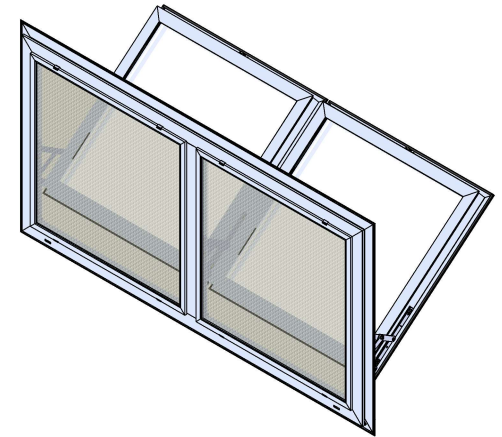
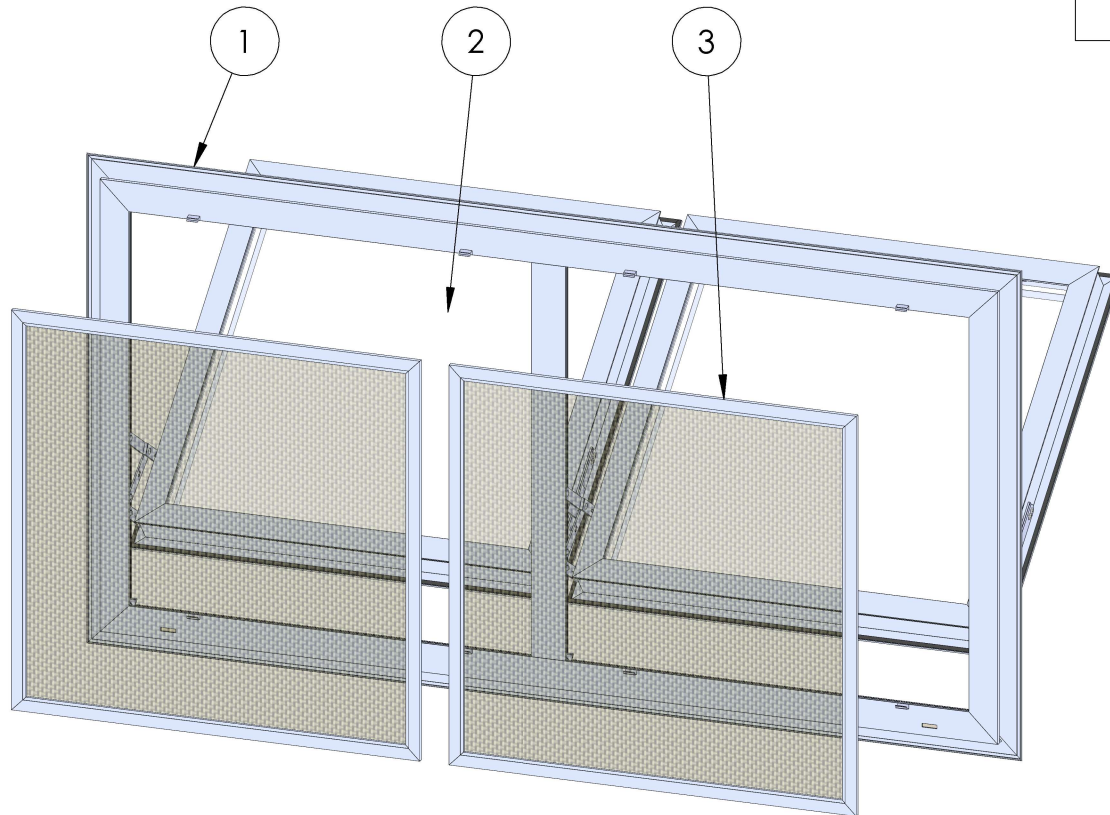


ASSEMBLY / PARTS LIST (B.O.M.)

