

ASSEMBLY / PARTS LIST (B.O.M.)

Series: 250-T

Type: Casement with Butt Hinges, Roto Operator, and Multi-Point Lock

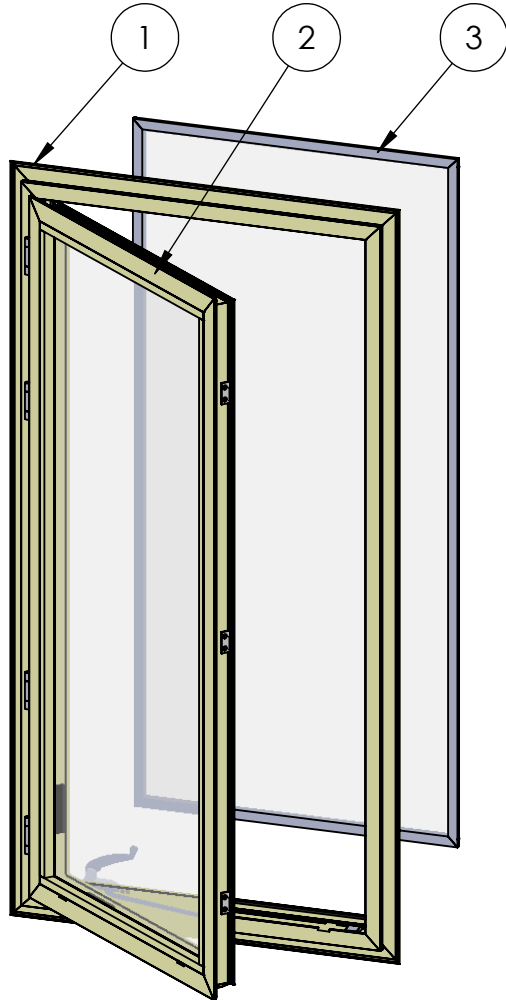
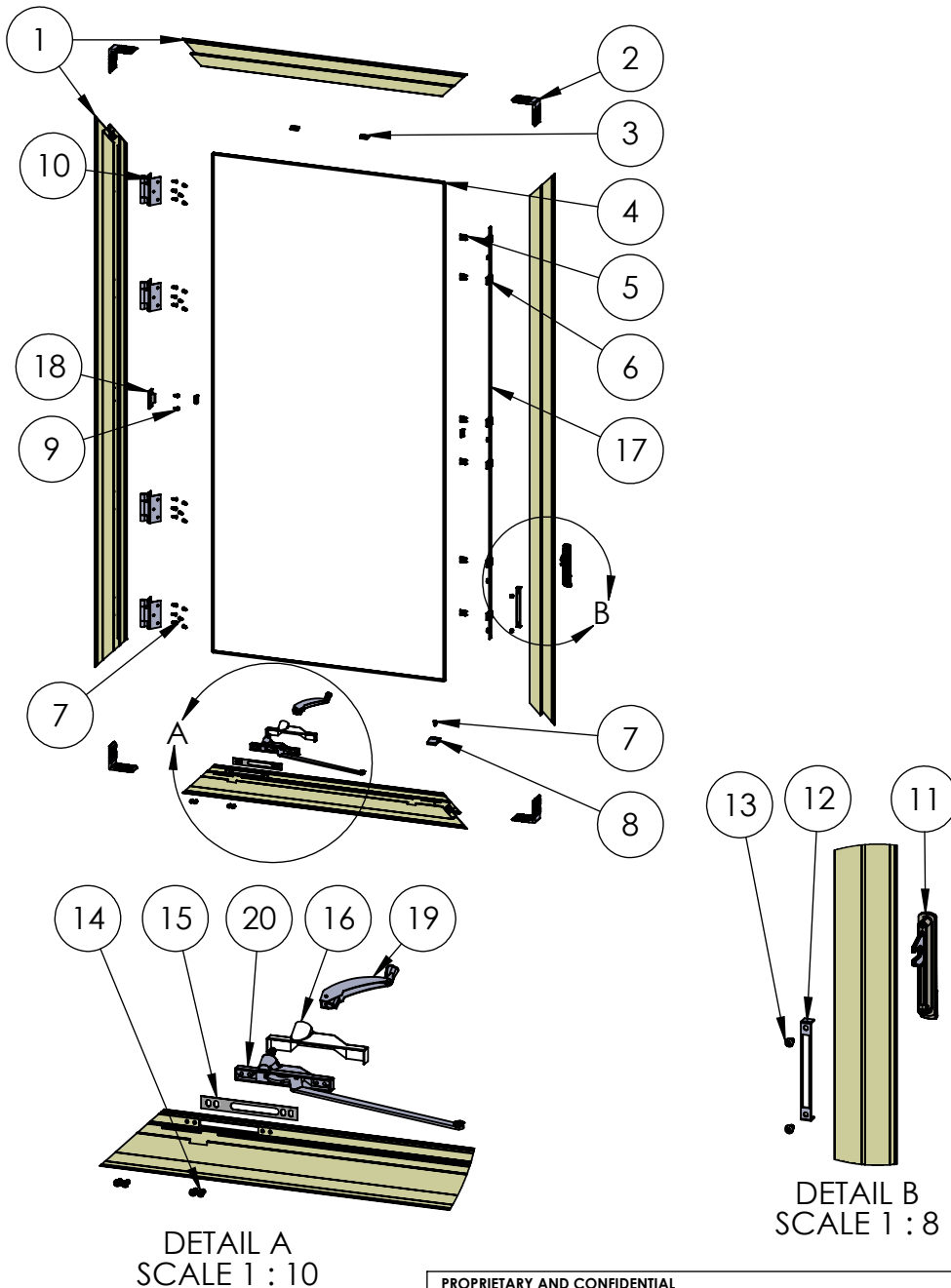


