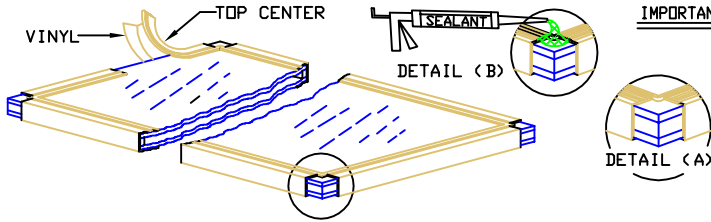


FLEETWOOD WINDOWS & DOORS

INSTALLATION/ASSEMBLY SERIES 250

GLAZING INSTRUCTIONS

* IF FACTORY GLAZED SEE PAGE 2



IMPORTANT NOTE: FAILURE TO ASSEMBLE ACCORDING TO THESE INSTRUCTIONS, NULLIFIES ALL WARRANTIES RELATED TO THIS PRODUCT.

- START APPLYING VINYL, NEAR THE TOP CENTER OF THE GLASS.
- CUT THE VINYL AT ALL FOUR CORNERS, AS SHOWN (DETAIL "A").
- WHEN VINYL MEETS AT STARTING POINT, CUT 1/8" OVERSIZE TO COMPENSATE FOR STRETCHING.
- APPLY A BEAD OF SEALANT THAT IS COMPATIBLE WITH INSULATED GLASS SEAL, TO ALL FOUR CORNERS AS SHOWN (DETAIL "B").

NOTE: THE GLASS THICKNESS, NET WIDTH AND HEIGHT MUST BE TO SIZE WITH-IN 1/32".

VENT RAIL
VENT INTERLOCKER
PANEL ASSEMBLY AT VENT INTERLOCKER- USE TWO #8X2" FLAT HEAD S.M.S.
LATCH INSTALLATION- USE TWO #10X3/4" FLAT HEAD S.M.S.
SELF-LATCHING LOCK ASSEMBLY
PANEL ASSEMBLY AT STANDARD LEAD STILE- USE TWO #8X3/4" PAN HEAD S.M.S.
3/4" DIAMETER NYLON WHEELS
EXTERIOR
FIXED INTERLOCKER
PANEL ASSEMBLY AT FIXED INTERLOCKER- USE TWO #8X2" FLAT HEAD S.M.S.
FIXED TOP RAIL
PANEL ASSEMBLY AT STANDARD FIX STILE- USE TWO #8X3/4" PAN HEAD S.M.S.
EXTERIOR

- PLACE THE TOP RAIL INTO POSITION (MOHAIR FACING DOWN). USING A MALLET, DRIVE THE RAIL ONTO THE GLASS UNTIL THE RAIL SEATS AGAINST THE VINYL LIP. REPEAT THIS PROCEDURE WITH THE BOTTOM RAIL.
- PLACE THE INTERLOCK STILE, WEATHER-STRIP FACING UP (ON RIGHT SIDE FOR XD, LEFT FOR DX) DRIVE ONTO THE GLASS.
- PLACE "X" PANEL LEAD STILE ON THE REMAINING SIDE. DRIVE ONTO THE GLASS.
- FINISH ASSEMBLY BY INSERTING 2- #8X3/4" S.S. SCREWS THROUGH BOTH THE INTERLOCK AND THE LEAD STILE INTO THE SCREW GROOVES IN THE TOP AND BOTTOM RAILS.

- REPEAT THE FIRST TWO STEPS OF "X" PANEL WITH THE MOHAIR FACING UP.
- PLACE THE INTERLOCK STILE, WEATHER-STRIP FACING DOWN (ON LEFT SIDE FOR XD, RIGHT FOR DX). DRIVE ONTO THE GLASS.
- PLACE "D" PANEL LEAD STILE ON THE REMAINING SIDE. DRIVE ONTO THE GLASS.
- FINISH ASSEMBLY BY INSERTING 2 #8X2-3/4" S.S. SCREWS THROUGH BOTH THE INTERLOCK AND THE FIXED STILE INTO THE SCREW GROOVES IN THE TOP AND BOTTOM RAILS.