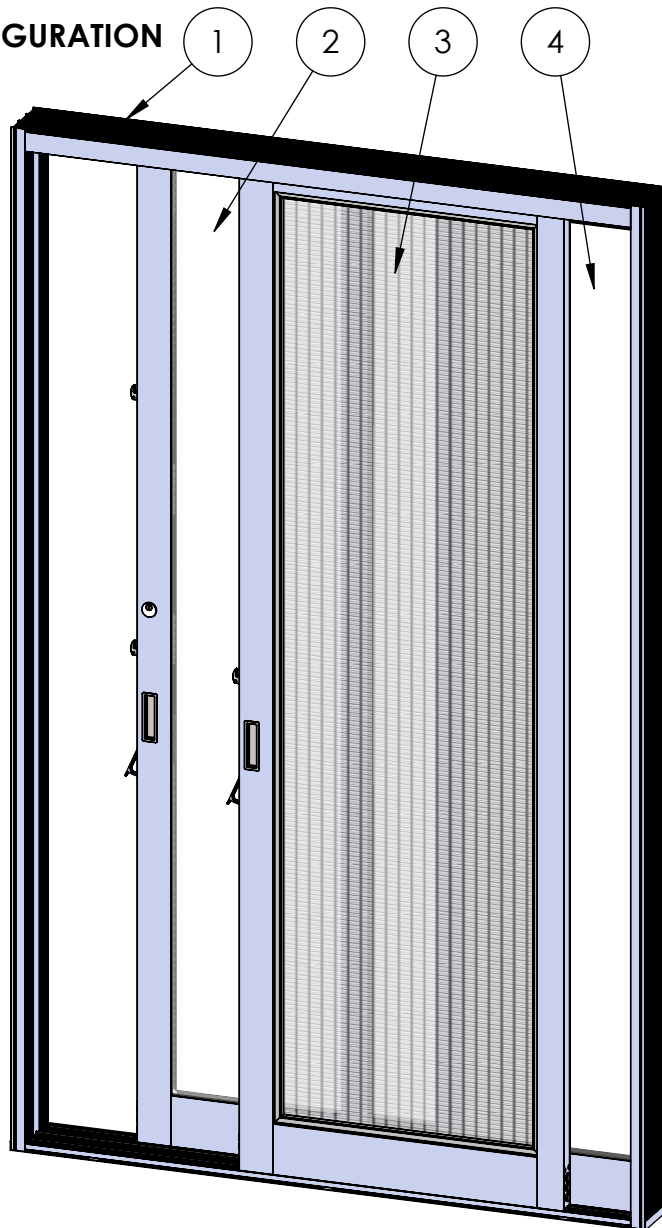


ASSEMBLY / PARTS LIST (B.O.M.)

SERIES: 3070-T

TYPE: XO WITH SCREEN CONFIGURATION



ITEM NO.	DESCRIPTION	PAGE #
1	XO Frame Assembly	2-3
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3	Screen Panel Assembly	6-7
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5	Tables	9

NOTES:

1. Secondary Latch only used when net frame height ≥ 96 ".
2. Panels are numbered from left to right as viewed from the exterior.

Description
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File Name
Series 3070-T, XO Narrow
With Screen Assembly