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EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P88, 05P19	Perimeter - OG (Nail-on, Block)	4
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	20596	Corner Key, Vent	4
3	25173, 25753	Screen Clip, SS, Clear, Black	4
4	25199	Mini Bulb Vinyl	1
5	20244	#8 FHP - A, 3/4", SS, Clear	12
6	24731	24731, Tie Bar Guide	6
7	20272	#10 FHP - A - UC, 1/2" SS, Clear	25
8	18770	Large Pivot Shim	1
9	20337	#10 PHP - B, 3/8", SS, Clear	2
10	18820, 18818, 25179, 25178	Butt Hinge Assembly, Alum, Alum Blk, SS, SS Blk	4
11	26139, 26140	Multi-Point Lock Handle (Black, Brushed Copper Nickel)	1
12	26141	Multi-Point Support Plate	1
13	26142	#10-24 Torx Screw, 0.375", SS, Clear, Driver Size T25	2
14	25574	#10-32 Torx Button-Head, 0.5", Clear	4
15	18742	Gasket (PSRO)	1
16	25634, 25635	Casement Oper. Cover - (LH, RH)	1
17	See Table A	Tie Bar MP	1
18	See Table A	Snubber, Frame Portion (HVHZ only)	1
19	See Table B	Handle Options	1
20	See Table D	CSMT Roto S.S. Arm (13.5)	1

Description
Frame Assembly

File Name
Series 250-T C Casement
Assembly with Butt Hinges Roto
Operator and Multi-Point Lock

