 SS. HEX NUT	25023	STAINLESS STEEL
41	.375 SPLIT LOCK WASHER	25024	STAINLESS STEEL
42	.375-16 SS. HEX NUT	25176	STAINLESS STEEL
44	#8 x 1/2" PFH SMS	-	STEEL
46	SCREW NO 10, UFHP .5"	20275	STAINLESS STEEL
47	SCREW NO 10, FHP 2"	20298	STAINLESS STEEL
48	#8 x 1" PFH SMS	-	STEEL
49	#10 x 3" PFH SMS	-	STEEL
50	4" LONG SETTING BLOCK	18620	-
52	ANCHOR BLOCK	-	6063-T6 ALUM
55	FIXED SILL BLOCK	-	6063-T6 ALUM
56	LATCH AND DEADBOLT STRIKE PLATE	-	-
57	STRIKE PLATE	-	-

Testing Evaluation Laboratories Inc.
Specimen Complies with Drawing
Deviations Noted - TEL# 01991317
Date 6/26/15 Verified by gwo

[illegible]