



FLEETWOOD WINDOWS & DOORS

INSTALLATION/ASSEMBLY SERIES 530-T

1 **OXOR LEFT SIDE "O" PANEL INSTALLATION**

- ASSEMBLE AND INSTALL THE FRAME AS INSTRUCTED, INSTALL THE SLIDING AND RIGHT SIDE FIXED PANELS AS INSTRUCTED.
- SLIDE THE "X" PANEL TO THE RIGHT SIDE FIXED JAMB, AS SHOWN.
- INSTALL THE LEFT SIDE FIXED PANEL, WITH THE INTERLOCKERS WEATHERSTRIP FACING INTERIOR, INSERT "O" PANEL INTO THE EXTERIOR CHANNEL OF THE HEAD, PUSH UP AND SWING THE BOTTOM OF THE PANLE IN AND DOWN INTO THE EXTERIOR CHANNEL OF THE SILL, AS SHOWN.

2

1. SLIDE THE FIXED PANEL, INTO THE "O" PANEL JAMB UNTIL THE CONTINUOUS FIXED STILE REVEAL IS 5/16" AS SHOWN ABOVE.

3 **SECURING THE FIXED PANEL AT THE HEAD**

- FROM THE INTERIOR SIDE OF THE WINDOW, INSERT ONE #6 X 1/2" PAN HEAD TEK SECURITY SCREW THROUGH THE MOHAI CHANNEL IN THE HEAD AND INTO THE FIXED STILE, AS SHOWN.

4

- STRUCTURALLY SECURE THE FIXED PANEL TO THE HEAD WITH A "T" CLIP, AS SHOWN.
- SECURE THE "T" CLIP TO THE HEAD TWO #6 X 1/2" PAN HEAD TEK SCREWS, AS SHOWN.

5

- STRUCTURALLY SECURE THE FIXED PANEL INTERLOCKER TO THE SILL WITH ONE #6 X 1/2" PAN HD. TEK SCREW THROUGH THE "L" CLIP AND INTO THE SILL, AS SHOWN.

6 **FALSE JAMB INSTALLATION**

- FROM THE INTERIOR SIDE OF THE WINDOW, INSERT THE "B" JAMB (FALSE JAMB) AT AN ANGLE INTO THE INTERIOR SILL TRACK AND SWING UP INTO THE INTERIOR HEAD CHANNEL, AS SHOWN.
- 1. INSERT THE "B" JAMB (FALSE JAMB) INTO THE FIXED INTERLOCKER, AS SHOWN (DETAIL #1).
- 2. SECURE THE "B" JAMB (FALSE JAMB) TO THE FIXED INTERLOCKER WITH #6 X 1/2" PAN HD. TEK SCREWS, AS SHOWN (DETAIL #2).

7 **SCREEN INSTALLATION**

- FROM THE EXTERIOR, INSERT THE SCREEN INTO THE EXTERIOR CHANNEL IN THE HEAD, PUSH UP AND SWING THE BOTTOM OF THE SCREEN IN AND DOWN INTO THE EXTERIOR CHANNEL OF THE SILL.