Series: 350-T

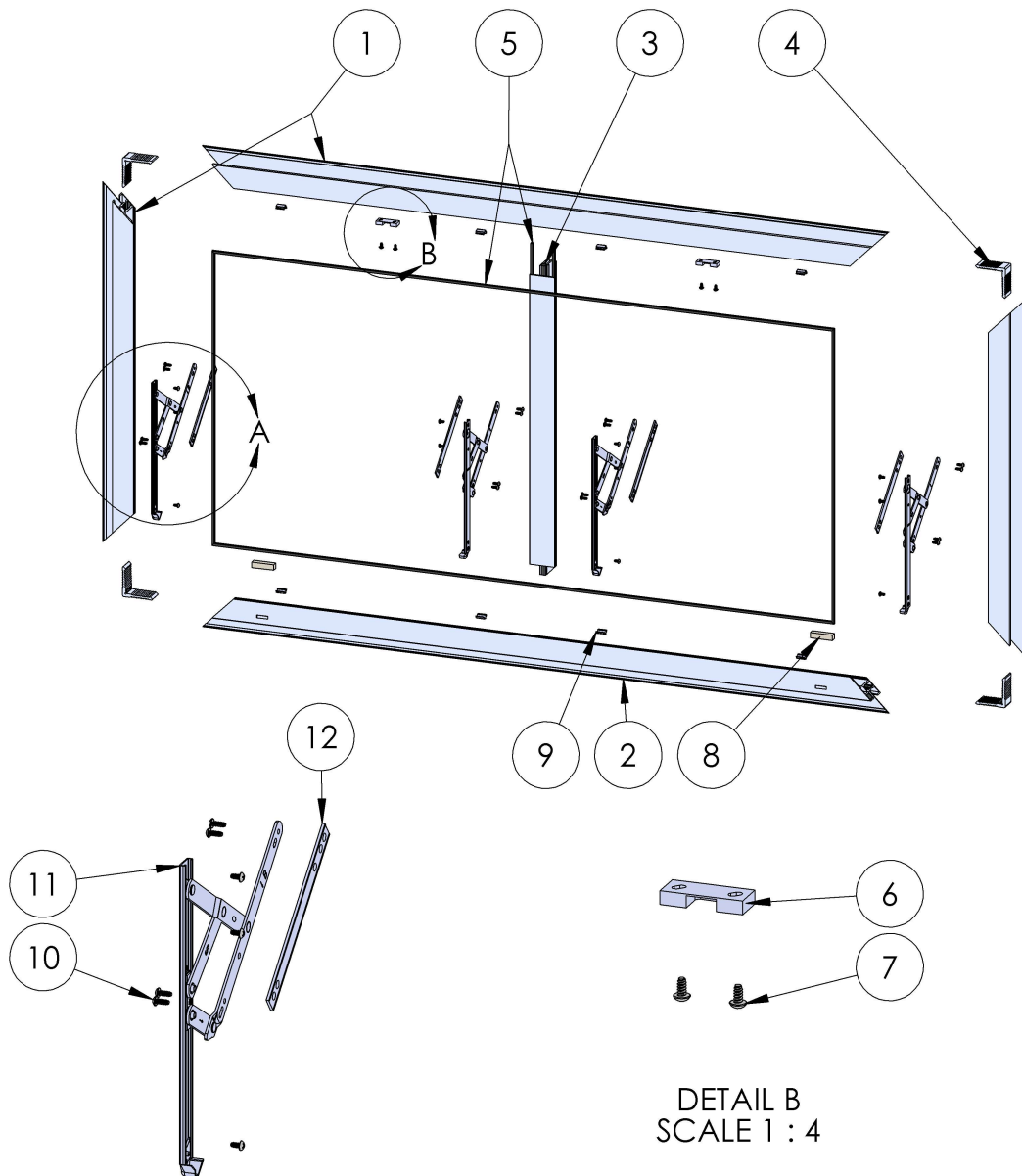
Type: Hopper (HH) with 4 Bar Hinges and Spring Latches

ITEM NO.	DESCRIPTION	QTY.	PAGE #
1	FRAME ASSEMBLY	1	2
2	PANEL ASSEMBLY	2	3
3	FLAT SCREEN ASSEMBLY	2	4



Description Table of Contents	
File Name Series 350-T HH Hopper Assembly with 4 Bar Hinges and Spring Latches	REV B
Released 7/21/2023	SHEET 1 OF 4

ASSEMBLY / PARTS LIST (B.O.M.)



