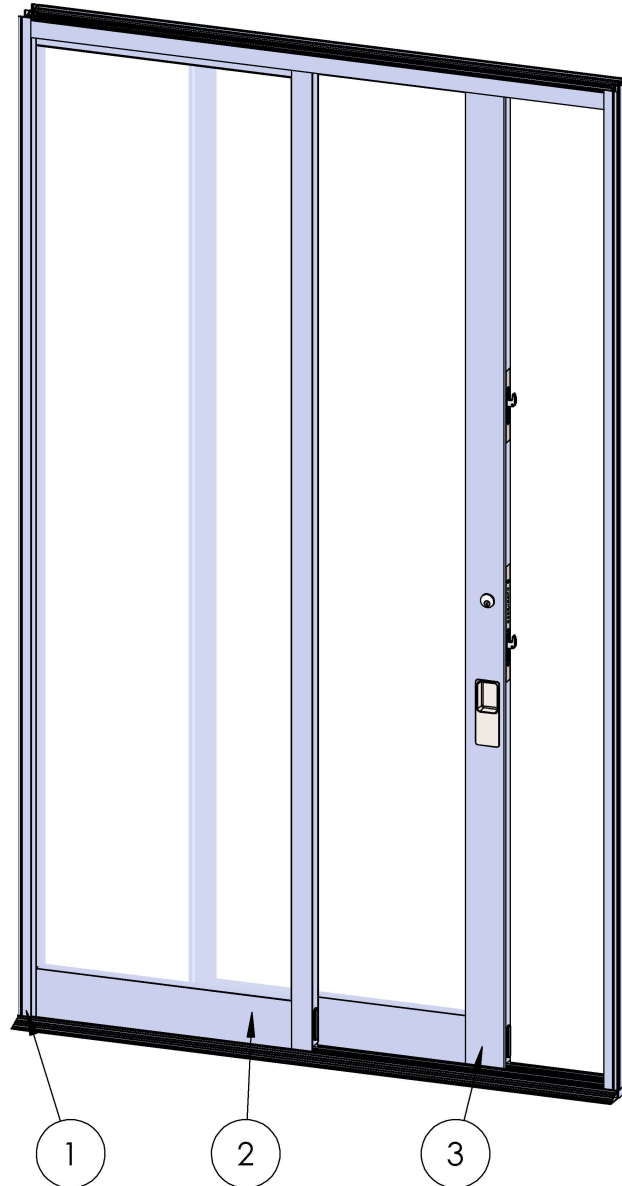


# ASSEMBLY / PARTS LIST (B.O.M.)

**Series: 3070**  
**Type: OX Configuration without Screen**



## TABLE OF CONTENTS

ITEM NO.	DESCRIPTION	PAGE #
1	Frame Assembly	2-3
2	Fixed Panel Assembly	4
3	Sliding Panel Assembly	5-6

