

ASSEMBLY / PARTS LIST (B.O.M.)

Series: 3000

Type: XOO Configuration with Screen

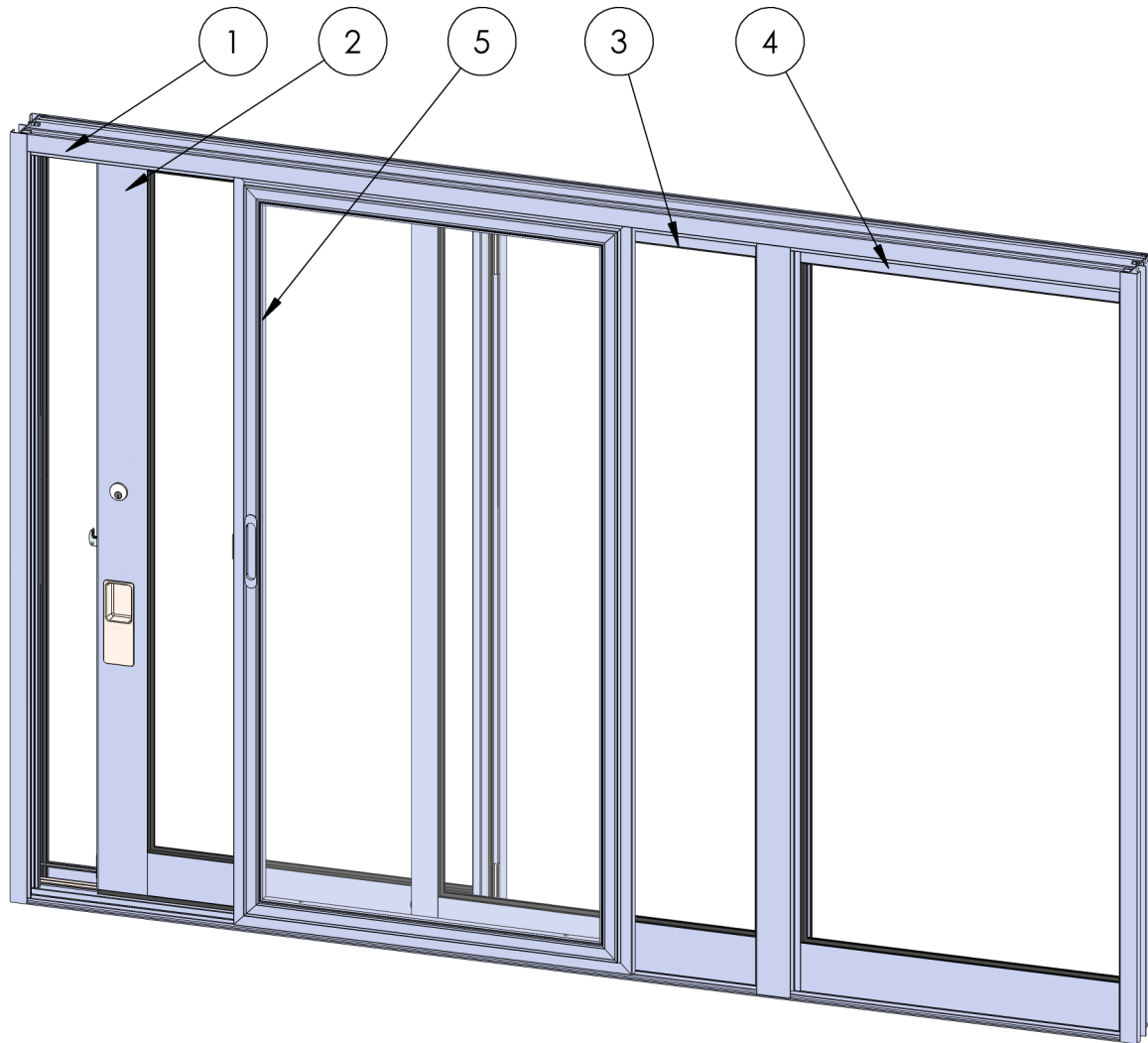


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Description

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Series 3000 XOO Assembly

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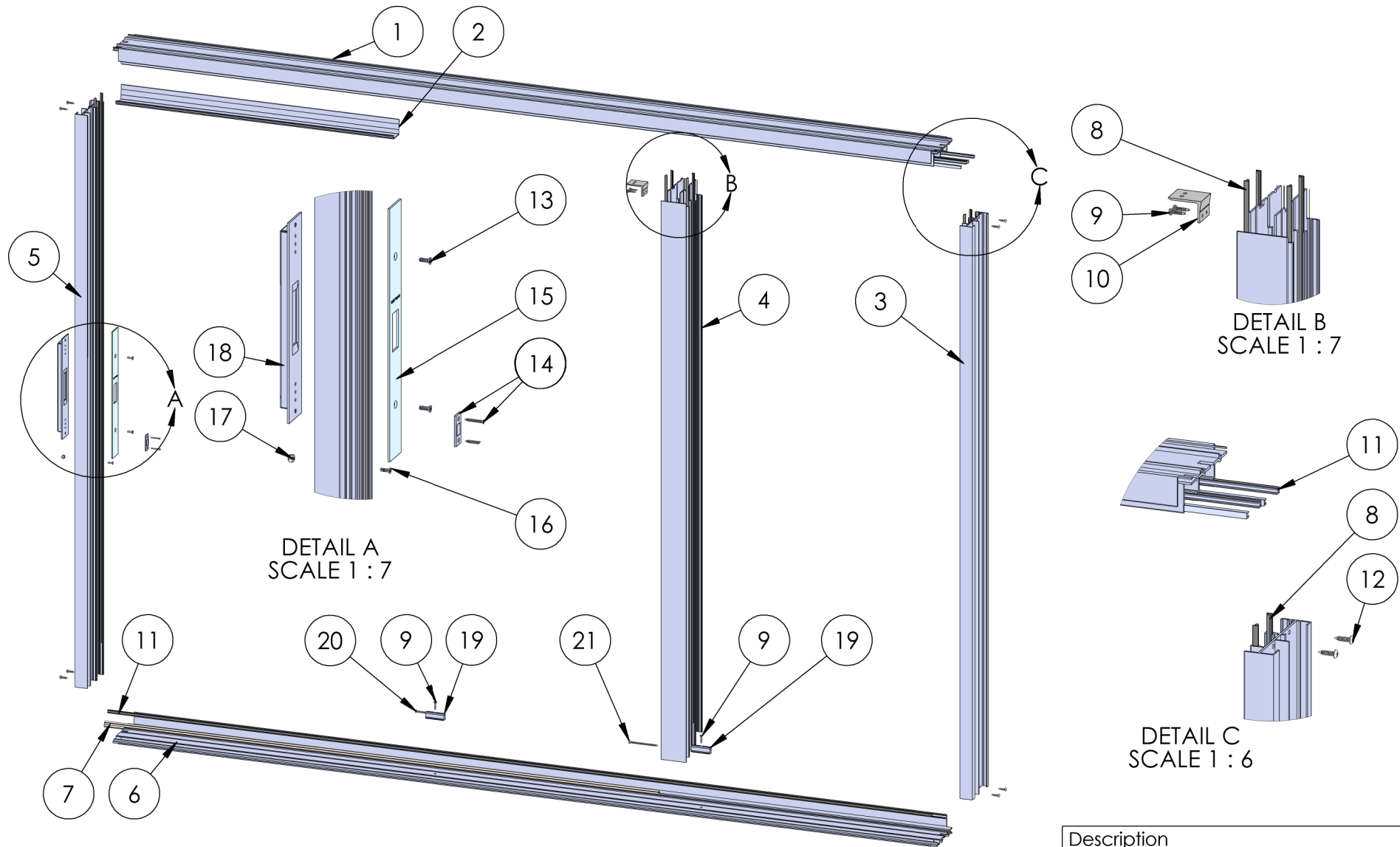
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Description Frame Assembly		
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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3017	Head (Block, Nail-fin)	1
2	3011	Head Closer	1
3	3001, 3012	Jamb (Block, Nail-fin)	1
4	3052	False Jamb	1
5	3001, 3012	Lock Jamb Left (Block, Nail-fin)	1
6	3003, Block Sill	Block Sill	1
7	FW1020	Stainless Steel Track	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
8	19120	Q-Lon (U5212)	8
9	20312	#8 PHP-TEK Screw, .75 in	4
10	23007	L Clips with 4-hole, Clear	1
11	19118	Small Fin Seal 23027045BKQB	4
12	20347	#10 PHP-A Screw, 3/4"	8
13	20278	#10-32 FHP-B-UC, 9/16", SS clear	2
14	27382	Magnetic Screen Strike Kit	1
15	24067	Strike Plate	1
16	25497	#8-32 FHP,UC, 1/2",SS	1
17	25498	#8-32 Nut with Nylon-Insert Hex Locknut,SS	1
18	24068	Backup Plate (With Dust Cover)	1
19	20502	Sill Block (M607, 20483)	2
20	20404	#10 OH - A, 2.5, Zinc,Gold	1
21	25725	#10 PHP-A Screw, 3 in, Clear	1