REV
A

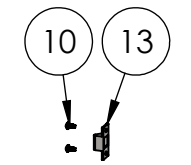
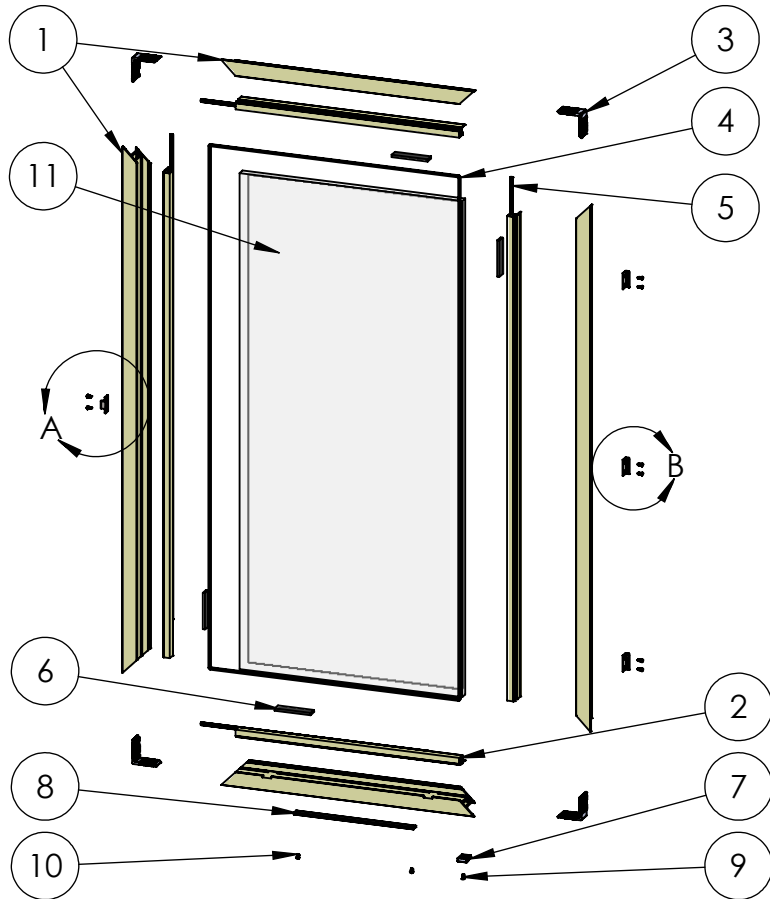
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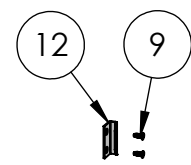
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DETAIL A
SCALE 1 : 10



DETAIL B
SCALE 1 : 10

EXTRUSIONS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	05P11	Zee Bar	4
2	05P09, 05P12, 05P10, 05P06, 05P05	Glass Stop (1"), (1-1/4"), (1-1/2"), (5/8" and 1/2"), (1/4" or 1")	4

HARDWARE

3	20596	Corner Key, Vent	4
4	25199	Mini Bulb Vinyl	2
5	25031	Bulb Vinyl-Large	4
6	18620	Setting Block 4" x 1/4"x1"	4
7	18770	Large Pivot Shim	1
8	25567, 25468	Track, PSRO (9.125", 13.75")	1
9	20272	#10 FHP - A - UC, 1/2" SS, Clear	7
10	20337	#10 PHP - B, 3/8", SS, Clear	4
11	-	Glass	1
12	See Table A	Strike (multi point)	3
13	See Table A	Snubber (HVHZ only)	1

Description

Panel Assembly

File Name

Series 250-T C Casement
Assembly with Butt Hinges Roto
Operator and Multi-Point Lock