Description  
Table of Contents

File Name  
Series 3070 OX Without  
Screen Assembly

REV  
C

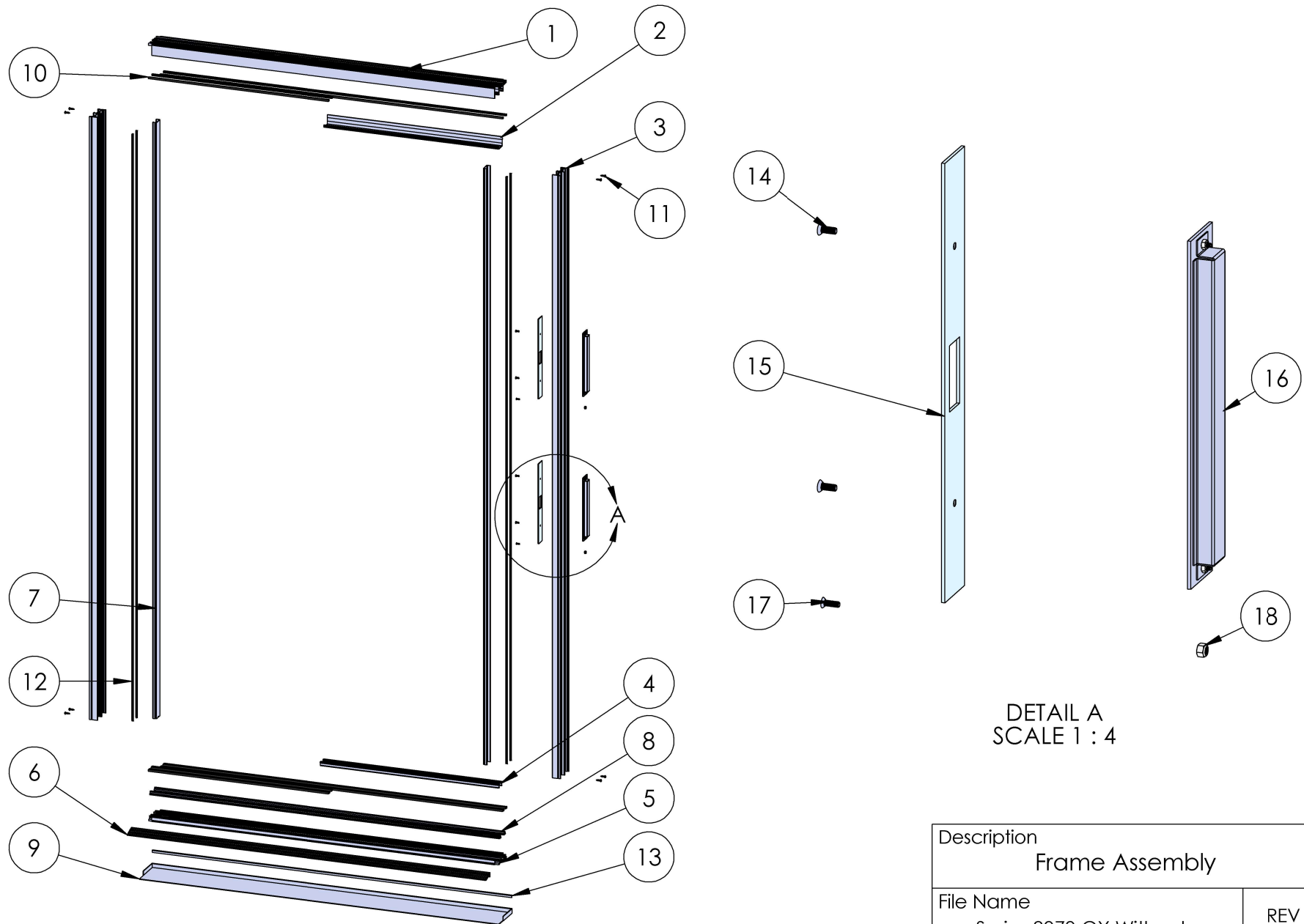
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SHEET 1 OF 6

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# ASSEMBLY / PARTS LIST (B.O.M.)



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Description Frame Assembly	
File Name Series 3070 OX Without Screen Assembly	REV C
Released 8/17/2023	SHEET 2 OF 6

# ASSEMBLY / PARTS LIST (B.O.M.)

## EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3702	Head (2 Track)	1
2	3014	Head Filler	1
3	3712	Jamb (2 Track)	2
4	3747	Sill Filler	2
5	3742	Sill (2 track)	1
6	3752	Sill Riser (optional)	1
7	3710	Jamb Filler	2
8	FW1020	Stainless Steel Track	2

## HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
9	-	Sill Pan	1
10	19118	Small Fin Seal Mohair	12
11	20347, 20348	#10 PHP Screw, .75", SS, (SS, BL)	8
12	25757	Q-Lon Foam Seal	4
13	23220	Sillpan Hem Cover	1
14	20278	#10-32 FHP-B-UC, 1/2", SS, Clear	4
15	24067	Strike Plate	2
16	24068	Backup Plate (With Dust Cover)	2
17	25497	#8-32 FHP,UC, .5", SS, Clear	2
18	25498	#8-32 Locknut with Nylon-Insert	2

Description  
Frame Assembly B.O.M.