REV

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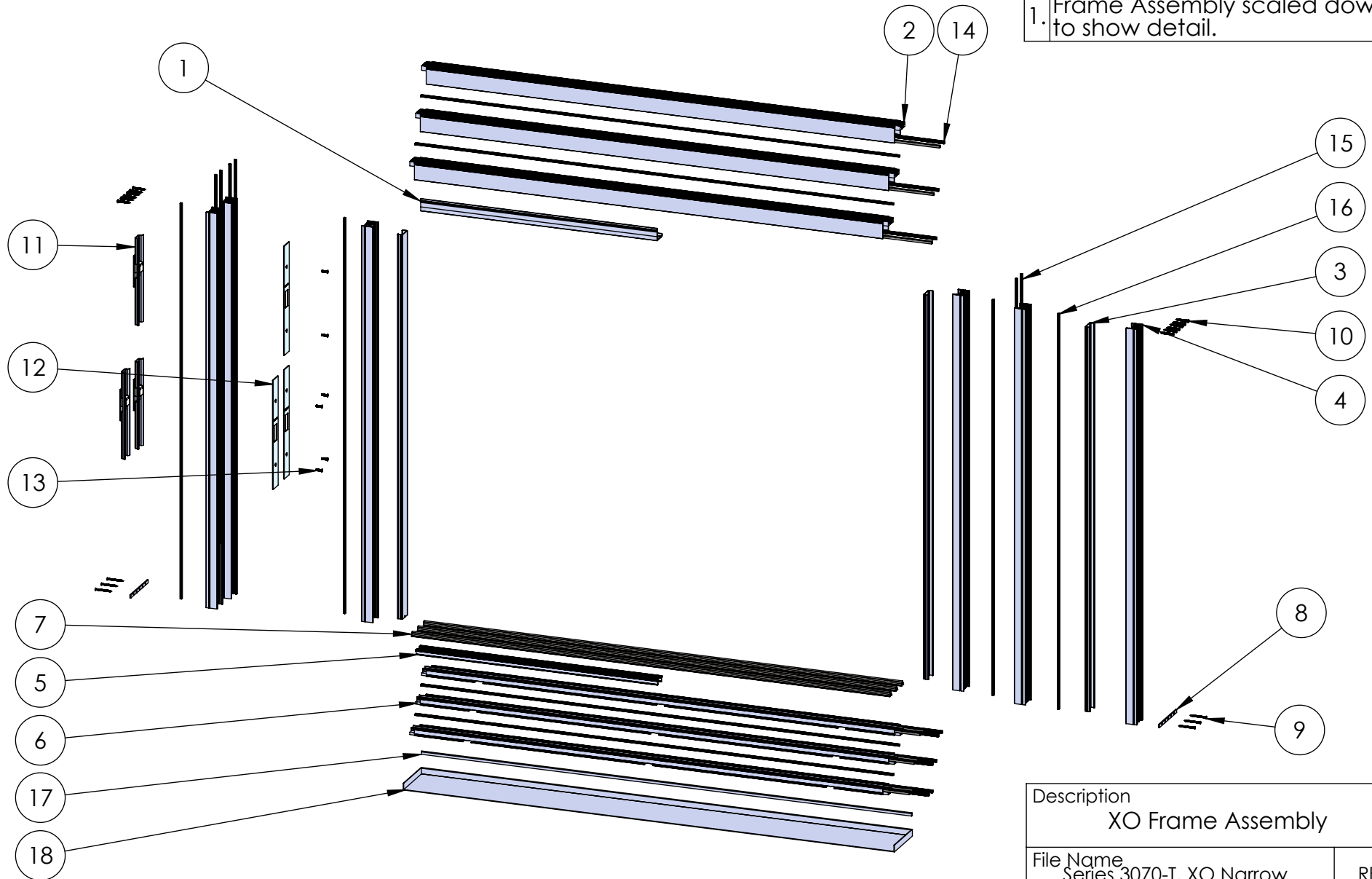
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ASSEMBLY / PARTS LIST (B.O.M.)

NOTES:

1. Frame Assembly scaled down to show detail.



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Description
XO Frame Assembly

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Series 3070-T, XO Narrow
With Screen Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3014	Head Filler/Closer	1
2	3701	Head 1-Track Assembly	3
3	3710	Jamb Filler	3
4	3711	Jamb 1-Track Assembly	6
5	3747	Sill Filler	2
6	3749	Thermal Sill 1-Track Assembly	3

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
7	23006	Stainless Steel Track 9/16"	3
8	25186	Rectangular Washer	6
9	20258	#8 FHP - A, 2 in, SS, Clear	6
10	20353	#10 PHP - A, 1.5 in, SS, Clear	12
11	24790	Backup Plate Assembly	3
12	24067	Strike Plate	3
13	25073	#10-32 FHP - B, .75, SS, Clear	6
14	19118	Small Fin Seal Mohair	18
15	25757	Q-Lon Foam Seal	6
16	23025	PVC MS Track Joiner	8
17	23220	Sillpan Hem Cover	1
18	3720	Sillpan	1

Description
XO Frame B.O.M.

