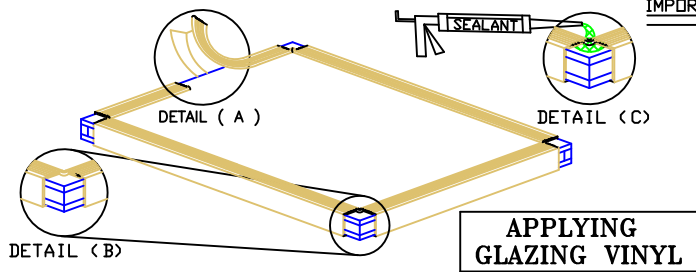


FLEETWOOD WINDOWS & DOORS

INSTALLATION/ASSEMBLY SERIES 530-T

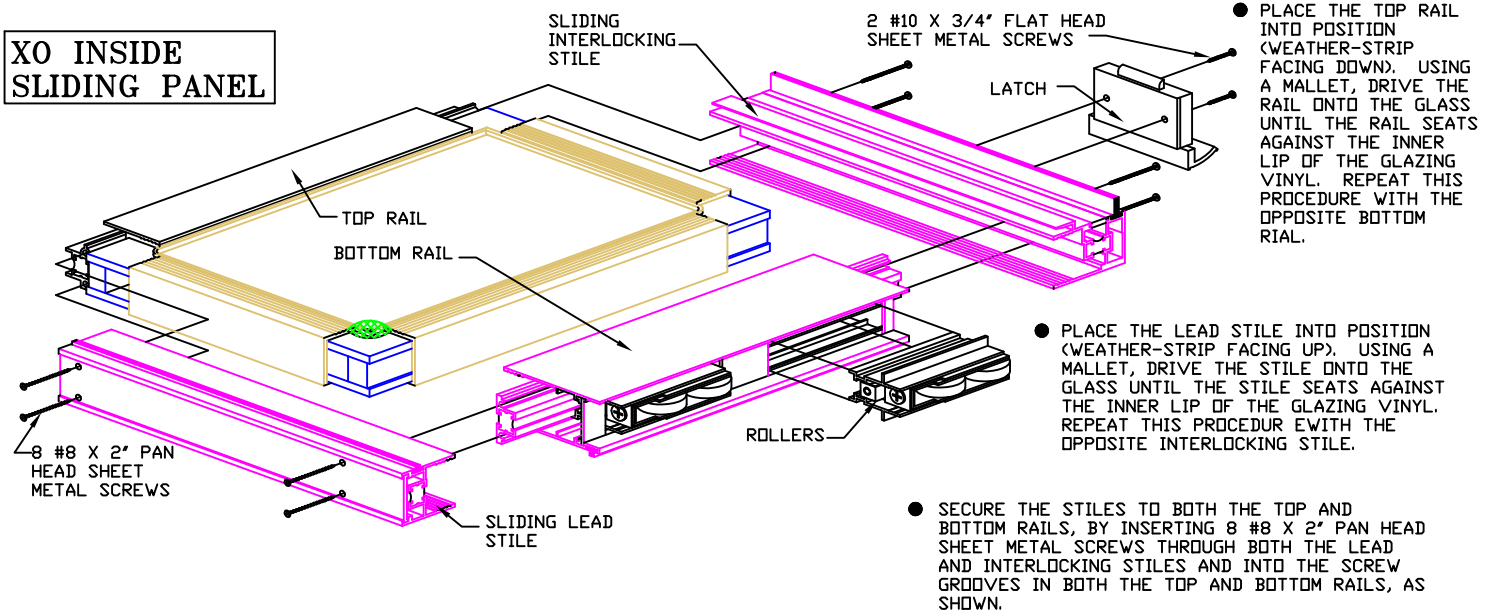
IMPORTANT NOTE: FAILURE TO INSTALL ACCORDING TO THESE INSTRUCTIONS, NULLIFIES ALL WARRANTIES RELATED TO THIS PRODUCT.



- SET GLASS ON TABLE EXTERIOR FACING UP.
- START APPLYING VINYL NEAR THE TOP CENTER OF THE GLASS (DETAIL 'A').
- CUT THE VINYL AT ALL FOUR CORNERS, AS SHOWN (DETAIL 'B').
- WHEN VINYL MEETS AT STARTING POINT, CUT 1/8" OVERSIZE TO COMPENSATE FOR STRETCHING.
- APPLY A BEAD OF SEALANT THAT IS COMPATIBLE WITH INSULATED GLASS SEAL, TO ALL FOUR CORNERS AS SHOWN (DETAIL 'C').

NOTE: THE GLASS THICKNESS, NET WIDTH AND HEIGHT MUST BE TO SIZE WITH-IN 1/32".