REV
A

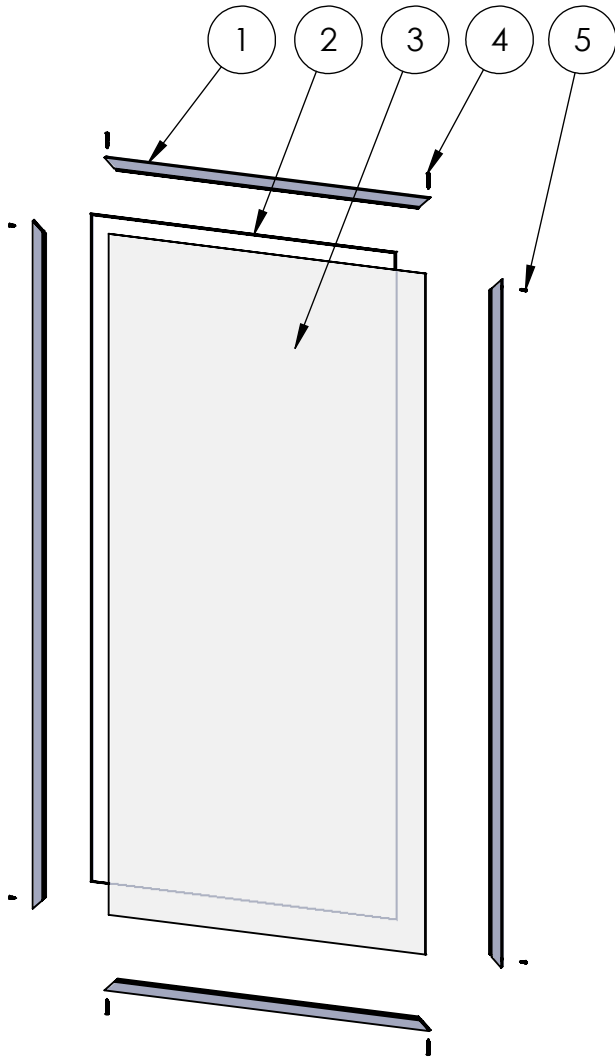
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EXTRUSIONS			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	114	.3125 Screen Frame	4
HARDWARE			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
2	19127	SCREEN RUBBER SPLINE .150	1
3	-	Screen Mesh	1
4	25751	Flat Head Phillips Screw for Sheet Metal, 316 Stainless Steel, Number 6 Size, 1-1/4" Length	4
5	25752	Flat Head Phillips Screw for Sheet Metal, 316 Stainless Steel, Number 6 Size, 1/2" Length	4

Description Flat Screen Assembly	
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Table A: Multi-Point Option for Casement > 26"

Frame Height	Tie Bar ID #	24732 Strike	20272 Strike Screw	24731 Tie Bar Guide	20244 Guide Screw
26"<30"	19005	2	4	4	8
30"<34"	19006	2	4	4	8
34"<38"	19007	2	4	4	8
38"<42"	18960	2	4	4	8
42"<46"	18959	2	4	4	8
46"<50"	18961	2	4	4	8
50"<54"	18969	3	6	6	12
54"<58"	18946	3	6	6	12
58"<62"	18956	3	6	6	12
62"<66"	18955	3	6	6	12
66"<70"	18954	3	6	6	12
70"<74"	23296	3	6	6	12
74"<78"	24671	4	8	8	16
78"<82"	24670	4	8	8	16
82"-101"	23385	4	8	8	16

Table B: Handle Option

Type	Color	ID #
Folding (PS Roto)	Black	18789
Folding (PS Roto)	BCN	18792
Knob (PS Roto)	Black	18748
Knob (PS Roto)	BCN	18751

Table C: Snubber Option (HVHZ only)

Frame Height	25245 Snubber	20337 Screw
>24"	1	4
>36"	2	8
>48"	3	12
>60"	1	4
>72"	2	8
>84"	3	12
>96"	4	16

Table D: Operator Option

Handing	Color	Arm Type	Arm Length	ID #
CL	Black	Brass	7.5	23358
			13.5	18861
		S.S.	7.5	23347
			13.5	23353
	BCN	Brass	7.5	23360
			13.5	18867
S.S.		7.5	23345	
		13.5	23351	
CR	Black	Brass	7.5	23355
			13.5	18860
		S.S.	7.5	23348
			13.5	23354
	BCN	Brass	7.5	23357
			13.5	18866
		S.S.	7.5	23346
			13.5	23352

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