

ASSEMBLY / PARTS LIST (B.O.M.)

Series: 3000
Type: XOOX Configuration

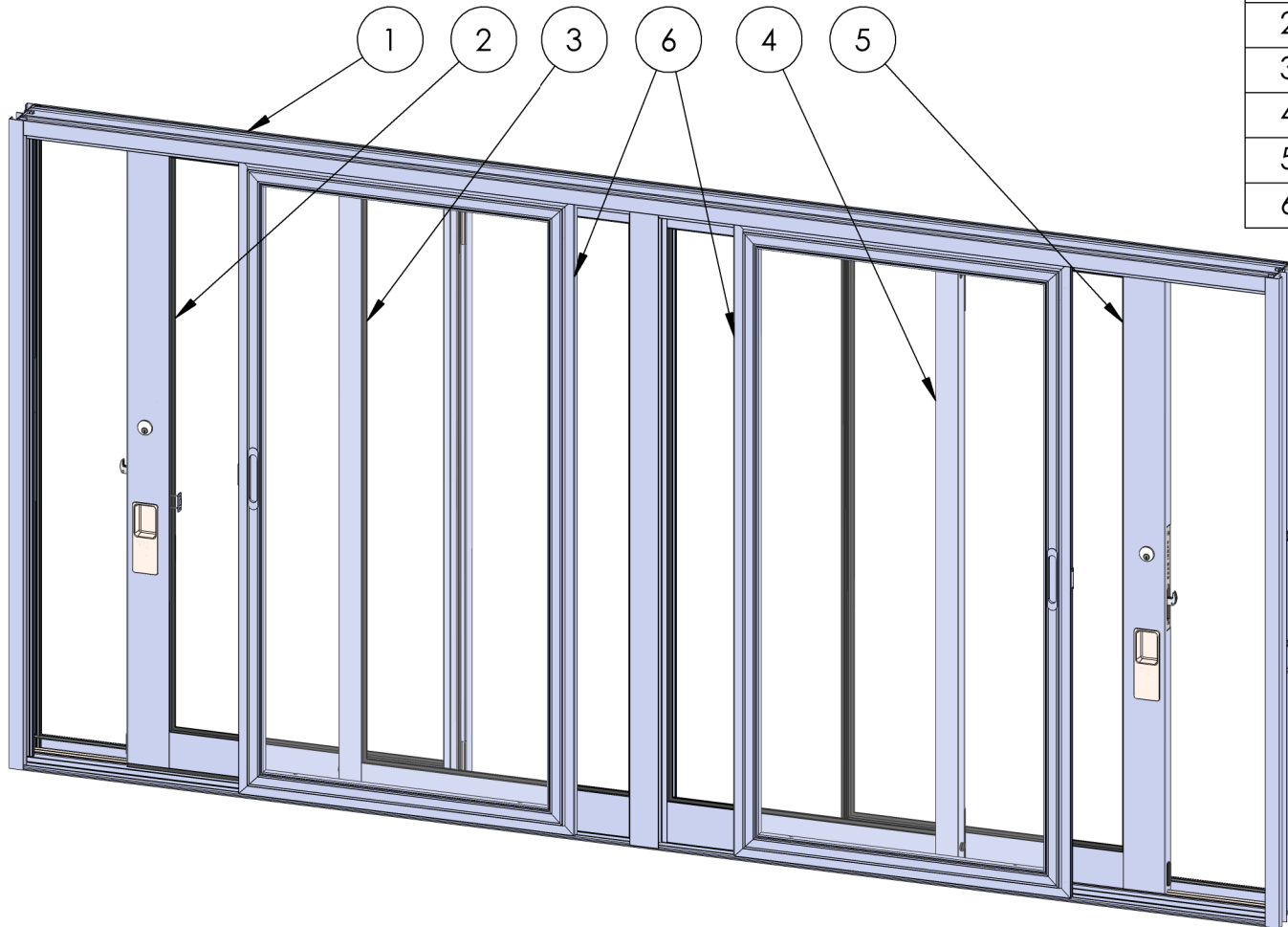


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NOTES:

1. XOOX Configuration shown
2. Items 4 and 5 are mirror images of items 1 and 2. Part numbers are same.
3. Stacks Exterior for items 1 and 2.
4. Stacks Interior for items 4 and 5.