File Name
Series 3070-T, XO Narrow
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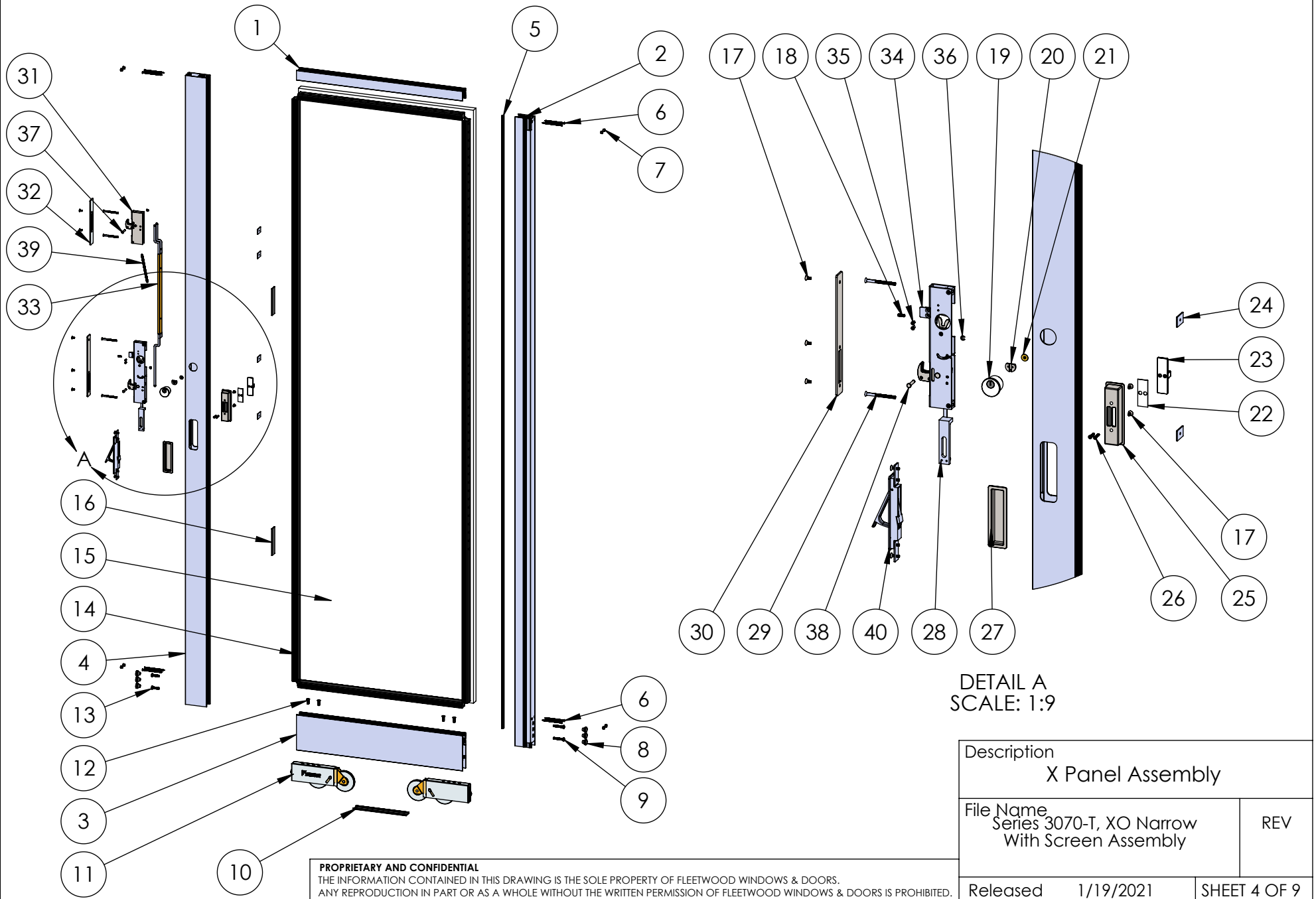
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ASSEMBLY / PARTS LIST (B.O.M.)