DETAIL A
SCALE 1 : 7

DETAIL B
SCALE 1 : 4

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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P86	Perimeter (Head / Jamb) - IG	3
2	05P72	Sill (PI)	1
3	05P01	Tee Bar (Muntin)	1
4	05P04	Corner Key, 1.375 in.	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	26233	Flexible Bulb Vinyl	3
6	27296	Spring Latch Strike	2
7	20337	#10 PHP-B, 3/8", Clear	16
8	25165	Foam Weep Baffle	2
9	25173, 25753	Screen Clip (SS, Black)	8
10	20338	#10 PHP-B, 1/2", Clear	16
11	24932, 22865, 24654, 24655, 18811, 22868	4 Bar Hinge Set (8", 10", 12", 16", 16" Egress, 22")	8
12	23368, 23369, 23370, 23371	4 Bar 10" Shim	4

Description

Frame Assembly

File Name

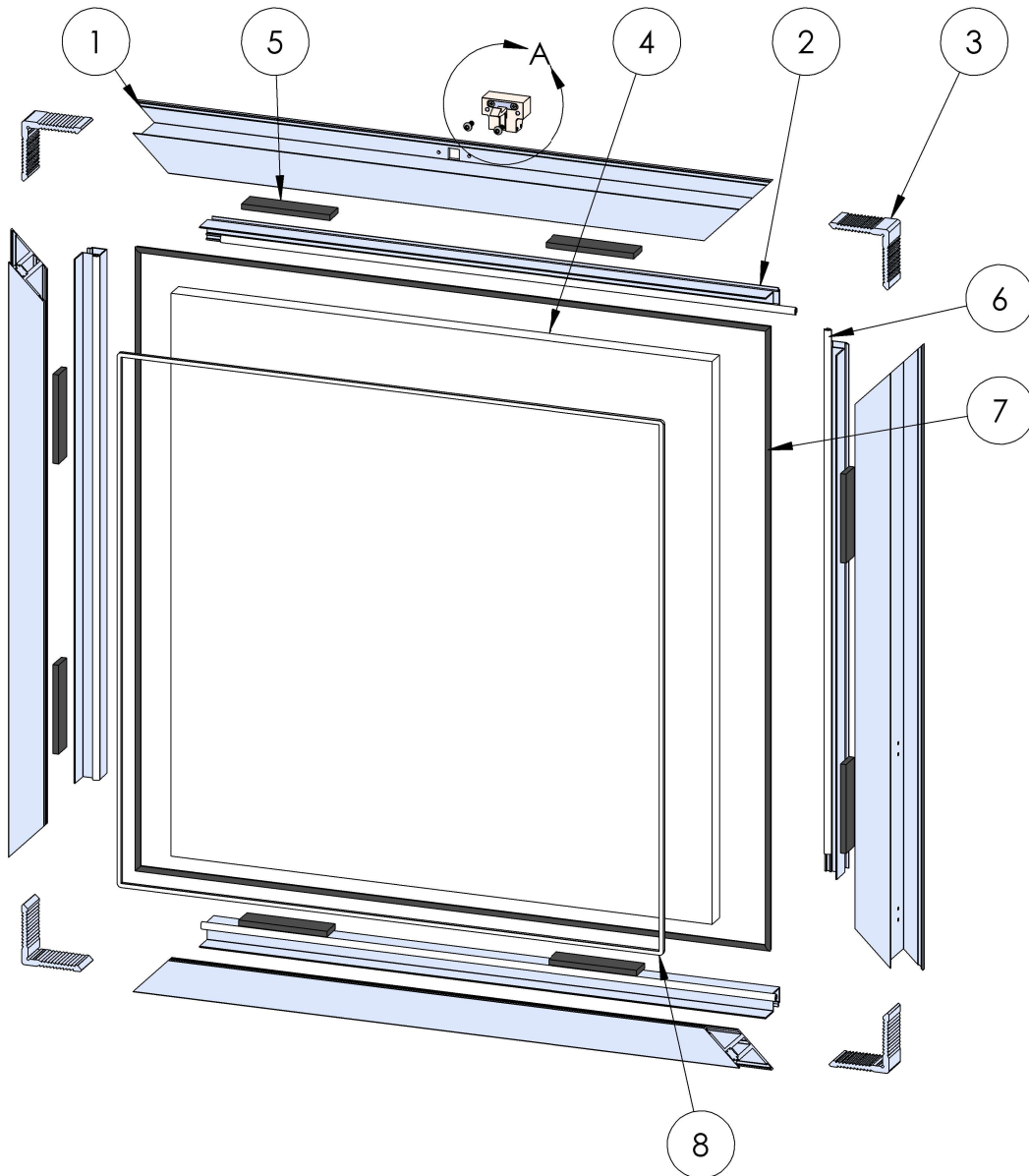
Series 350-T HH Hopper
Assembly with 4 Bar Hinges
and Spring Latches