Description

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File Name

Series 3000 XOOX
Assembly

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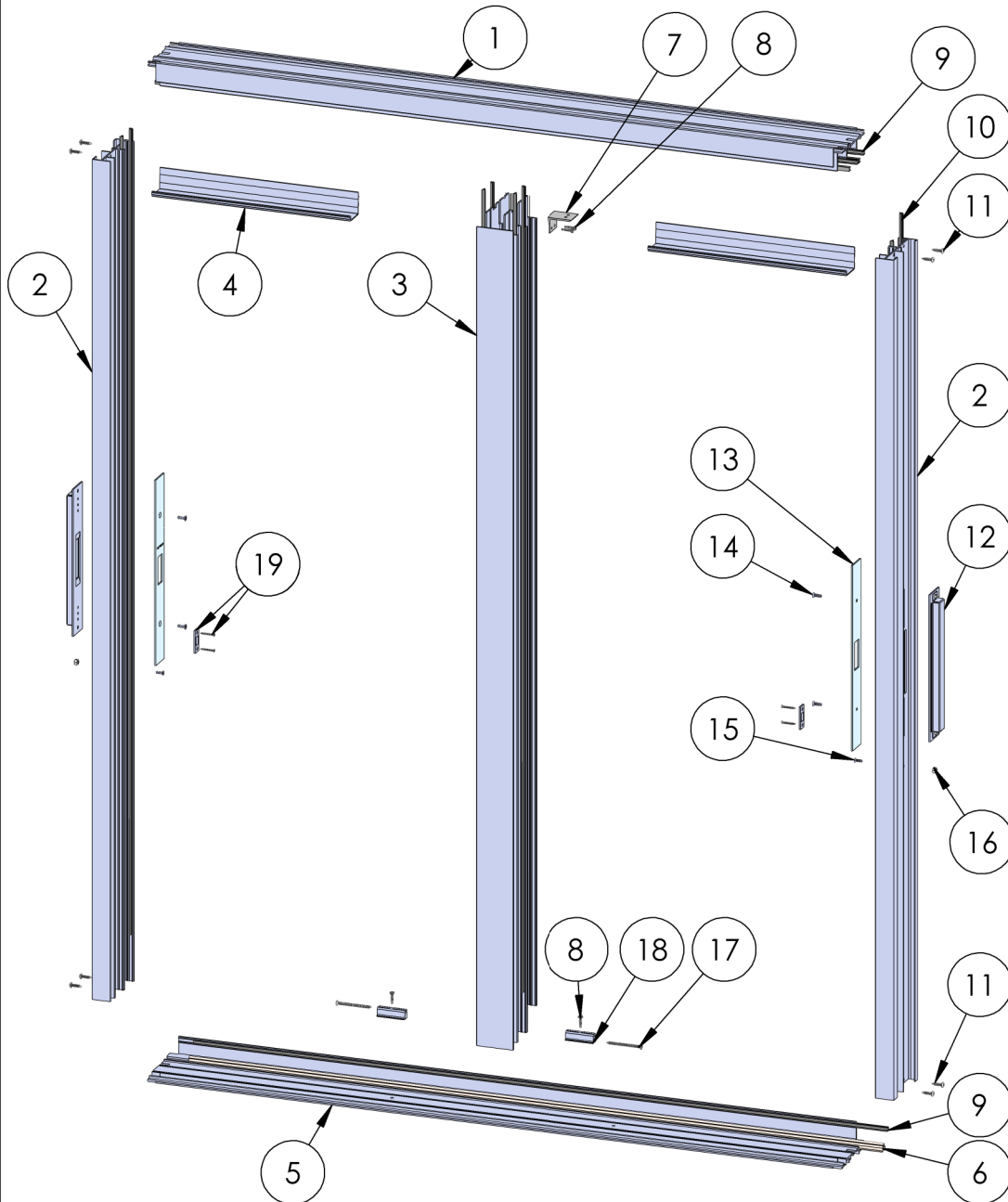
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ASSEMBLY / PARTS LIST (B.O.M.)