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Description X Panel Assembly		
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	3727	Thermal Interlock Sliding Assembly	1
3	3310	Thermal Bottom Rail	1
4	3792	Thermal Narrow Lead Stile (Shear Free Strut)	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	19117	Large Fin Seal Mohair	1
6	20262	#8 FHP Screw, 3 in, SS, Clear	8
7	25907	Round Plug - Plastic - 5/16"	8
8	20635	Small Round Panel Plug (All Doors)	6
9	25724	1/4-20 PHP - B, 1.5 in, SS, Clear	2
10	22938	PVC Rail Spreader, BL798	1
11	18883	A3 Roller, Precision - Tandem	2
12	20305	1/4-20 FHP - B, 3/4 in, SS Clear	4
13	20359	1/4-20 PHP - B, 1 in, SS, Clear	2
14	22909	1 inch Glazing Vinyl (Shown)	1
15	-	Glass	1
16	18621	Setting Block (1/8 in x 4 in)	2
17	24076, 25325	#8-32 FHS, 3/8" Hex Socket Flat (SS, Black)	7
18	25330	#8-32 x 1/2" Set Screw Narrow Arch. Cyl.	1
19	See Table A	Key Cylinder Set	1
20	24780	Cam - (for Archetype Key Cylinder)	1
21	24781	Brass Bushing - Key Cylinder	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
22	26246	Slider Friction Pad	1
23	25317, 25318	Archetype Narrow Flush Actuator (Black, Stainless Steel)	1
24	18671	Back Up Plate # 10-32 x 0.075 Thk.	4
25	25314, 25315	Archetype Narrow Flush Int. Pocket (Black, Stainless Steel)	1
26	25755	#6-32 FHP with Nylock, .75 in	2
27	25311, 25312	Archetype Narrow Flush Ext. Pocket (Black, Stainless Steel)	1
28	25319	Archetype Narrow Flush Latch XO	1
29	25342	#10-32 PHP Screw, 2.25 in	4
30	25309	Archetype Narrow Latch Face Plate	1
31	26166	Archetype Narrow Secondary Latch	1
32	26225	Archetype Narrow Secondary Latch Faceplate	1
33	26168, 26169	Archetype Narrow Secondary Latch Linkage (OX, XO)	1
34	26170	Archetype Narrow Secondary Latch Linkage Guide	1
35	25890	#6-32 FHP-B Screw, .375 in.	2
36	24129	E-Style Retaining Ring	2
37	24128	Archetype Pin, Clevis Grooved	1
38	26172	Clevis Pin (Primary Archetype Narrow Latch)	1
39	26171	Spring Compensation	1
40	26136	Edge Pull (Thermal Assembly)	1

Description
X Panel Assembly B.O.M.

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Series 3070-T, XO Narrow
With Screen Assembly

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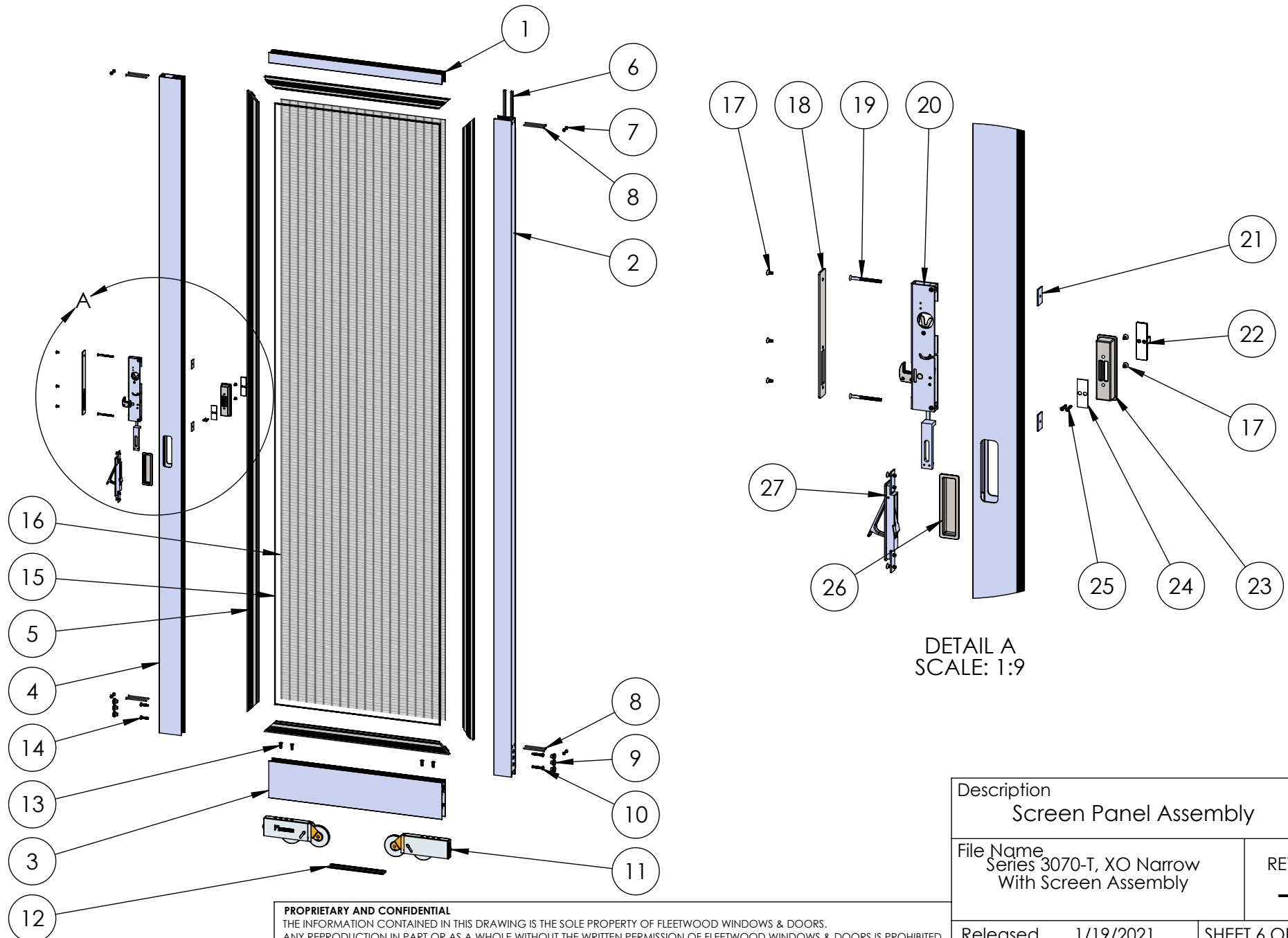
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ASSEMBLY / PARTS LIST (B.O.M.)