Description

Frame B.O.M.

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Series 3000 XOO Assembly

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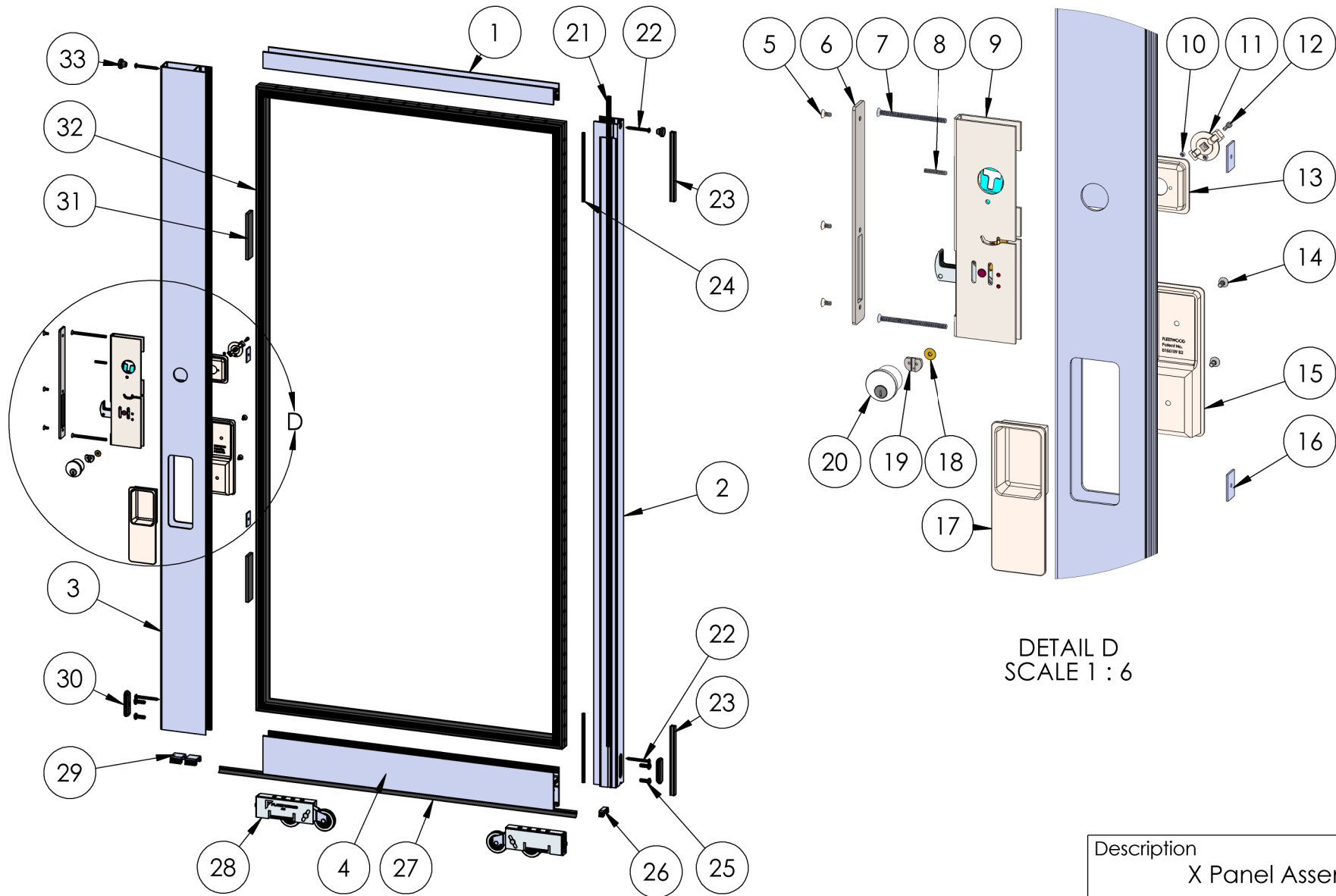
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Description X Panel Assembly	
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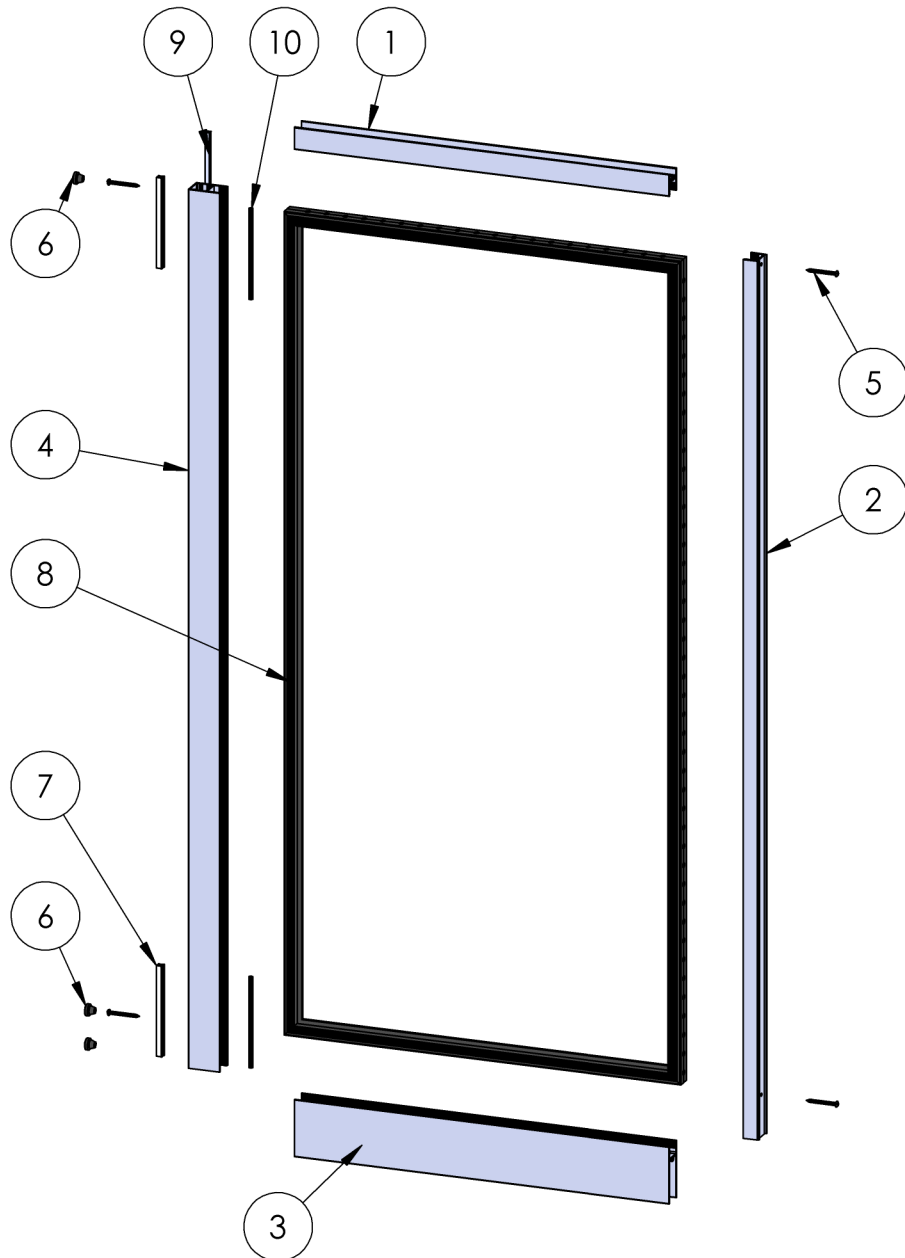
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EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3004	Top Rail DG	1
2	3006	Interlocker	1
3	3767	Archetype Lock Stile	1
4	3009	Bottom Rail	1
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	24076	#8-32 FHS, 3/8" Long, Hex Countersunk Screw (Stainless Steel)	3
6	24075	Archetype Latch Faceplate	1
7	25729	#10-32 FHP, 3, SS, Clear	2
8	24935	#8-32 x 1" Set Screw	1
9	24070, 24077	Archetype Latch (OX, XO)	1
10	24074	#4-40 FHP, UC, 1/8", SS, Clear	2
11	24079, 24766	Archetype Actuator (Black, SS)	1
12	24072, 24094	#6-32, Hex Socket Head Cap, Self Locking, 1/2", SS (Clear, Black)	1
13	24080, 24765, 24081, 24767	Archetype Actuator Pocket, [OX (Black, SS), XO (Black, SS)]	1
14	24087, 24093	24087, #10-32 FHS Screw, 0.4375 in (SS, Black)	2
15	24089, 24091	Archetype Handle, Inside, (SS, Blk)	1
16	18671	Back Up Plate	2

EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
17	24090, 24092	24090, 24091, Archetype Handle, Outside, w/Gasket (SS, Blk)	1
18	24781	Archetype Cam Bushing	1
19	24780	Key Cylinder Cam	1
20	18679, 18682, 18683, 18686	Key Cylinder [KA (Black, S.S.), KD (Black, S.S.)]	1
21	19117	Large Fin Seal	1
22	20350	No. 10 Screw, PHP 1 in.	4
23	24653	Air Barrier Standard Interlock	2
24	22927	Screen Spline .250 6"	2
25	20358	#1/4-20 PHP-B, 3/4", SS, Clear	4
26	19142	Bottom Vent Clip (small)	1
27	19064	Sill Wipe, Bottom Vinyl	1
28	20514	A2 Roller Assembly	2
29	19141	Bottom Vent Clip (Large)	2
30	18630	Oval Plug- Short	2
31	18620	Setting Block 4" x 1/4"x1"	2
32	22909	1 Inch Vinyl	1
33	20635	Small Round Door Bumper	2

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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3004	Top Rail DG	1
2	3008	Fixed Stile	1
3	3010	Fixed Bottom Rail	1
4	3006	Interlocker	1

Hardware

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
5	20350	No. 10 Screw, PHP 1 in.	4
6	20635	Small Round Door Bumper	3
7	24653	Air Barrier Standard Interlock	2
8	22909	1 Inch Vinyl	1
9	19117	Large Fin Seal	1
10	22927	Screen Spline .250 6"	2