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Description Frame Assembly		
File Name Series 3000 XOOX Assembly		REV D
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3017, 3095	Head (Block, Nail-fin)	1
2	3001, 3012	Lock Jamb (Block, Nail-fin)	2
3	3052	False Jamb	1
4	3011	Head Closer	2
5	3002,3003, 3038	Sill (leg height 1.25", 1.88", 3.00")	1
6	FW1020	Stainless steel Track	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
7	23007	L Clips with 4-hole, Clear	1
8	20312	#8 PHP-TEK Screw, .75 in	4
9	19118	Small Fin Seal 23027045BKQB	5
10	19120	Q-Lon (U5212)	8
11	20347	#10 PHP-A Screw, 3/4"	8
12	24068	Backup Plate (With Dust Cover)	2
13	24067	Strike Plate	2
14	20278	#10-32 FHP-B-UC, 9/16", SS clear	4
15	25497	#8-32 FHP,UC, 1/2",SS	2

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
16	25498	#8-32 Nut with Nylon-Insert Hex Locknut,SS	2
17	20404	#10 OH - A, 2.5, Zinc,Gold	2
18	20502	Sill Block (M607, 20483)	2
19	27382	Magnetic Screen Strike Kit	2

Description

Frame B.O.M.

File Name

Series 3000 XOOX
Assembly

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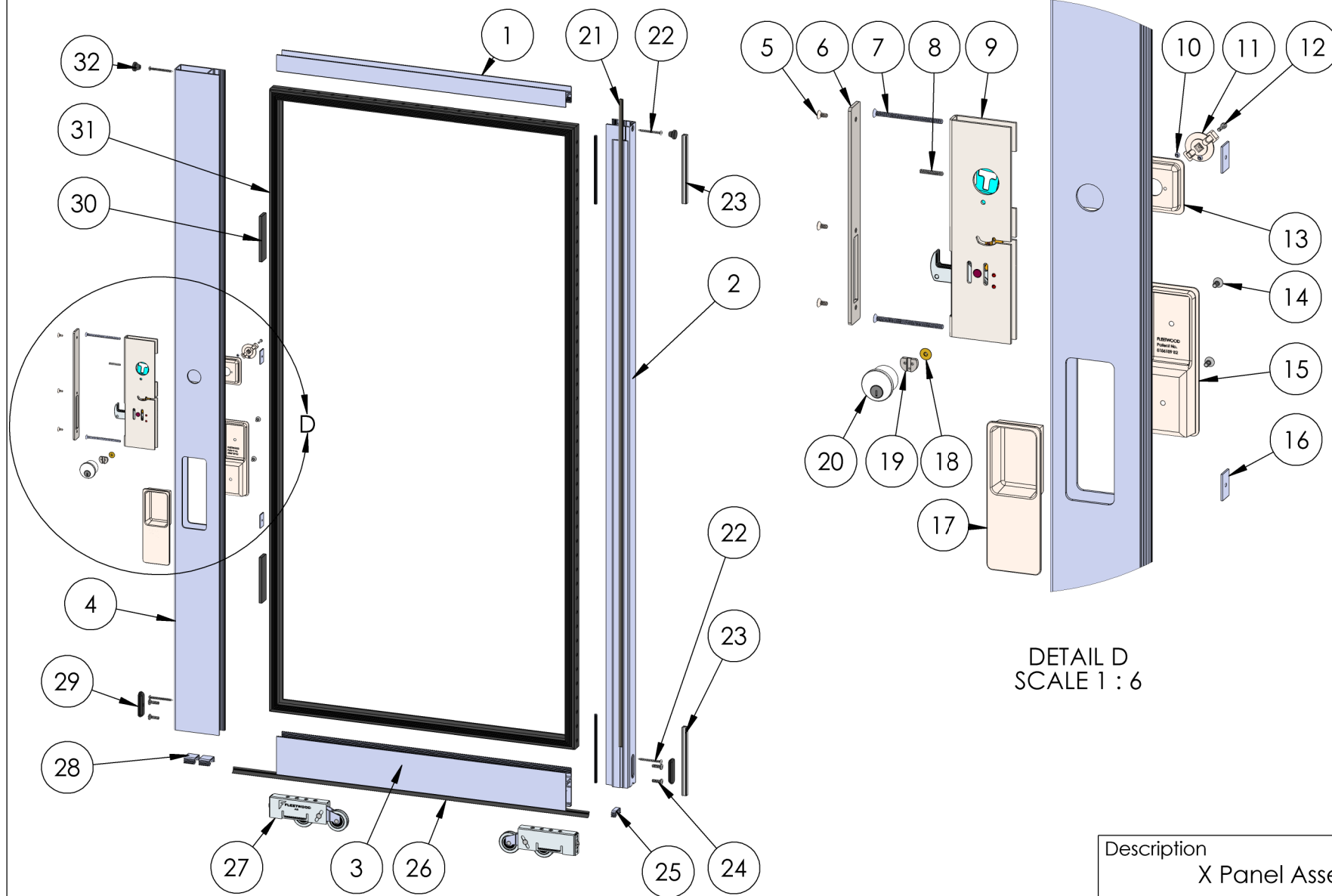
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Description X Panel Assembly		
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ASSEMBLY / PARTS LIST (B.O.M.)

