



# FLEETWOOD WINDOWS & DOORS

## SINGLE HUNG PANEL INSERTION SERIES 530-T

1.

EXTERIOR

NOTE:  
CONFIRM THAT A SQUARE AND PLUM FRAME HAS BEEN INSTALLED BEFORE THE PANELS ARE INSTALLED.

- INSERT THE FIXED PANEL INTO THE EXTERIOR CHANNEL OF THE LEFT JAMB, PUSH THE PANEL IN AND SWING THE RIGHT SIDE OF THE PANEL IN AND CENTER WITH BOTH JAMBS, AS SHOWN.

INTERIOR

2.

INTERIOR

1 3/4"

4 #6 X 1/2" PAN HEAD TEK SCREWS

HEAD

JAMB

FIXED PANEL

- SLIDE THE FIXED PANEL UP INTO THE HEAD, UNTIL THE CONTINUOUS TOP RAIL REVEAL IS 1-3/4".
- INSERT JAMB CLOSER IF SCREEN IS REQUIRED.
- SECURE THE FIXED PANEL IN PLACE WITH (4) #6 X 1/2" PAN HEAD STAINLESS STEEL METAL TEK SCREWS, THROUGH THE JAMB AND IN TO THE TOP RAIL AND THROUGH INTERLOCK AT BOTH JAMBS, AS SHOWN.

3.

TAKE-OUT CLIP

BALANCE

INSTALL THE TAKE-OUT CLIPS, AND LEAVE IN THE TAKE OUT POSITION.

- HOOK THE BALANCE TERMINAL CLIP INTO POSITION, AS SHOWN. SLIDE THE BALANCE DOWN AND SECURE UNDER THE TAKE-OUT CLIP, AS SHOWN.

4.

EXTERIOR

INTERIOR

- INSERT ONE SIDE OF THE SLIDING PANEL INTO THE JAMB 2" OR 3" ABOVE THE TAKE-OUT CLIPS. SWING THE OTHER SIDE INTO ALIGNMENT WITHIN BOTH JAMBS.

\*FOR PANEL REMOVAL SEE PAGE ENTITLED "SINGLE HUNG PANEL REMOVAL"

11/10/14