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Description Screen Panel Assembly		
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	3728	Thermal Interlocker Fixed Assembly	1
3	3310	Thermal Bottom Rail	1
4	3773	Thermal Narrow Lead Stile	1
5	3766	Screen Adapter	4

HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	19117	Large Fin Seal Mohair	2
7	25907	Round Plug - Plastic - 5/16"	8
8	20262	#8 FHP Screw, 3 in, SS, Clear	8
9	20635	Small Round Panel Plug (All Doors)	6
10	25724	1/4-20 PHP - B, 1.5 in, SS, Clear	2
11	18883	A3 Roller, Precision - Tandem	2
12	22938	PVC Rail Spreader, BL798	1
13	20305	1/4-20 FHP - B, 3/4 in, SS Clear	4
14	20359	1/4-20 PHP - B, 1 in, SS, Clear	2
15	19129	Screen Rubber Spline 0.180 in	1
16	-	Screen Mesh	1
17	24076, 25325	#8-32 FHS, 3/8" Hex Socket Flat (SS, Black)	5

HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
18	25309	Archetype Narrow Latch Face Plate	1
19	25342	#10-32 PHP Screw, 2.25 in	2
20	25319	Archetype Narrow Flush Latch XO	1
21	18671	Back Up Plate # 10-32 x 0.075 Thk.	2
22	25317, 25318	Archetype Narrow Flush Actuator (Black, Stainless Steel)	1
23	25314, 25315	Archetype Narrow Flush Int. Pocket (Black, Stainless Steel)	1
24	26246	Slider Friction Pad	1
25	25755	#6-32 FHP with Nylock, .75 in	2
26	25311, 25312	Archetype Narrow Flush Ext. Pocket (Black, Stainless Steel)	1
27	26136	Edge Pull (Thermal Assembly)	1

Description
Screen Panel Assembly B.O.M.