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3004, 3009	Top Rail DG, Same as bottom rail	1
2	3006	Interlocker	1
3	3009	Bottom Rail	1
4	3767	Archetype Lock Stile	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	24076	#8-32 FHS Hex Screw, 3/8" in. (SS)	3
6	24075	Archetype Latch Faceplate	1
7	25729	#10-32 FHP, 3, SS, Clear	2
8	24935	#8-32 x 1" Set Screw	1
9	24070, 24077	Archetype Latch (OX, XO)	1
10	24074	#4-40 FHP, UC, 1/8", SS, Clear	2
11	24079, 24766	Archetype Actuator (Black, SS)	1
12	24072, 24094	#6-32, Hex Socket Head Cap, Self Locking, 1/2", SS (Clear, Black)	1
13	24080, 24765, 24081, 24767	Archetype Actuator Pocket, [OX (Black, SS), XO (Black, SS)]	1
14	24087, 24093	#10-32 FHS Screw, 0.375 in (SS, Black)	2
15	24089, 24091	Archetype Handle, Inside (SS, Blk)	1
16	18671	Back Up Plate	2

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
17	24090, 24092	24090,24091, Archetype Handle, Outside, w/Gasket (SS, Blk)	1
18	24781	Archetype Cam Bushing	1
19	24780	Key Cylinder Cam	1
20	18679, 18682, 18683, 18686	Key Cylinder [KA (Black, S.S.), KD (Black, S.S.)]	1
21	19117	Large Fin Seal	1
22	20350	No. 10 Screw, PHP 1 in.	4
23	24653	Air Barrier Standard Interlock	2
24	20358	#1/4-20 PHP-B, 3/4", SS, Clear	4
25	19142	Bottom Vent Clip (small)	1
26	19064	Sill Wipe, Bottom Vinyl	1
27	20514	A2 Roller Assembly	2
28	19141	Bottom Vent Clip (Large)	2
29	18630	Oval Plug- Short	2
30	18620	Setting Block 4" x 1/4"x1"	2
31	22909	1 Inch Vinyl	1
32	20635	Small Round Door Bumper	2
33	22927	Screen Spline .250 6"	2

Description

X Panel B.O.M.