File Name  
Series 3070 OX Without  
Screen Assembly

REV  
C

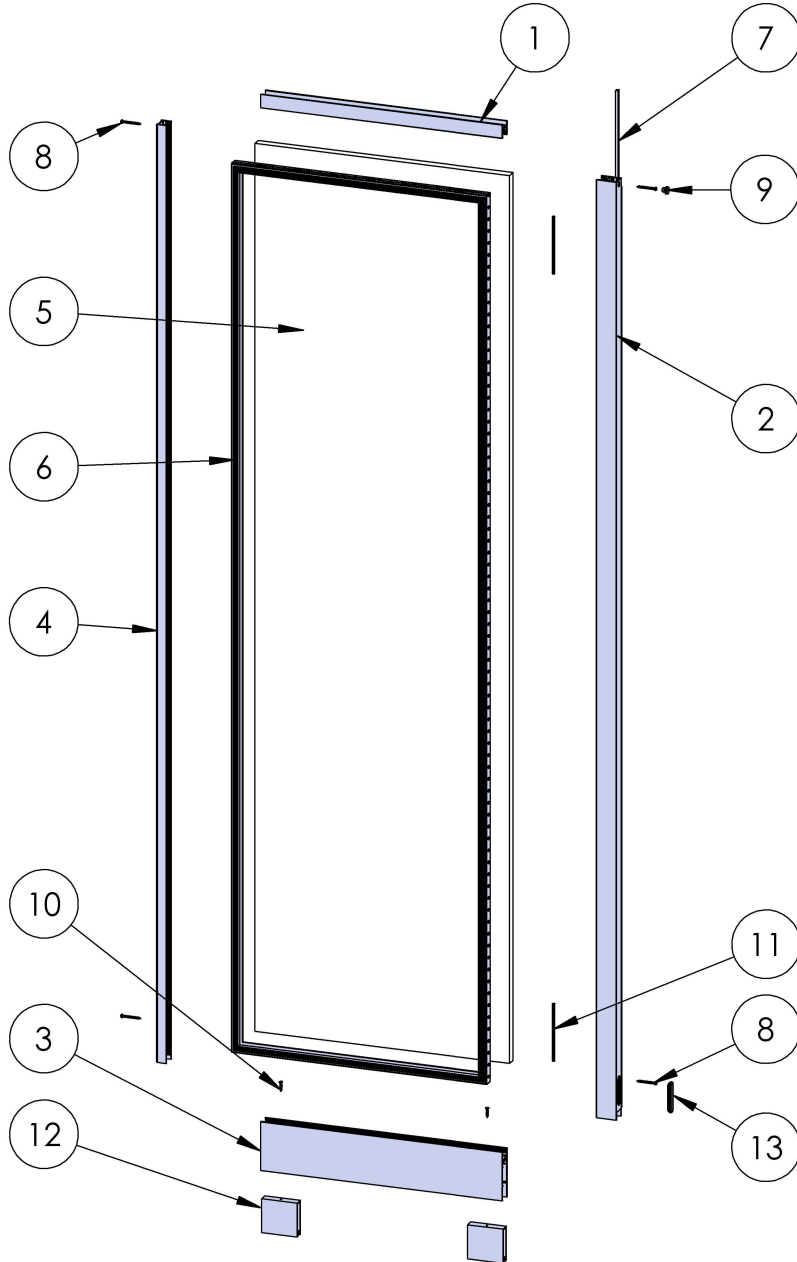
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SHEET 3 OF 6

# ASSEMBLY / PARTS LIST (B.O.M.)



## EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3004	Top Rail	1
2	3006	Interlocker	1
3	3027	Bottom Rail	1
4	3008	Fixed Stile	1

## HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	-	Glass	1
6	22909	1" Glazing Vinyl	1
7	19117	Large Fin Seal Mohair	1
8	20355	#10 PHP - A, 2", SS, Clear	4
9	20635	Small Round Panel Plug	1
10	20293	#10 FHP - A, 1", SS, Clear	2
11	24672	Screen Spline .230" x 6"	2
12	25381	A3 Roller Setting Block	2
13	20478	Oval Plug - Long	1