XO INSIDE SLIDING PANEL

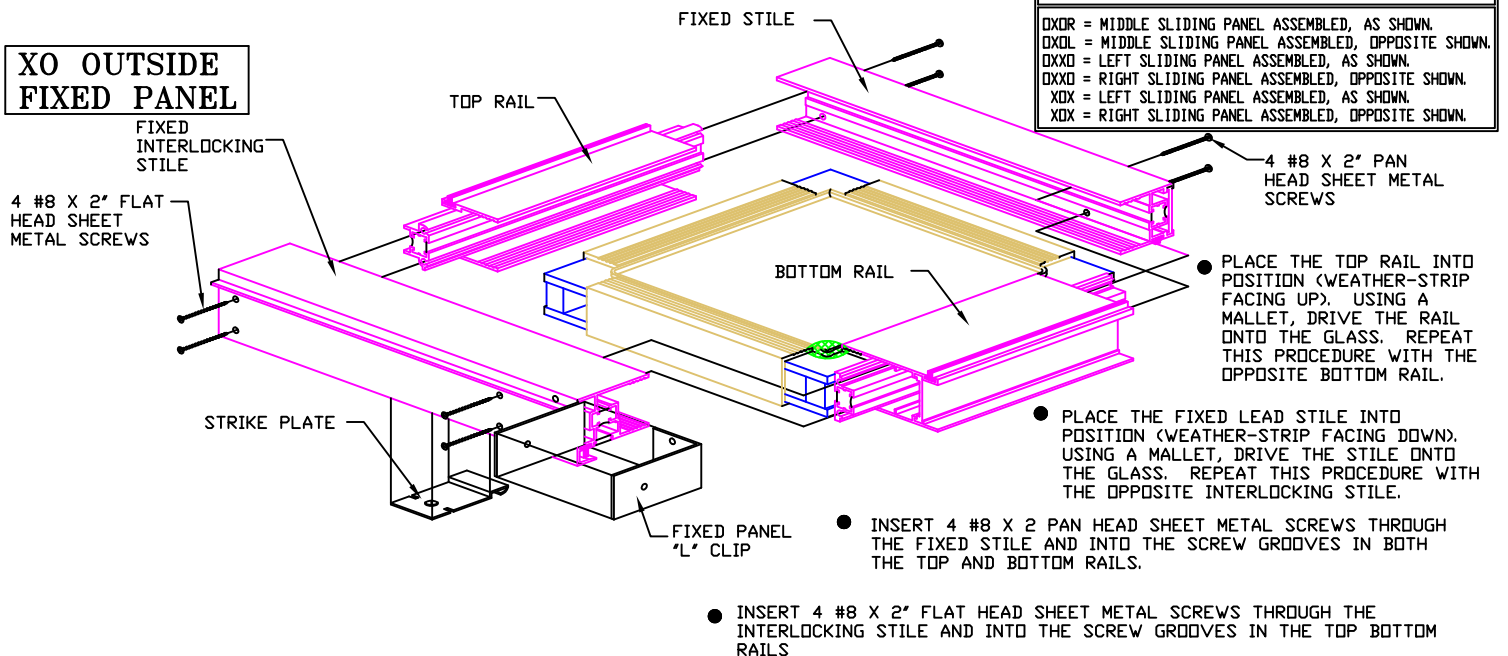


- PLACE THE TOP RAIL INTO POSITION (WEATHER-STRIP FACING DOWN). USING A MALLET, DRIVE THE RAIL ONTO THE GLASS UNTIL THE RAIL SEATS AGAINST THE INNER LIP OF THE GLAZING VINYL. REPEAT THIS PROCEDURE WITH THE OPPOSITE BOTTOM RAIL.

- PLACE THE LEAD STILE INTO POSITION (WEATHER-STRIP FACING UP). USING A MALLET, DRIVE THE STILE ONTO THE GLASS UNTIL THE STILE SEATS AGAINST THE INNER LIP OF THE GLAZING VINYL. REPEAT THIS PROCEDURE WITH THE OPPOSITE INTERLOCKING STILE.

- SECURE THE STILES TO BOTH THE TOP AND BOTTOM RAILS, BY INSERTING 8 #8 X 2" PAN HEAD SHEET METAL SCREWS THROUGH BOTH THE LEAD AND INTERLOCKING STILES AND INTO THE SCREW GROOVES IN BOTH THE TOP AND BOTTOM RAILS, AS SHOWN.

XO OUTSIDE FIXED PANEL



LOOKING FROM THE INSIDE OUT	
OXOR	= MIDDLE SLIDING PANEL ASSEMBLED, AS SHOWN.
OXOL	= MIDDLE SLIDING PANEL ASSEMBLED, OPPOSITE SHOWN.
OXYO	= LEFT SLIDING PANEL ASSEMBLED, AS SHOWN.
OXYO	= RIGHT SLIDING PANEL ASSEMBLED, OPPOSITE SHOWN.
XOX	= LEFT SLIDING PANEL ASSEMBLED, AS SHOWN.
XOX	= RIGHT SLIDING PANEL ASSEMBLED, OPPOSITE SHOWN.

- PLACE THE TOP RAIL INTO POSITION (WEATHER-STRIP FACING UP). USING A MALLET, DRIVE THE RAIL ONTO THE GLASS. REPEAT THIS PROCEDURE WITH THE OPPOSITE BOTTOM RAIL.

- PLACE THE FIXED LEAD STILE INTO POSITION (WEATHER-STRIP FACING DOWN). USING A MALLET, DRIVE THE STILE ONTO THE GLASS. REPEAT THIS PROCEDURE WITH THE OPPOSITE INTERLOCKING STILE.

- INSERT 4 #8 X 2" PAN HEAD SHEET METAL SCREWS THROUGH THE FIXED STILE AND INTO THE SCREW GROOVES IN BOTH THE TOP AND BOTTOM RAILS.

- INSERT 4 #8 X 2" PAN HEAD SHEET METAL SCREWS THROUGH THE INTERLOCKING STILE AND INTO THE SCREW GROOVES IN THE TOP BOTTOM RAILS