

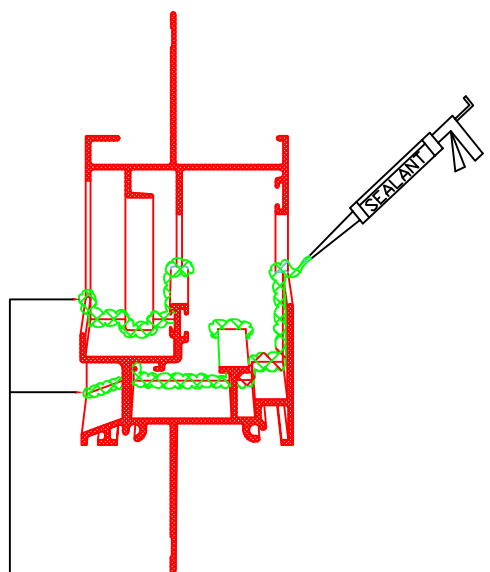
# FLEETWOOD WINDOWS & DOORS

## INSTALLATION/ASSEMBLY SERIES 250

### FRAME ASSEMBLY

#### IMPORTANT NOTE:

- SEAL ALL FOUR CORNERS. USING COMPATIBLE SEALANT FOR THE ENTIRE FRAME ASSEMBLY.
  - ASSEMBLE THE FRAME WITH 8 #6 X 3/4" PAN HEAD SHEET METAL SCREWS.
  - AFTER THE FRAME HAS BEEN ASSEMBLED, MAKE SURE AMPLE SEALANT IS FORCED IN AND AROUND EACH CONTOUR AT ALL FOUR JOINTS.
- BECAUSE OF THE POTENTIAL FOR SEALANT DISRUPTION DURING HANDLING AND INSTALLATION, THE INSTALLER IS RESPONSIBLE FOR ALL FRAME CORNER SEALS, WHETHER OR NOT THESE FRAMES WERE FACTORY ASSEMBLED.



APPLY SEAM SEALER (OR BETTER), AS SHOWN, AT ALL CORNERS TO PREVENT LEAKAGE.

FRAME ASSEMBLY-  
USE EIGHT #6 X 1  
1/2" PAN HEAD  
S.M.S.