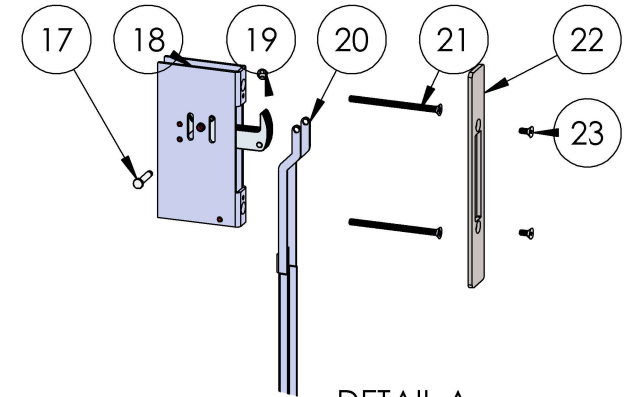
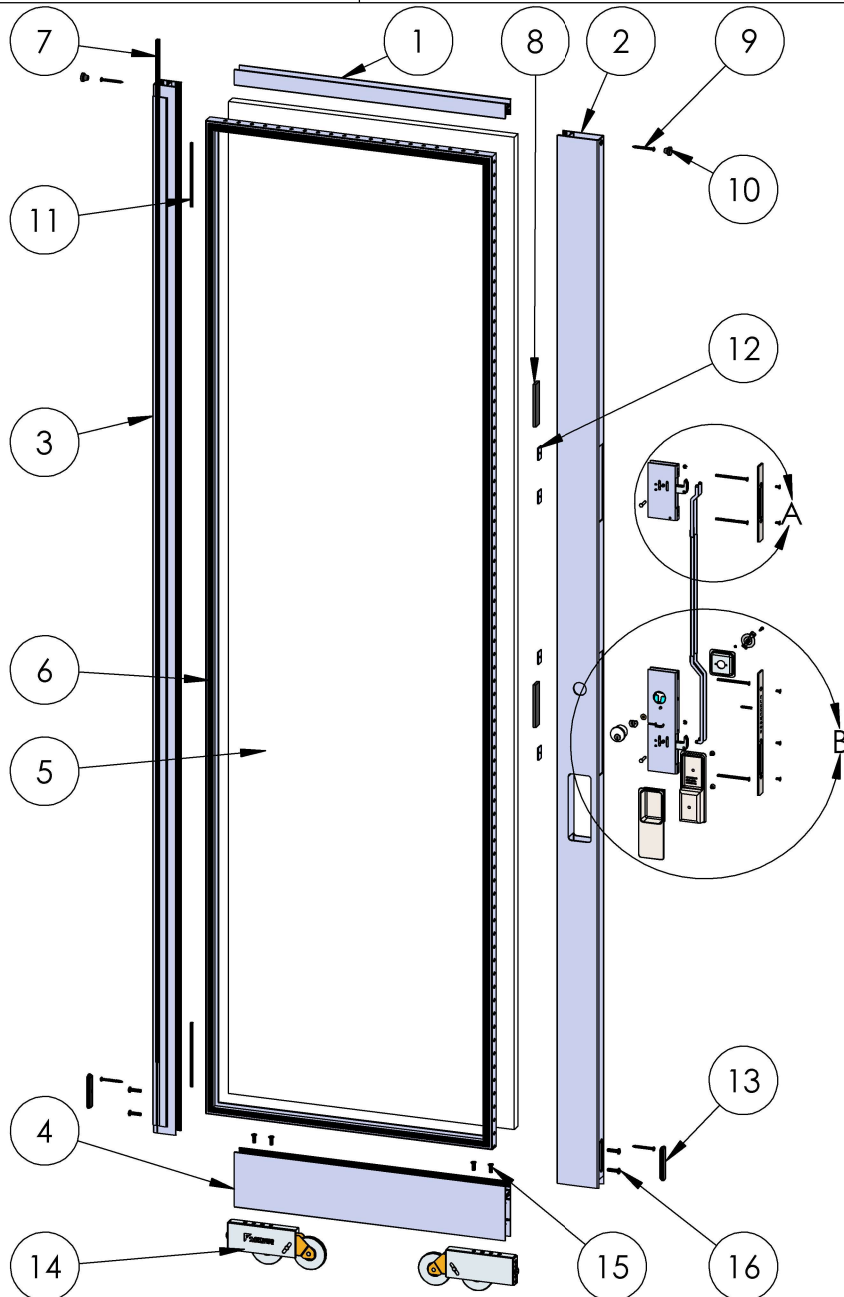
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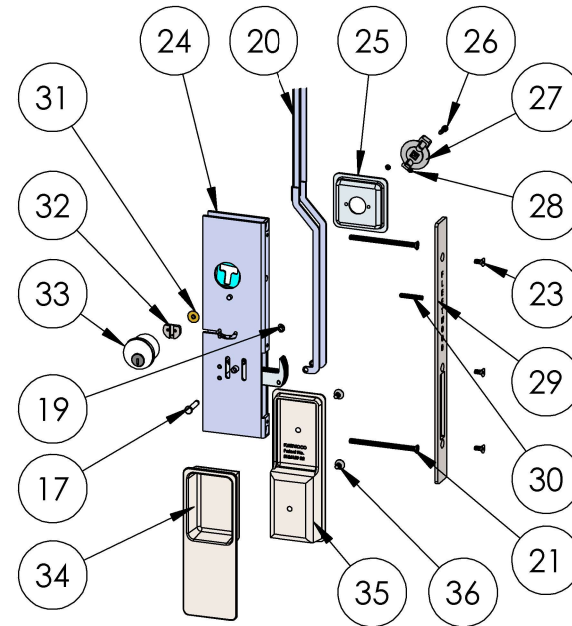
Description Fixed Panel Assembly	
File Name Series 3070 OX Without Screen Assembly	REV C
Released 8/17/2023	SHEET 4 OF 6



