

INSTALLATION INSTRUCTIONS FOR MULTIPLE PIECE SILLPANS

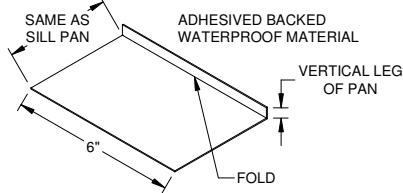
Follow the instructions below for joining multiple piece sillpans. Multiple piece sillpans are required on products with net frame widths greater than 14 feet (168 inches) and corner units.

1. Install sillpans per product installation instructions.

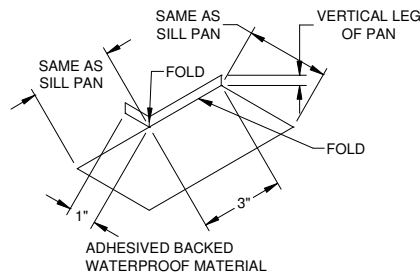
Caution: Apply a compatible sealant to the underside of the sillpan at the seam joint.

2. Cut a piece of adhesive backed waterproof material to fit the joint as specified in drawing below. *Caution: Select waterproofing material that is compatible for your application. Waterproofing material must have an adhesive backing and be capable of withstanding the temperature ranges for your region.*

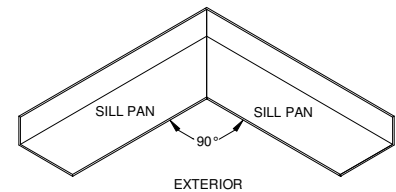
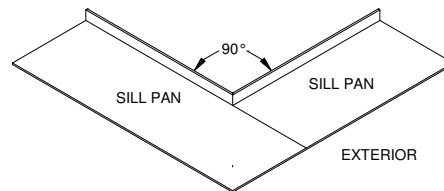
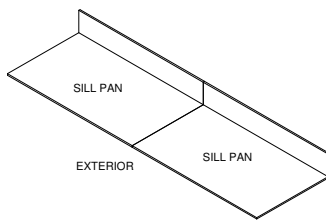
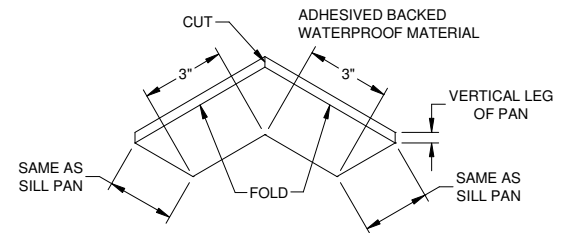
STRAIGHT - BUTT JOINT



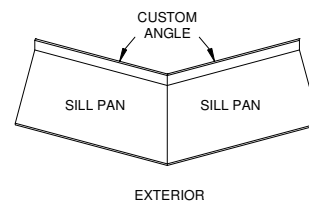
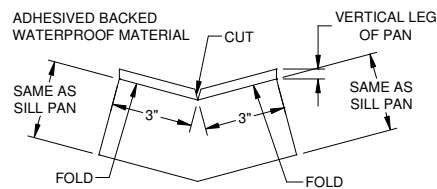
90° OUTSIDE CORNER - BUTT JOINT



90° INSIDE CORNER - MITER JOINT



CUSTOM ANGLE CORNER - MITER JOINT



3. Remove excess sealant at joint on top of the sillpan that may have migrated in during installation.
4. Remove the adhesive backing from the waterproof material and apply to the sillpan. Waterproof material shall contain a fold on the interior water leg and attach to the sillpan as shown.

NOTE: THE FOLLOWING APPLIES TO MULTI-SLIDE DOOR PRODUCTS ONLY.

5. Cut the vertical leg fold below the hem cover. Attach sillpan hem cover to interior edge of sillpan. If more than one piece of hem cover is required, stagger seam(s) of hem cover(s) so they do not align with sillpan seams.