File Name
Series 3070-T, XO Narrow
With Screen Assembly

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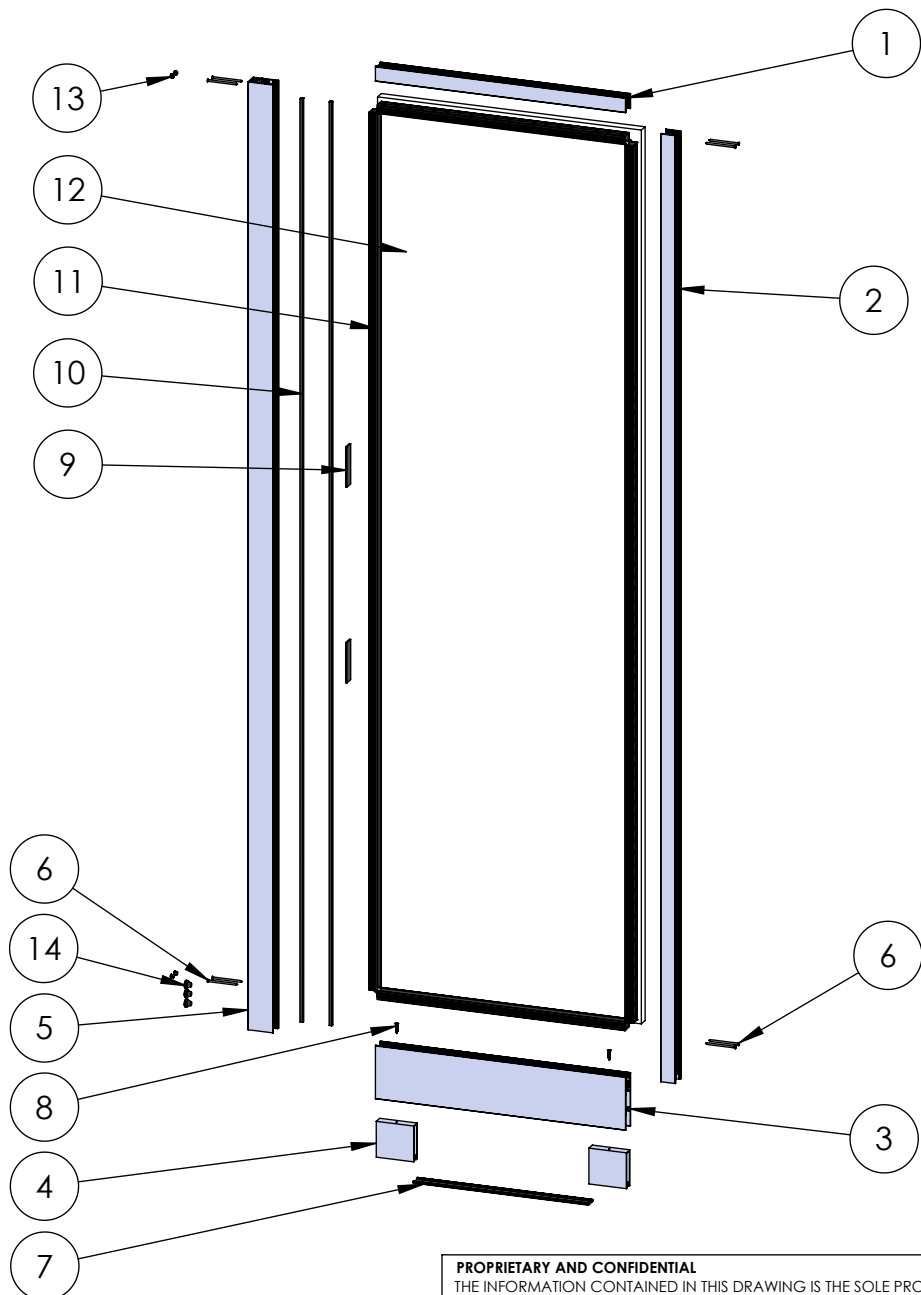
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ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3075	Thermal Top Rail DG	1
2	3073	Fixed Stile DG	1
3	3310	Thermal Bottom Rail	1
4	3762	Setting Block - Mammoth Rail, Fixed Panel	2
5	3728	Thermal Interlocker Fixed Assembly	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
6	20262	#8 FHP Screw, 3 in, SS, Clear	8
7	22938	PVC Rail Spreader, BL798	1
8	20293	#10 FHP-A, 1", SS, Clear	2
9	18621	Setting Block (1/8 in x 4 in)	2
10	19117	Large Fin Seal Mohair	2
11	22909	1 inch Glazing Vinyl (Shown)	1
12	-	Glass	1
13	25907	Round Plug - Plastic - 5/16"	4
14	20635	Small Round Panel Plug (All Doors)	3

Description
O Panel Assembly

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ASSEMBLY / PARTS LIST (B.O.M.)

TABLE A: Key Cylinder Options		
Keyed	Color	ID
Alike	Stainless	25356
	Black	24784
Different	Stainless	24782
	Black	24783

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