REV
B

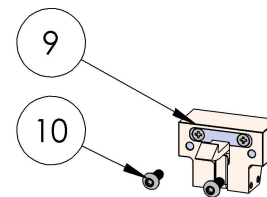
Released 7/21/2023

SHEET 2 OF 4

ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P11	Zee Bar	4
2	05P09, 05P12, 05P10, 05P06, 05P05	Glass Stop (1"), (1-1/4"), (1-1/2"), (5/8", 9/16" and 1/2"), (1/4")	4
3	05P04	Corner Key, 1.375 in.	4
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	-	Glass	1
5	18620	Setting Block 4" x 1/4"x1"	8
6	25031	Bulb Vinyl-Large	4
7	26233	Flexible Bulb Vinyl	1
8	25199	Mini Bulb Vinyl	1
9	27279, 27280	Spring Latch (Black, SS)	1
10	25574	#10-32 Torx Button-Head, 0.5", Clear	2

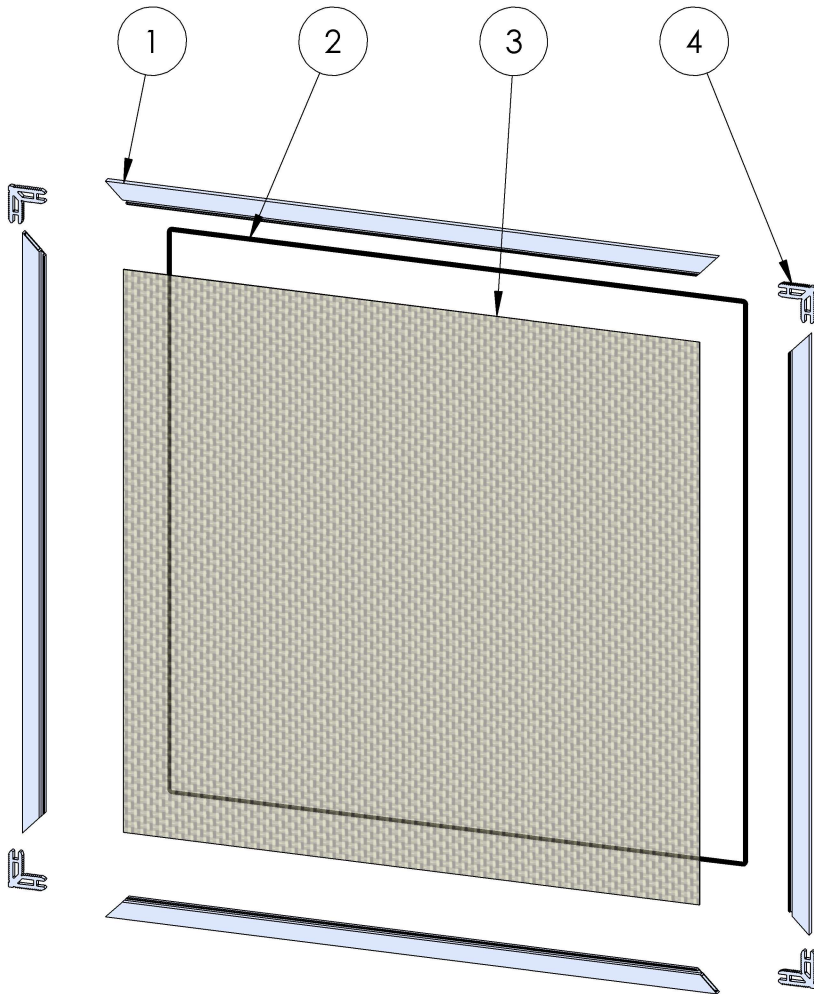


DETAIL A
SCALE 1 : 4

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Description Panel Assembly	
File Name Series 350-T HH Hopper Assembly with 4 Bar Hinges and Spring Latches	REV B
Released 7/21/2023	SHEET 3 OF 4

ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114FF	Flat Screen Frame	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	19127	Screen Rubber Spline	1
3	-	Screen Mesh	1
4	27129	Corner Key	4

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Description Flat Screen Assembly	
File Name Series 350-T HH Hopper Assembly with 4 Bar Hinges and Spring Latches	REV B
Released 7/21/2023	SHEET 4 OF 4