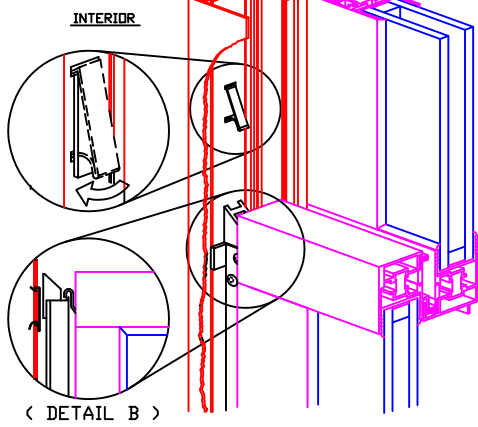


FLEETWOOD WINDOWS & DOORS

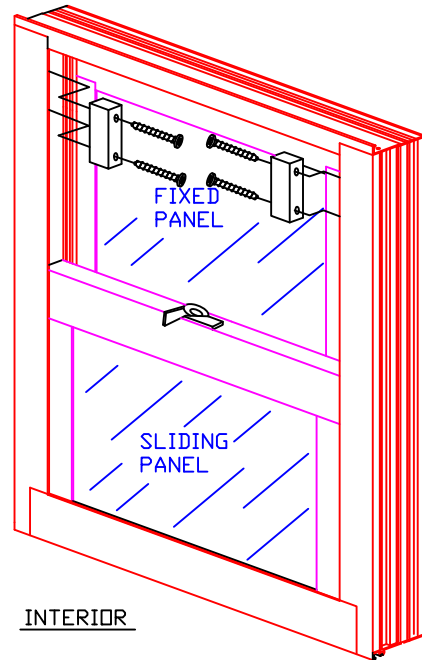
INSTALLATION/ASSEMBLY SERIES 530

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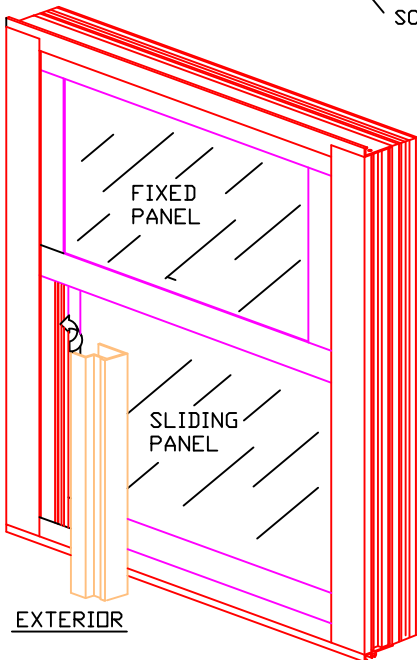
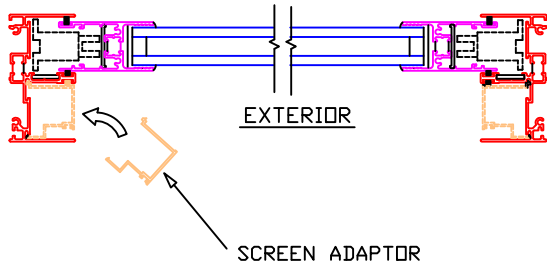
- LOWER THE SLIDING PANEL TO ENGAGE THE BALANCE & CLEAR THE TAKE OUT CLIPS. THE BALANCE WILL AUTOMATICALLY CENTER THE PANEL. SNAP THE TAKE-OUT CLIPS INTO THE OPERATING POSITION (DETAIL B).

6

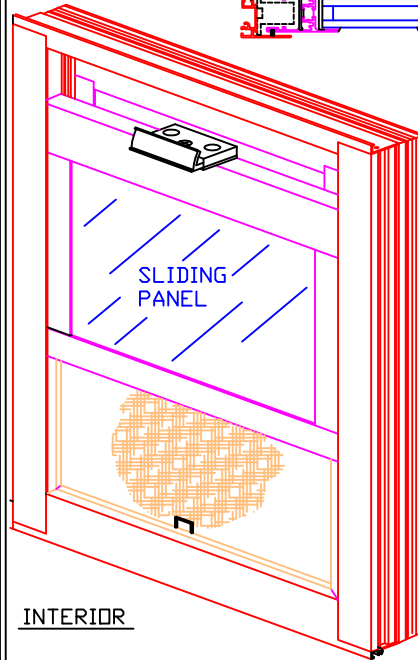
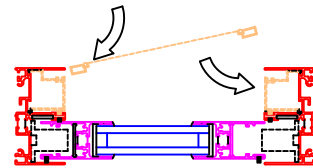


SECURE THE PANEL STOPS AS FAR AS POSSIBLE IN THE INTERIOR CHANNEL OF EACH JAMB WITH (4) #8 X 1-1/2" FLAT HEAD SCREWS.

7



INSERT A SET OF TWO SCREEN ADAPTORS INTO THE EXTERIOR CHANNEL OF BOTH JAMBS UNDERNEATH THE FIXED PANEL.



INSERT ONE SIDE OF THE SCREEN INTO THE EXTERIOR CHANNEL OF THE JAMB ENOUGH TO ALLOW THE OTHER SIDE TO SWING IN AND REST UP AGAINST THE SCREEN BLOCK INTO THE OTHER JAMB, AS SHOWN.