Description

O Panel

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Series 3000 XOO Assembly

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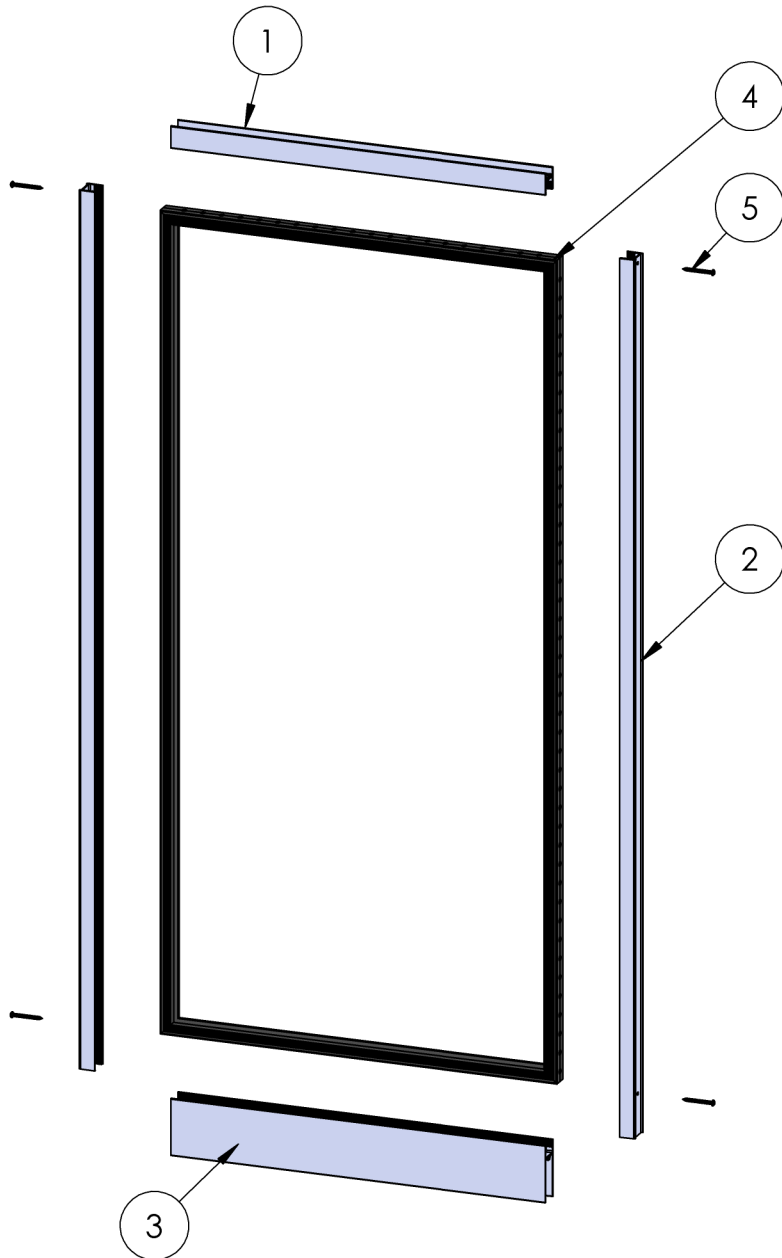
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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3004	Top Rail DG	1
2	3008	Fixed Stile	2
3	3010	Fixed Bottom Rail	1

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	22909	1 Inch Vinyl	1
5	20350	#10 Screw, PHP 1 in.	4

