



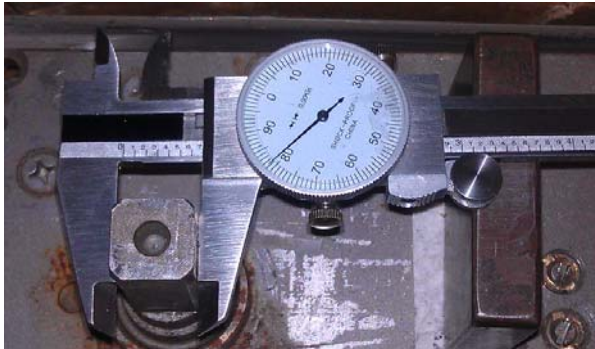
Rixson Load Arm Removal Instructions

1. Purpose:

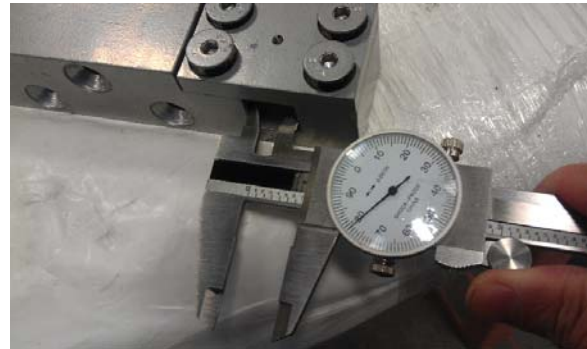
The following document defines the method of removing the H40x587 load arm from the bottom of the Phoenix 3400P pivot door.

2. Inspection for Rixson Closer and Load Arm Pivot:

Verify the shaft size of Rixson Closer using a set of calipers. The shaft is square and should measure approximately .680 (11/16"). The hole for the load arm is also square and should also measure approximately .680 (11/16").



Rixson Closer (.680 Square Shaft)



(Rixson Load Arm (.680 Square Hole))



Rixson Load Arm Sitting on Closer



3. Rixson Load Arm Removal:

- Remove the sill shoe from bottom of the door panel by removing the pan head screws located on the exterior face of the bottom rail.
- Remove the cosmetic load arm cover plate by removing the flat head screw.
- Remove the load arm by removing the seven flat head screws.