# ASSEMBLY / PARTS LIST (B.O.M.)



DETAIL A  
SCALE 1 : 6



DETAIL B  
SCALE 1 : 8

Description  
Sliding Panel Assembly

File Name  
Series 3070 OX Without  
Screen Assembly

REV  
C

Released 8/17/2023

SHEET 5 OF 6

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# ASSEMBLY / PARTS LIST (B.O.M.)

## EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3004	Top Rail	1
2	3767	Lock Stile (Archetype)	1
3	3006	Interlocker	1
4	3027	Bottom Rail	1

## HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	-	Glass	1
6	22909	1" Glazing Vinyl	1
7	19117	Large Fin Seal Mohair	1
8	18620	Setting Block, 4" x 1/4" x 1"	2
9	20355	#10 PHP - A, 2", SS, Clear	4
10	20635	Small Round Door Bumper	2
11	24672	Screen Spline .230" x 6"	2
12	18671	Back Up Plate # 10-32 x 0.075" Thk.	4
13	20478	Oval Plug - Long	2
14	18883	A3 Roller	2
15	20305	#1/4-20 FHP-B Screw, .75"	4
16	20359	#1/4-20 PHP - B, 1", SS, Clear	4
17	24128	Clevis Pin	2
18	24082	Archetype Secondary Latch	1
19	24129	E-Style Retaining Ring	2
20	26373	Archetype Secondary Latch Linkage	1
21	25729	#10-32 FHP, 3", SS, Clear	4
22	26686	Archetype Secondary Latch Faceplate	1
23	24076	#8-32 FH Socket Cap Screw, 3/8", SS	5
24	24070	Archetype OX Primary Latch	1

## HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
25	24765, 24080	Archetype Actuator Pocket, OX (SS, BL)	1
26	24072, 24094	#6-32, Hex Socket Head Cap, Self Locking, 1/2", SS (SS, BL)	1
27	24766, 24079	Archetype Actuator (SS, BL)	1
28	24074	#4-40 FHP, UC, 1/8", SS, Clear	2
29	26685	Archetype Latch Faceplate	1
30	24935	#8-32 Set Screw, 1"	1
31	24781	Archetype Brass Bushing	1
32	24780	Key Cylinder Cam	1
33	25356, 24782, 24784, 24783	Archetype Keyed Cylinder [SS- (KA, KD), BL- (KA, KD)]	1
34	24090, 24092	Archetype Handle, Outside, Gasket (SS, BL)	1
35	24089, 24091	Archetype Handle, Inside, w/Gasket (SS, BL)	1
36	24087, 24093	#10-32 FH Socket Screw, 0.375 in (SS, BL)	2

Description  
Sliding Panel Assembly B.O.M.

File Name  
Series 3070 OX Without  
Screen Assembly

REV  
C

Released 8/17/2023

SHEET 6 OF 6

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