Description

O Panel Fixed

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Series 3000 XOO Assembly

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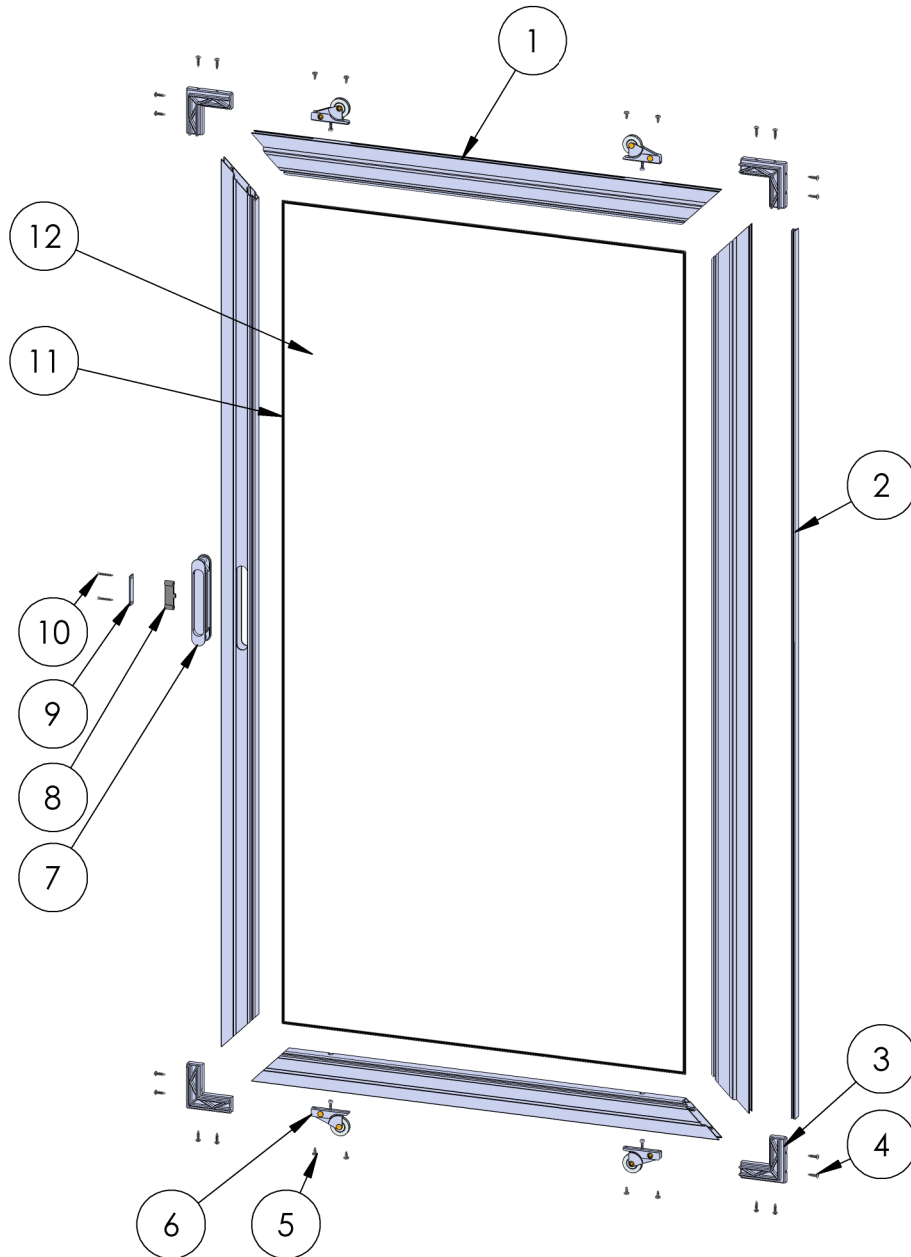
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EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	145	Screen Extrusion	4

HARDWARE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	20531	Bug wipe screen	1
3	20489	Screen Corner Door B1240	4
4	20955	#8 PHP - A, 5/8, SS, Clear	16
5	20225	#6 PHP - TEK, 3/8", SS, Clear	8
6	22905	Screen Roller	4
7	27381	Screen Handle	1
8	27383	Magnetic Catch Spacer	1
9	27386	Magnetic Catch Strike	1
10	27388	#6 Screw with #4 Head, 1"	2
11	19130	Screen Rubber Spline .160	1
12	-	Screen Mesh	1

Description
Screen Assembly

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