File Name

Series 3000 XOOX
Assembly

REV
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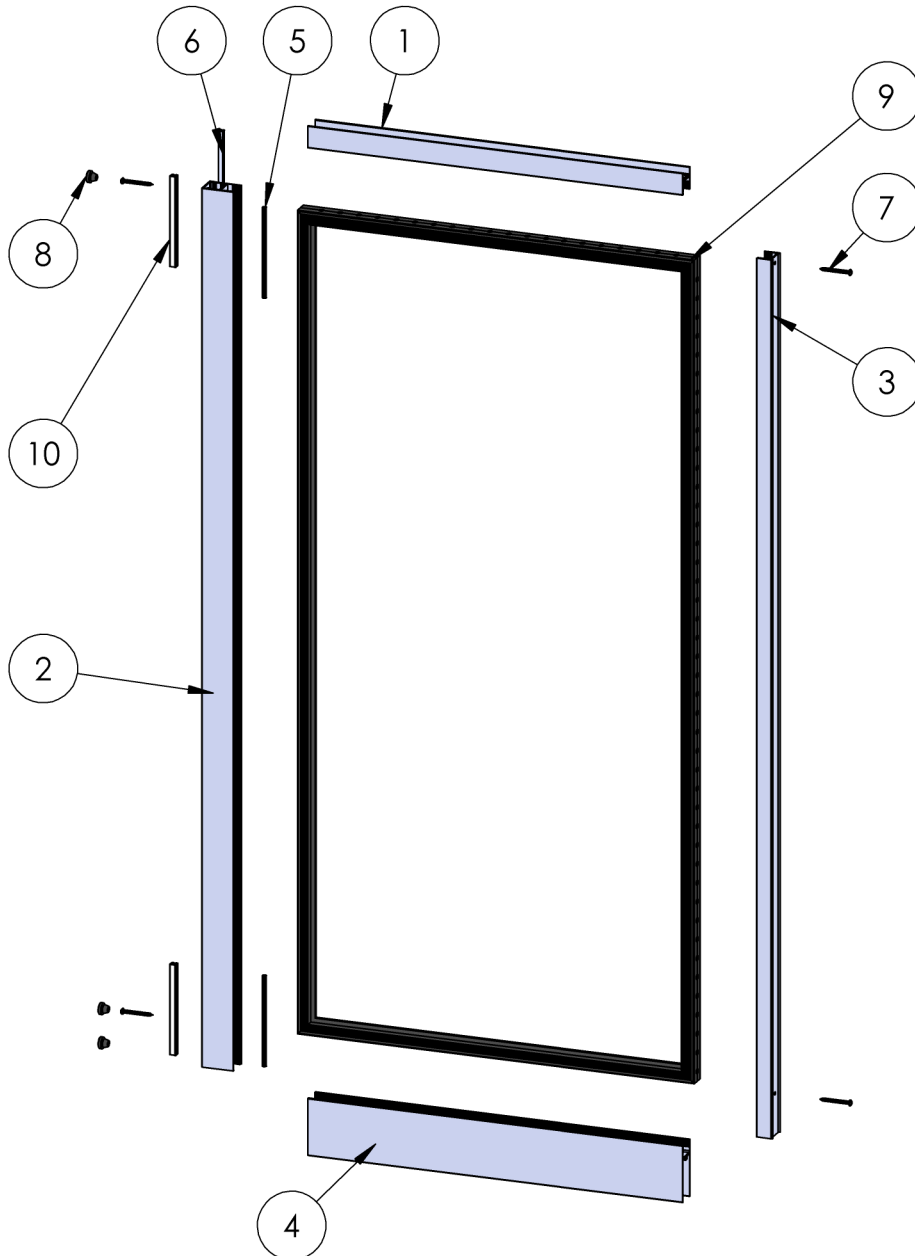
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ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3004	Top Rail DG	1
2	3006	Interlocker	1
3	3008	Fixed Stile	1
4	3010	Fixed Bottom Rail	1

