

Before **ANY CLEANING**, review the Care & Maintenance Instructions (go to www.fleetwoodusa.com for more information).

I. Tools / Materials

Tools Required: Tape measure, Hand Roller, Scissors or utility knife, tapered end steel blade or putty knife.

Tools Optional: Glass lifting tools, multiple sawhorse's

II. SDL Removal Instructions

NOTE: Monolithic glass note dimensions and locations of the SDL's. References may be needed for re-application.

If re-using glass or SDL's, clean all surfaces within 3" of the external SDL's.

1. Using a tapered end steel blade, carefully slide the blade between the glass and the underside of the external SDL. Perform this action along the entire length of each SDL, making sure to not scratch the glass or deform the SDL (if reusing).
2. Flip the panel over and repeat steps 1.

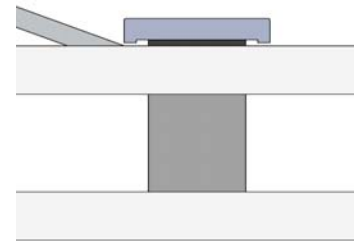
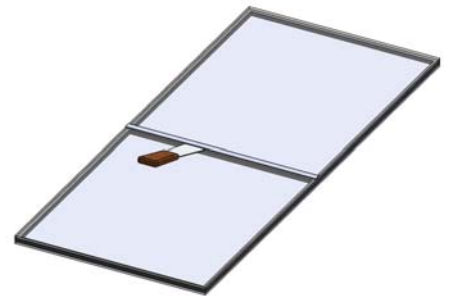


Figure 1:
SDL Removal Images

III. SDL Installation Instructions

NOTE: For Intersecting Steel Look Applied SDL fabrication see Figure 2.

1. Verify all glass and SDL dimensions / configurations are correct with customer order.
2. After the new glass has been installed (see the appropriate series' installation instructions), clean all surfaces within the surrounding 3" of the SDL locations.
3. Cut the surface applied SDL's to length and center all surface applied SDL's with the insulated glass internal SDL.
4. Once satisfied with the positioning of the SDL, remove the SDL tape backing and apply the SDL to glass. Using a hand roller, roll along the entire length of the external SDL forming a secure adhesion to the glass (Figure 3).

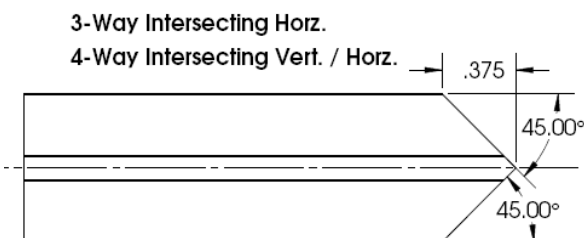


Figure 2:
Intersecting Steel Look Applied
SDL Fabrication

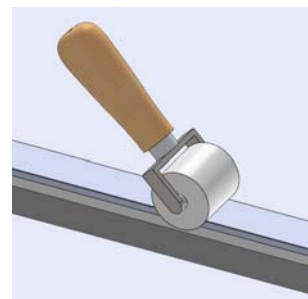


Figure 3:
Hand Roller Pressing Along the
Length of the External SDL