Hardware

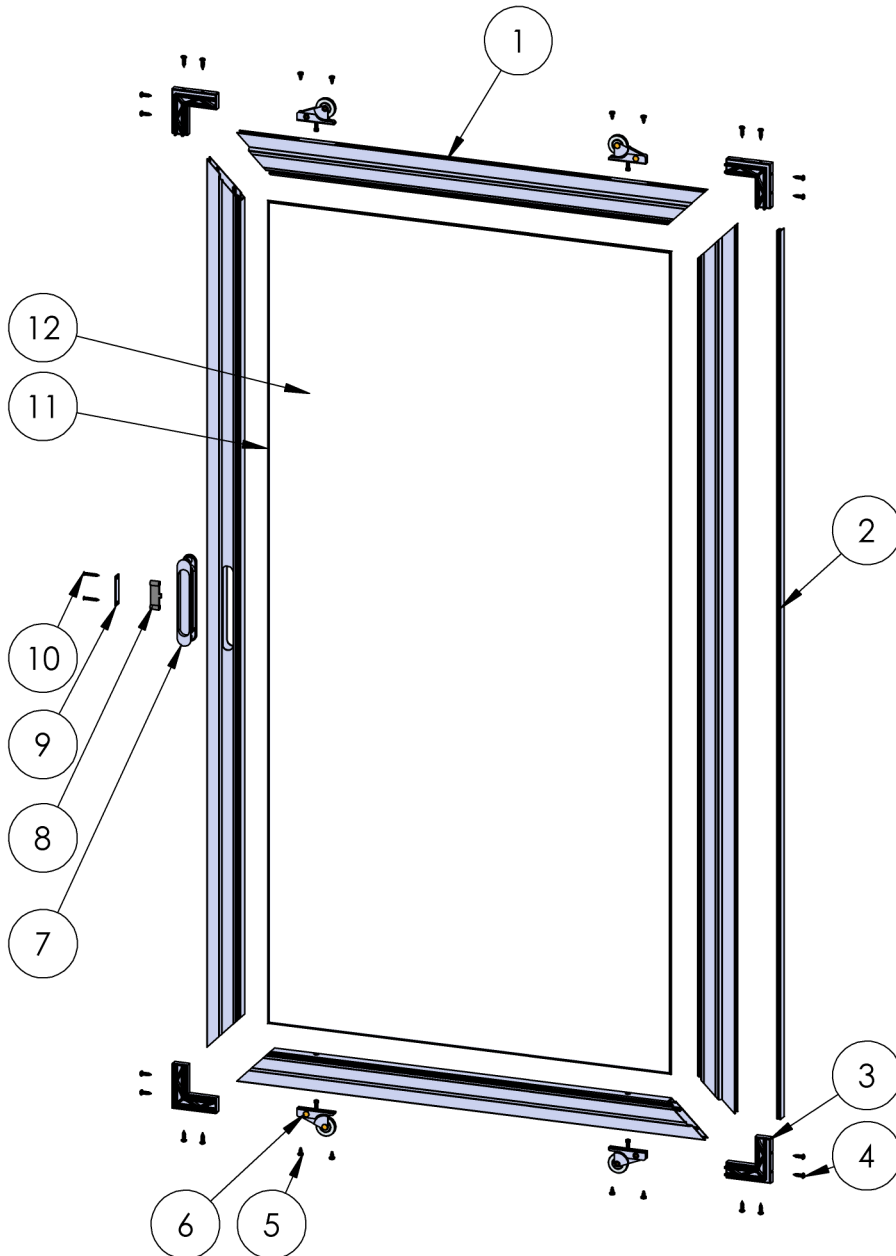
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	22927	Screen Spline .250 6"	2
6	19117	Large Fin Seal	1
7	20350	No. 10 Screw, PHP 1 in.	4
8	20635	Small Round Door Bumper	3
9	22909	1 Inch Vinyl	1
10	24653	Air Barrier Standard Interlock	2

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Description	O Panel
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ASSEMBLY / PARTS LIST (B.O.M.)



EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	145	Top / Bottom Screen	2

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	20531	Bug wipe screen	1
3	20489	Screen Corner Door B1240	4
4	20955	#8 PHP - A, 5/8, SS, Clear	16
5	20225	#6 PHP - TEK, 3/8", SS, Clear	8
6	22905	Screen Roller	4
7	27381	Screen Handle	1
8	27383	Magnetic Catch Spacer	1
9	27386	Magnetic Catch Strike	1
10	27388	#6 Screw with #4 Head, 1"	2
11	19130	Screen Rubber Spline .160	1
12	-	Screen Mesh	1

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Description Screen Assembly	
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